

# Operating manual

## **APT-COM™ 4 Multi Management Software**

- Basic Edition
- Professional Edition
- GLP Edition

Multi Management Software for temperature chambers from BINDER GmbH

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## Notes on the operating manual

The following symbol indicates important information. Please consider these notes for optimal system function:



Important note. Please note.



Reference to further information.

This manual was created for the software version current at the time of printing.

Because updates of the software are issued regularly, it is possible that the operation of your software, in particular following the downloading of updates from the Internet, may deviate from the operation described here. Correspondingly, deviations in the illustrations are also possible, especially with regard to the represented version number, as this changes with each update.

The operating manual nonetheless remains valid until the publication of the subsequent edition.

In the event of questions or unclear matters concerning the operation of the software, please contact our Service.

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Please feel free to send us suggestions and ideas for corrections by e-mail.

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## 1. Product description

## 1.1 Functional description of the APT-COM<sup>™</sup>4 Multi Management Software

APT-COM™ 4 is a software for recording, programming and monitoring BINDER simulation chambers.

**Editions:** Depending upon the requirements, the BASIC, PROFESSIONAL, or GLP edition can be used. The functional scope extends from simple recording management through the management of up to 100 connected environment simulation chambers to manipulation-proof documentation of the recording values pursuant to the GLP/GMP guidelines, which correspond to the requirements of the FDA guideline 21 CFR 11.

The **chamber overview** provides a clear chamber system with several identification filters in a simple, intuitive menu. Several chambers can be created in one step. Recordings can be started with a click.

The **floor plan** is easily created by users themselves. The chambers are placed on an image file of the room in the background and can be quickly found and configured.

All recordings are available at a glance in the **recording overview**. The graphic representation of the recordings can be adapted, scaled, supplemented with notes, displays alarms and enables the selection of a section. The recordings of several chambers can be superimposed on one another as a meta-recording, and thus compared directly.

Three access hierarchies are available for **user management**. The assigning of user names and passwords conforms with 21 CFR 11. A blocking function ensures security against unsupervised software operation. Every user has the possibility of **individual configuration** with own profile settings. This encompasses, for example, the choice of language.

The **reminder and timer function** allows setting reminders with a comment field. The created comment is displayed upon expiration of the entered time. In addition, you can stop a recording and / or have a report created at this time.

The **program function** offers simple and fast programming possibilities through a graphic interface and manual entry of values in tabular form. Because the parameters for the chamber system are already recognized, the exceeding of limit values is eliminated.

**Reports** can be individually configured and created manually or automatically for the protocol issue of the recordings. They contain a customer-specific cover sheet and a free selection of graphic and tabular representations, alarms and notes, as well as the incorporation of photos.

Alarms are protocoled and can be confirmed in the **event overview**. A GLP-compatible **system log** documents all system interventions.

## 1.2 Delivery package of the APT-COM™ 4

The installation file of the APT-COM<sup>™</sup> 4 Multi Management Software is available as a download, or optionally also an a USB stick.

The following is installed:

- APT-COM™ 4 Multi Management Software
- With GLP-Edition: "APT-COM 3-Import-Tool" to import recording data from APT-COM™ 3 into APT-COM™ 4
- With GLP Edition and optional "Alarm-Kit" ("Alarm Center" software and "Alarm-Kit" hardware):
   Monitoring software "Alarm Center." Installation on the same computer or on a second computer
   (control room), from which the chambers are monitored.

Operating manuals (Order numbers in brackets) in pdf format:

- APT-COM<sup>™</sup> 4 manual (7001-0378)
- "Converter RS232 / RS422-RS485 W&T" manual (7001-0101)

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- "Converter USB / RS422-RS485 W&T" manual (7001-0168)
- "Converter Ethernet / RS422-RS485 W&T" manual (7001-0068)
- "Converter RS485 / RS422 W&T" manual (7001-0332)
- "Alarm-Kit" manual for "Alarm Center" software and "Alarm-Kit" hardware (7001-0379)

### 1.3 Program variants BASIC / PROFESSIONAL / GLP Edition

APT-COM<sup>™</sup> 4 Multi Management Software is available in three different equipment variants: Basic Edition, Professional Edition, and GLP Edition.

#### 1.3.1 APT-COM™ 4 BASIC Edition

The objective of the APT-COM<sup>™</sup> 4 Basic Edition is the simple recording of data from 5 BINDER temperature chambers and the issuing of the recordings (tabular + graphic). The chambers are connected to a PC for bidirectional data exchange and remote controlled.

- Multilingual user interface (German, English, French, Spanish, Italian)
- Connection of 5 BINDER temperature chambers with interface RS232 (CVC 3000), RS422, RS485, or Ethernet to a PC or integration into an Ethernet network
- Remote control of the connected chambers: Setpoint value specification via PC
- Chamber management (create, archive, delete) with central chamber overview, graphic, and tabular
- Recording management (create, start, pause, end, archive, delete)
- Graphic and tabular representation of the recording values (temperature, humidity, pressure, CO<sub>2</sub> or O<sub>2</sub> concentration, fan speed), and alarms
- · Graphic and numerical program editor
- Documentation and manual issuing of the recordings as a configurable report
- Documentation in the event that configurable tolerance limits are exceeded
- Block function (software lock) against unsupervised operation
- Optional program execution via APT-COM™
- Saving of the recordings in a manipulation-proof database
- Alarm message via e-mail. E-mail notification in the event that recording value limits are exceeded/not reached and for a restart of the APT-COM 4

#### 1.3.2 APT-COM™ 4 PROFESSIONAL Edition

All functions of the BASIC Edition, plus:

- Central management of up to 100 connected chambers simultaneously
- Central overview of all chambers in a floor plan
- Web server for displaying the recordings
- Setting of tolerance band limits, including documentation when exceeded
- User management and password protection, various authorizations of users ("Basic," "Advanced,"
   "Administrator")
- Standards filed as predefined programs, e.g. PV 1200; 2005 (available soon)
- · Automatic, timed issue of the recording values
- Reports for subsequent processing/archiving
- Automatic/manual backup and recovery

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#### 1.3.3 APT-COM™ 4 GLP Edition

All functions of the BASIC and PROFESSIONAL Editions, plus:

- Documentation of the recording values in a manipulation-proof file pursuant to the GLP/GMP guidelines
- Documentation of all system interventions as part of an audit trail
- GxP-compatible password protection
- Validatability pursuant to 21 CFR, Part 11 in the system including validation documents
- Electronic signatures
- Central overview of all chambers and control room functions via TCP/IP with "AlarmCenter." Parallel security level due to a second monitoring computer located in the network with independently functioning monitoring software.
- Remote alarm system via e-mail and/or with alarm kit option: Alarm contact. Documentation and remote alarms for exceeding of limit values and communication problems. Extensive possibilities for forwarding trouble reports through alarm contact by way of customer building notification systems, telephone network and e-mails, as well as remote monitoring of all recordings via web browser.
- These functions are not prescribed for the fulfillment of guideline 21 CFR 11. The usage of these
  functions requires possibilities for communication between the recording computer and other
  computers in the intranet or in the Internet. Depending upon the security philosophy of the operator
  and the related restrictions within the local network and possibilities for connection with the Internet,
  these functions can be used or must remain consciously omitted.
- Import of data from APT-COM™ 3
- Backup and recovery function of all data (recordings, system log (=trace file) etc.) on any network drives. Basic?? Professional??
- Use of existing Ethernet network lines for connection between the recording computer and chambers with RS422 or RS485 interface through one or more COM servers (optional module).
- System log: documentation of all system interventions with user names and time stamp as an important part of an audit trail in addition to the commentable recording data
- Access to the APT-COM<sup>™</sup> 4 is secured through the assignment of unique user names, each with an
  individual and secret password. The recording data and system settings are saved in an encoded,
  manipulation-proof database format pursuant to the GLP/GMP guidelines. These functions can be
  validated and correspond to the requirements of the FDA guideline 21 CFR, Part 11.
- All system interventions are documented through the creation of an automatic system log.

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#### 1.4 Reference to previous APT-COM™ versions

#### 1.4.1 Overview of versions

#### APT-COM™ 4 Multi Management Software (since 2018)

APT-COM<sup>™</sup> 4 Multi Management Software is not an update of APT-COM<sup>™</sup> 3 DataControlSystem, but rather a completely new program.



Chambers with the controllers SM, DICON 1000 (D2), DICON 1001 (PD2), and RD2 are not supported by APT-COM $^{TM}$  4.

In the case of already existing networking of chambers with these controllers, we recommend retaining the setup with APT-COM<sup>™</sup> 2 (RD2) or APT-COM<sup>™</sup> 3.

The earlier program versions APT-COM<sup>™</sup> 2 and APT-COM<sup>™</sup> 3 remain unaffected by the installation of the APT-COM<sup>™</sup> 4 Multi Management Software on the same computer. **Simultaneous** operation of earlier versions together with APT-COM<sup>™</sup> 4 from the same PC and with the same chambers is, however, **not** possible.

GLP-Edition: The program "APT-COM 3-Import-Tool" (Ch. 13) permits importing recording data from APT-COM<sup>TM</sup> 3 into APT-COM<sup>TM</sup> 4.

#### APT-COM™ 3 DataControlSystem (2003-2018)

APT-COM<sup>TM</sup> 3 DataControlSystem is not an update of APT-COM<sup>TM</sup> 2, but rather a new program. Previous APT-COM<sup>TM</sup> 2 versions remain unaffected by the installation of APT-COM<sup>TM</sup> 3 on the same PC. A tool for program import from APT-COM<sup>TM</sup> 2 into APT-COM<sup>TM</sup> 3 is available through the program editor. Users of APT-COM<sup>TM</sup> 2 must thus receive the software in order to have the raw data created thus ready to call up at all times. Simultaneous measurement or control operation of APT-COM<sup>TM</sup> 2 together with measurement or control operation of APT-COM<sup>TM</sup> 3 from the same PC and/or with the same chambers is not possible. Please address questions concerning the status of the further development of the software to aptcom3@binder-wold.com or inform yourself under www.binder-world.com.

#### APT-COM™ 2 (1999 - 2002)

For the networking of chambers with RD2 controllers with the APT-COM<sup>™</sup> 2, the corresponding hardware prerequisites for the computer are to be observed. The computer should be an older model in order to ensure problem-free communication. Recommended here, for example, a computer of the Pentium 2 class with WINDOWS NT4 as operating system. WINDOWS XP makes high requirements of computer performance and can therefore not be used. WINDOWS 2000 cannot generally be recommended for use with APT-COM<sup>™</sup> 2. Systems with computers of the Pentium 2 and 3 classes of up to 800 MHz generally function, but faster systems no longer function.

#### 1.4.2 New in APT-COM 4 Multi Management Software

For improvements see functional overview in Ch. 1.1

- Management of up to 100 environment simulation chambers
- · Simple recording management
- Encoded database: High degree of encoding for a high level of security against manipulation
- User management with various access rights: Graduated usage rights for system configuration and handling for the control and recording data recording of individual chambers
- Automatic system log: All changes to the system configuration are saved with user names and time stamp in a file. Alarm messages and instructions provided by the system to the user are protocoled. The system log is saved in an encoded database file and can be secured with the backup function.

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- Commentable recording data: Any running recording can be commented by hand at any time. The
  comments are an unalterable part of the raw data and are encoded, saved, and backed up together
  with this. Together with the automatically created system log, this thus results in a central element of
  an audit trail secured against retroactive manipulation.
- Recordings possible through USB camera: can be created automatically and incorporated into the
  recording protocol. In this way, changes to the chambers, such as door openings, changes to the
  setpoint values, recharging, interruptions of the recording sequence, etc. can be directly commented.
- Parallel security level (GLP Edition): A second computer connected with the recording computer via a
  network monitors correct communication between the recording computer and the chambers
  connected to it with a special monitoring program, as well as the observance of adjustable limit values
  for the recorded recording data. This monitoring computer can issue alarm messages via a building
  notification system and send alarm e-mails.
- Expanded backup (GLP Edition): Not only the recording database is backed up, but also the database
  of the automatic system log and all system settings that were active at the point in time of the backup.
  This makes it possible at any time to reconstruct the system as it was at the point in time at which the
  backup was created.
- E-mail service (Professional and GLP Edition): The user can be informed about the progression of his recordings and any instruction and alarm messages arising by e-mail and SMS. To this purpose you require an e-mail/SMS gateway, which can be made available by an e-mail provider. Please inquire with your provider about conditions and possible additional costs.
- Web server function (Professional and GLP Edition): The recording computer can represent the current progression of the recording on a web page. This means that the progression of the recordings can be traced on other computers in the intranet via a web browser.

Please feel free to inform us of any other wishes you might have. We always do our best to improve our products in keeping with the wishes of our customers.

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## 2. Preparation of the chambers for networking

A maximum total of 100 chambers with the RS422/ RS485 or Ethernet interface and the vacuum controller CVC3000 with the RS232 interface can be connected.

A complete list of all chambers supported by APT-COM 4 can be found at the end of this manual, see Ch. 15.1.

## 2.1 Addressing of the chambers with RS422 or RS485 interface

All chambers with RS422 or RS485 interfaces are connected with the computer by the same control and notification lines. In order that the software can address individual chambers in a targeted fashion. You must provide these with individual addresses in your network. The number of addresses available in the chamber controller may differ depending upon the controller type. The same address as in the controller must be assigned on the software side.

The address assigned individually at the controller will later be indicated for the chamber configuration in APT-COM™ 4. The factory setting for the chamber address is 1.



The addresses must be assigned on the chamber controller <u>before</u> connection with the APT-COM computer.



Addresses may not be assigned twice.

The procedure for setting the address differs depending upon the controller type.

Chambers with RS422 interface (standard or optional)	Controller
BD (E2), BF (E1), ED (E2), FD (E2 to 12/03), FED (E2)	R3 / R3.1 / R3.2
CB (E2, E3), KBF (E2, E3, E5x), KBF ICH (E2, E5x), KBF P (E5x), KBF LQC (E5x), KBWF (E2, E5x), KMF (E5x), M (E2), MDL (E2), MK (E2, E3x), MKT (E1, E3x), MKF (E1, E3x), MKFT (E3x)	MB1
FDL (E2x), FP, KB (E3x, E5x), KBW (E3x, E5x), VD (E2x), VDL (E2x)	RD3
CB (E6x), KT (E6x)	T 4.12 (BCW)
Chambers with RS485 interface (optional)	Controller
CB (E7), KBF (E6), KBF P (E6), KBF LQC (E6), KBW (E6), KBWF (E6), KMF (E6), MK (E4, E5), MKT (E4, E5), MKFT (E4, E5)	MB2

#### In the following you will find a brief overview of the address setting of various controller types



Please find the detailed instructions for setting the address in the operating manual of the respective chamber.

#### R3 / R3.1 / R3.2 controller

Hold key "X/W" pressed for approx. 5 seconds ▶ Display alternately shows "unit" and temperature unit ▶ Press "X/W" key again ▶ Display alternately shows "rASd" and setpoint value gradients ▶ Press "X/W" key again ▶ Display alternately shows "Adr" and the current setting for the chamber address ▶ Set the desired address from 1 to 30 with the arrow keys. The value set is automatically adopted after approx. 2 seconds.

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#### **RP1** controller

Normal display ▶ Press the "EXIT" and "MODE" keys simultaneously for 3 seconds ▶ Select "**OP.U**" with arrow keys ▶ Press "MODE" key ▶ Enter password ▶ Press "MODE" key ▶ Select operating function "Ad.r" with arrow keys ▶ Enter address (1 to 254)

#### **MB1** controller

Normal display ► Press "CONFIG" key ► Menu "User-settings" ► Select "Instrument data" menu ► Press ENTER key ► Select "Address" ► Enter address (1 to 254)

#### **MB2** controller

Main menu ▶ "Settings" ▶ "Serial interfaces" ▶ "Chamber address" ▶ Enter address (1 to 254) ▶ Confirm entry with ♥

#### **RD3** controller

Normal display ▶ Press "X/W" key for 5 sec. ▶ Menu "PROGRAM EDITOR" ▶ Press "X/W" key for 5 sec. ▶ Menu "USER LEVEL" ▶ Press program key ▶ Menu "UserCod?" ▶ Enter user code ▶ Menu "Adress" ▶ Enter address (1 to 254) ▶ Press EXIT key or wait 120 sec.

## T 4.12 (BCW) controller

Start view ▶ Press "Menu" key ▶ Select "Settings" menu ▶ Select menu point "RS 422 address" ▶ Enter address (1 to 254)

#### 2.2 Chambers with Ethernet interface

Several steps are required to integrate BINDER chambers with an internal Ethernet interface into an Ethernet network.

#### 2.2.1 Testing addressing on the chamber controller

No addressing on the chamber controller needs to be carried out for connection of the chambers with internal Ethernet interfaces. The chamber address should be 1 (Default setting). It must be identical in APT-COM $^{TM}$  4 and on the chamber controller. The chamber is identified by APT-COM $^{TM}$  4 by way of its MAC address in the network.

The procedure for checking the address differs depending upon the controller type.

Chambers with Ethernet interface (standard or optional)	Controller
BD (E3), ED (E3), FD (E3), BF (E3), FED (E3)	R4
C150 (E1 to 12/09), UF V (E1x, E2x).	RP1
CB (E3), KBF (E3, E5x, E6), KBF ICH (E3, E5x), KBF P (E5x, E6), KBF LQC (E3, E5x, E6), KBWF (E5x), KMF (E5x, E6), M (E2), MDL (E2), MK (E3x, E4), MKT (E1, E3x), MKF (E2, E3x, E4), MKFT (E3x)	MB1
KB (E5x), KBW (E5x),	RD3
C (E7), CB-S (E7), KBF-S, UF V (E3), VD (E3.1), VDL (E3.1)	RD4
CB (E6), KT (E6x): No chamber address check required	T 4.12 (BCW)
CB (E7), KBF (E6), KBF P (E6), KBF LQC (E6), KBW (E6), KBWF (E6), KMF (E6), MK (E4, E5), MKT (E4, E5), MKF (E4, E5), MKFT (E4, E5), VD (E3.1), VDL (E3.1)	MB2

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#### In the following you will find a brief overview of the address setting of various controller types



Please find the detailed instructions for setting the dress in the operating manual of the respective chamber.

#### **RP1** controller

Normal display ▶ Press the "EXIT" and "MODE" keys simultaneously for 3 seconds ▶ Select "OP.U" with arrow keys ▶ Press "MODE" key ▶ Enter password ▶ Press "MODE" key ▶ Select operating function "Ad.r" with arrow keys ▶ Check address

#### **MB1** controller

Normal display ▶ Press "CONFIG" key ▶ Menu "User-settings" ▶ Select "Instrument data" menu ▶ Press ENTER key ▶ Select "Address" ▶ Check address.

#### **MB2** controller

Main menu ▶ "Settings" ▶ "Serial interfaces" ▶ "Chamber address" ▶ Check address

#### **RD3** controller

Normal display ▶ Press "X/W" key for 5 sec. ▶ Menu "PROGRAM EDITOR" ▶ Press "X/W" key for 5 sec. ▶ Menu "USER-LEVEL" ▶ Press program key ▶ Menu "UserCod?" ▶ Enter user code ▶ Menu "Adress" ▶ Check address

#### 2.2.2 Display MAC address of the chamber

Each chamber with an Ethernet interface is identified by APT-COM<sup>™</sup> 4 by way of its MAC address in the network.

Chambers with the controllers RP1, MB1, RD3: The MAC address is found on a sticker next to or beneath the Ethernet interface.

Chambers with the controllers R4, RD4, T 4.12 (BCW), MB2: The MAC address can be found in the respective controller menu.

In the following you will find a brief overview of the display of the MAC addresses of various controller types



Please find the detailed instructions in the operating manual of the respective chamber.

#### **R4** controller

Normal display ▶ 5 x (chambers without fans) or 6 x (chambers with fans) Press up arrow ▶ Press OK key ▶ Enter password and press OK key ▶ 5 x up arrow ▶ "Ethernet" ▶ Press OK key ▶ "MAC-High" ▶ Press OK key ▶ "MAC-Med" ▶ Press OK key ▶ "MAC-Low"

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#### **RD4** controller

Normal display ► Press 2 x down arrow ► "Chamber info" ► Press **OK** and 4 x down arrow ► "Ethernet" ► Press **OK** key ► "MAC address" ► Press **OK** key

#### T 4.12 (BCW) controller

Start view ▶ Press "Menu" key ▶ Select "Settings" menu ▶ Select "Network settings" menu ▶ Select menu point "MAC address"

#### **MB2** controller

Main menu ▶ "Chamber info" ▶ "Ethernet"

#### 2.2.3 Identification of the Ethernet interface used

BINDER chambers with internal Ethernet interface can contain 2 different components, which can be seen from the MAC address: The first 6 places of the MAC address describe the identifier of the manufacturer (OUI = Organizational Unique Identifier):

In the case of some older chambers with RD3 and MB1 controllers, a W&T interface was used: MAC address 00-C0-3D-xx-xx-xx. In this case, networking can take place as described under Ch. 3.2.5.



The precise configuration is described in the connection instructions for Art. No. 7001-0068 for the Ethernet / RS422-RS485 W&T converter. Download under <a href="https://www.binder-world.com">www.binder-world.com</a>.

Lantronix interfaces are generally used: MAC address 00-20-4A xx-xx-xx

This applies to all chambers with T 4.12 (BCW), MB2, RD4, and R4 controllers. The following information applies only to chambers with Lantronix interfaces.

#### 2.2.4 Assignment of the IP address

The assignment of an IP address is required to enable communication with the connected chambers. Depending upon the existing Ethernet network type (with or without DHCP server), this can occur in several ways.



The following settings should be made by the system administrator.

#### **Ethernet network with DHCP server**

The DHCP server automatically assigns a valid IP address to the chamber.

#### Procedure:

- Connect chamber to the Ethernet network
- 2. Switch on chamber.
- 3. The IP address is automatically negotiated between the chamber and the DHCP server. No intervention on the part of the user is necessary here. Depending upon the load of the DHCP server, this procedure can take several minutes.
- 4. Following successful assignment of the address, when creating the chamber in APT-COM<sup>™</sup> 4 you will find the MAC address and the IP address assigned to this chamber in a list box (Ch. 6.1).

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Instructions for secure, permanent operation: It must be ensured that the DHCP server always assigns the same IP address to the BINDER chamber. If the IP address changes during operation, this can result in disruptions of communication between the chamber and APT-COM™. Ask the system administrator that administers the DHCP server.

The system administrator generally has at least the following 2 possibilities:

- 1. Fixed assignment of the IP address to the MAC address in the DHCP server
- One or several IP addresses are excepted from the automatic IP address assignment of the DHCP server, meaning no longer administered by this. These IP addresses can be assigned permanently to the respective MAC address with the program Lantronix DeviceInstaller (see below).

#### **Ethernet network without DHCP server**



The following settings should be made by the system administrator.

- Manual assignment of an IP address for the APT-COM<sup>™</sup> 4 computer in the operating system of the computer. For Windows<sup>®</sup> this takes place by way of the control panel.
  - 2. Manual assignment of different IP addresses for each connected chamber. We recommend the program **Lantronix DeviceInstaller** to create the IP address. This only applies for the chambers with a Lantronix interface (for identification see Ch. 2.2.3).

#### Assignment of a defined IP address with the Lantronix DeviceInstaller (XPort Installer)

Lantronix DeviceInstaller Software:

http://ltxfaq.custhelp.com/app/answers/detail/a\_id/644?\_ga=2.54616424.2107418292.1537461880-1569161374.1537461880

Lantronix DeviceInstaller User Guide: <a href="https://www.lantronix.com/wp-content/uploads/pdf/DeviceInstaller\_UG.pdf">https://www.lantronix.com/wp-content/uploads/pdf/DeviceInstaller\_UG.pdf</a>

In the following you will find an overview of the necessary steps.



Hint: The program **Lantronix DeviceInstaller** can be updated at any time. Therefore always be sure to follow the instructions of the manufacturer.

Start the DeviceInstaller.

In order to display the chambers, press the "Search" key with the magnifying glass symbol. The interfaces found are displayed and can be assigned to the chambers on the basis of their hardware addresses (MAC address). To display the MAC address on the chamber or in the controller, see Ch. 2.2.2.

If the IP address is "0.0.0.0", or if an existing address is to be changed, mark the chamber and then click "Assign-IP."

Select "Assign a specific IP address" (Assignment of a specific IP address). Continue with "Next." Enter the desired IP settings in the next step. Continue with "Next." Then select "Assign." When the assignment is completed, click "Finish."



Note the set IP address in order to ensure that no address is assigned twice.

Further settings are not required, the factory settings are appropriate for operation.

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## 3. Connection of the chambers

#### Vacuum controller CVC 3000

The vacuum controller CVC 3000 with series interface RS232 can be directly connected to a PC or incorporated into an existing network with suitable converters (Ch. 3.1).

#### Chambers with RS422 or RS485 interface

Individual chambers can be connected to a PC interface with suitable converters. Converters for connection to a series COM interface, a USB interface, or an Ethernet interface are available.

In order to connect several chambers, a plug distributor that can be expanded in modules, each with 10 connections per module, is interposed.

Alternatively, connections via existing Ethernet networks are possible. The recording computer in this case communicates with the Ethernet / RS422-RS485 converter (COM server), to which one or several chambers with RS422 or RS485 interface can be connected directly or via plug distributors.

#### **Chambers with Ethernet interface**

Chambers with an integrated Ethernet interface can be directly connected to a PC with Ethernet card or to an existing Ethernet network.

Combinations as desired of up to 100 chambers are possible.

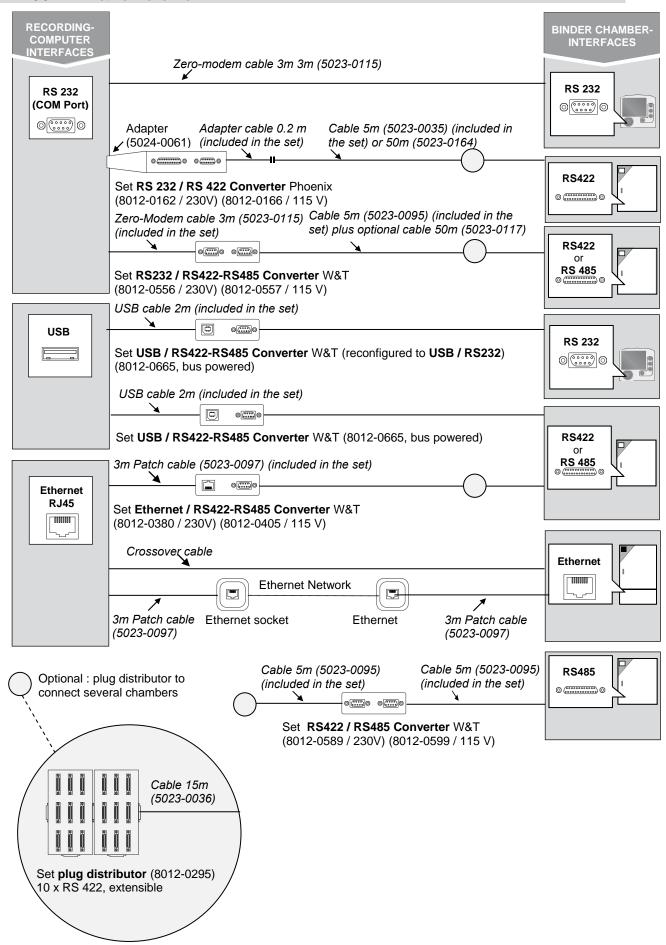


Prior to networking, shut off all chambers and the computer and disconnect the power supply of the chambers.

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#### APT-COM™ 4 network overview



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#### 3.1 Vacuum controller CVC 3000

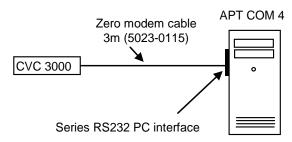
The vacuum controller CVC3000 has a RS232 interface. For the connection of the vacuum controller with a speed-controlled pump stand, please consider the settings on the vacuum controller pursuant to the original instructions of the vacuum controller, as well as the information in the operating manual of the vacuum drying chambers VD (E2.1).

You can directly connect the vacuum controller CVC 3000 to a series RS232 PC interface.

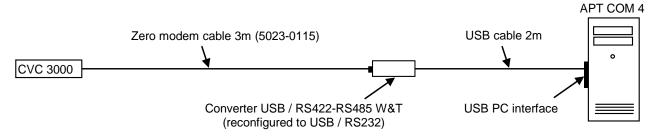
#### Required hardware:

• Zero modem cable 3 m (5023-0115)

Connection takes place from the connection socket on the pump stand PC3004 Vario via the zero modem cable to the series RS232 PC interface.



To connect to a USB PC interface, use the USB / RS422-RS485 W&T converter, reconfigured to USB / RS232.



#### 3.2 Chambers with RS422 or RS485 interface

The chambers can be connected with the existing PC interface or incorporated into existing networks with suitable converters.

The converters are always to be operated with the provided power adapter.



In the case of converters with an external power supply, note the correct mains voltage for the power adapter of the converter. The converters are available in varying voltage variants (115 V and 230 V).

#### 3.2.1 RS232 / RS422 Phoenix converter: Connection to a series RS232 PC interface

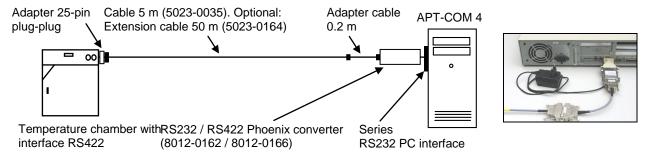
The Phoenix converter is no longer available, but can still be used. It is used for connecting chambers with an RS422 interface to a series RS232 PC interface.

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#### Required hardware:

- Set converter RS232 / RS422 Phoenix 230 V (Art. no. 8012-0162 or 115V (Art. no. 8012-0166):
  - converter RS232 / RS422 with power adapter
  - Adapter cable 20 cm
  - Adapter socket 9-pin to 25-pin plug
  - Connection cable 5 m for connection from the interface converter to a single chamber or to a plug distributor RS422 from BINDER, with adapter 25-pin plug-plug
  - (Optional: Connection cable 50 m (8012-0164), with adapter 25-pin plug-plug.
- For the connection of several chambers: Plug distributor that can be expanded in modules (8012-0295). Several 15 m cables (5023-0036) to the chamber interfaces.



The converter RS232 / RS422 Phoenix requires a 25-pin plug sub-D connection on the computer. If only a 9-pin connection is present or free, connection can take place via an adapter (9-pin socket to 25-pin plug). The connections of a possibly existing RS232 expansion port (CPU module) can also be used.



The sequence shown must absolutely be observed. Deviations result in error messages.



Check the setting of the sliding switch on the converter RS232 / RS422: Switch (DCE/DTE) in DTE position.

#### 3.2.2 RS232 / RS422-RS485 W&T converter: Connection to a series RS232 PC interface

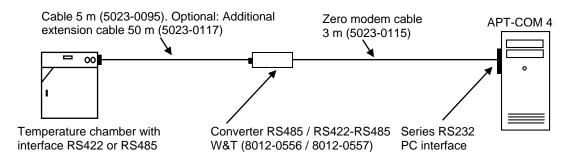
The converter RS232 / RS422-RS485 is suitable for networking chambers with an RS422 or RS485 interface via a series RS232 PC interface.

#### Required hardware:

- Set converter RS232 / RS422-RS485 W&T 230 V (Art. no. 8012-0556 or 115 V (Art. no. 8012-0557):
  - Converter RS232 / RS422-RS485 with original instructions of the manufacturer W&T (only required for problems with commissioning)
  - Zero modem cable 3 m for connection to the RS232 interface
  - Connection cable 5 m for connection from the interface converter to a single chamber or to a plug distributor RS422 from BINDER
  - Instructions for connection of interface converter RS232 / RS422-RS485
- Optional: Extension cable 50 m (5023-0117) for connection of the connection cable 5 m to a single chamber or to a plug distributor RS422 from BINDER
- For the connection of several chambers: Plug distributor that can be expanded with modules (8012-0295), several 15 m cables (5023-0036) to the chamber interfaces.

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The precise configuration is described in the connection instructions for Art. No. 7001-0101, which accompany the RS232/ RS422-RS485 converter. Download under <a href="https://www.binder-world.com">www.binder-world.com</a>.

#### 3.2.3 RS485 / RS422 W&T converter: Integration into existing RS422 networks.

The converter RS485 / RS422 is suitable for integrating chambers with RS485 interfaces into existing RS422 networks.

#### Required hardware:

- Set converter RS485 / RS422 W&T 230 V (Art. no. 8012-0589 or 115 V (Art. no. 8012-0599):
  - Converter RS485 / RS422 with original instructions of the manufacturer W&T (only required for problems with commissioning) incl. power adapter
  - 2X connection cable 5 m for connection from the interface converter to a single chamber or to a plug distributor RS422 from BINDER
  - Instructions for connection of converter RS485/RS422



The precise configuration is described in the connection instructions for Art. No. 7001-0332, which accompany the RS485/RS422 converter. Download under <a href="https://www.binder-world.com">www.binder-world.com</a>.

#### 3.2.4 USB / RS422-RS485 W&T converter: Connection to a USB interface

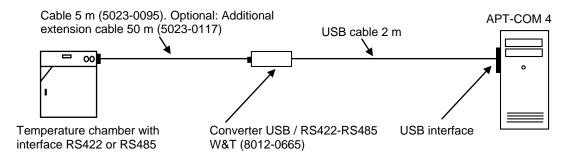
The converter USB / RS422-RS485 is suitable for networking chambers with an RS422 or RS485 interface via a USB interface of the computer.

#### Required hardware:

- Set converter USB / RS422-RS485 W&T (Art. No. 8012-0665)
  - Converter USB/RS422-RS485 with original instructions of the manufacturer W&T (only required for problems with commissioning)
  - USB cable 2 m for connection to the USB interface of the computer and CD with driver software for Windows 2000, XP.
  - Connection cable 5 m for connection from the interface converter to a single chamber or to a plug distributor RS422 from BINDER
  - Instructions for connection of interface converter USB/RS422-RS485
- Optional: Extension cable 50 m (5023-0117) for connection of the connection cable 5 m to a single chamber or to a plug distributor RS422 from BINDER
- For the connection of several chambers: Plug distributor that can be expanded with modules (8012-0295), several 15 m cables (5023-0036) to the chamber interfaces.

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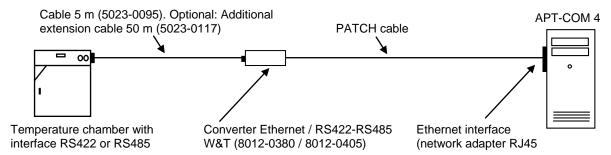
The precise configuration is described in the connection instructions for Art. No. 7001-0168, which accompany the USB / RS422-RS485 converter. Download under <a href="https://www.binder-world.com">www.binder-world.com</a>.

## 3.2.5 Ethernet / RS422-RS485 W&T converter: Connection to an Ethernet PC interface or an Ethernet network

The converter Ethernet / RS422-RS485 is suitable for networking chambers with an RS422 or RS485 interface via an existing Ethernet network. The direct connection of a chamber to an Ethernet-PC interface is also possible.

#### Required hardware:

- Set converter Ethernet / RS422-RS485 W&T 230 V (Art. no. 8012-0380) or 115 V (Art. no. 8012-0405):
  - Interface converter Ethernet / RS422-RS485 with original instructions of the manufacturer W&T (only required for problems with commissioning) with power adapter
  - Patch cable 3 m for connection to the Ethernet network
  - Connection cable 5 m for connection from the interface converter to a single chamber or to a plug distributor RS422 from BINDER
  - Instructions for connection of interface converter RS485/RS422
- Optional: Extension cable 50 m (5023-0117) for connection of the connection cable 5 m to a single chamber or to a plug distributor RS422 from BINDER
- The connection to the Ethernet takes place via a RJ45 CAT5/CAT6 cable. A hub / switch or a crossover cable may also be required for connection to the Ethernet. Ask your system administrator about this.





The precise configuration is described in the connection instructions for Art. No. 7001-0068, which accompany the Ethernet / RS422-RS485 converter. Download under <a href="https://www.binderworld.com">www.binderworld.com</a>.

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#### 3.2.6 Use of 50 m extension cables

When connecting several chambers via a plug distributor, the 50 m cable 5023-0017 or 8012-0164 should principally be installed <u>before</u> and not after the plug distributor. When installing after the plug distributor, the wave impedance changes, resulting in reflections in the bus system. When the structural circumstances of the customer allow for nothing else, and the 50 m cable therefore must be installed after the plug distributor, it is necessary to install a repeater between the plug distributor and the 50 m cable for safe operation without problems. A repeater is a signal regenerator that receives a signal, prepares it anew and transmits it again. The RS422 Repeater Art. 5021-0020 "RS422-Isolator Industry (230V)" with cable 5023-0111 was tested by BINDER in the system.

#### 3.3 Chambers with Ethernet interface

In the case of chambers with MB1 controllers, the RS422 interface is the standard or is replaced optionally by an internal Ethernet interface. The additional RS422 interface is provided with the "Service only" sticker and only serves service purposes, meaning not for connection of the chamber to APT-COM <sup>4</sup>

The computer must be equipped with an Ethernet network adapter. Connection to the Ethernet takes place via a RJ45 CAT5/CAT6 cable analog with the connection of a computer to the Ethernet. Ask your system administrator about this. If no network is present, please address your questions to BINDER Service.

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## 4. Installation, updates, deinstallation

## 4.1 System requirement

Component	Minimum requirement	Recommended	Note
Operating system	Microsoft® Windows® 7 32/64 Bit (incl. current service pack and patches), Windows® 7 Professional/Ultima/Enterprise	Windows <sup>®</sup> 10	All other operating systems (e.g. Windows® 1000, Windows® 2000, Windows® XP 64 Bit, Windows® 7 Starter, Windows® 8, Linux, Android, Mac OS, IOS, etc.) are not supported.
Processor	Dual-core, e.g. Intel <sup>®</sup> Core 2 Duo or comparable AMD® processor	Quad-core	No processors from the power class "Intel <sup>®</sup> Atom™" or similar
Random access memory	4 GB RAM	8 GB RAM	
Network connection	100 Mbps	1000 Mbps	100 Mbps is adequate for recording of only a few chambers, dependent upon the recording interval, among other factors
Hard drive	HDD with 7200 RPM min. 500 MB free	SSD min. 500 MB free	Minimum requirement for installation, more memory required for further operation, depending upon number of chambers, recording intervals, etc.
Screen resolution	1280x720 pixel	1400x1050	
Interface	COM port <i>or</i> Ethernet <i>or</i> USB 2.0		for the connection of the chambers
Power supply	Building power supply	Uninterrupted power supply (UPS)	for PC / screen components and possibly power adapter of the converter

Depending upon possible additionally installed software on your system, power requirements higher than the minimum requirements described here may be required. For example, the operation of a virus scanner may significantly reduce the performance of your computer. This can result in slower processing speeds of the APT-COM<sup>TM</sup> 4 processes; when using many (up to 100) chambers, it may no longer be possible to uphold an update interval of 1 min.

#### Hints:

Qualification by BINDER can only be carried out with the purchase of the APT-COM™ 4 GLP Edition.

APT-COM<sup>™</sup> 4 can also be installed on a network drive. The resulting losses in security and speed are to be analyzed and evaluated by the customer in advance. Validation of the complete system by BINDER is in this case no longer possible. We always recommend local installation.

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The system prerequisites apply both to the recording computer on which APT-COM<sup>™</sup> 4 is running, and to the monitoring computer on which the monitoring software "AlarmCenter" is running.

Inform yourself of potential access restrictions to your PC within your network. You may require administrator rights for the installation of the APT-COM™ 4 software.

In the event of installation on a network drive, it should be noted that this installation can only be started on one computer. Simultaneous, multiple use on several computers results in problems. Resulting problems must be prevented through appropriate access control in the network system.



In order to ensure the recording of the recording data without gaps and the continuation of program operation during and after failure of the power supply, we recommend connecting the PC and the power adapters of all hardware components to an uninterrupted power supply.



The power adapters of the accessory (converter, Alarm Kit) have a power input of < 20 W



BINDER GmbH excludes any liability claims for data losses.

## 4.2 Security aspects and recommendations to be regarded prior to installation

Depending on the degree of use of APT-COM<sup>TM</sup> 4 the future APT-COM<sup>TM</sup> 4 administrator and the system administrator should agree on the security measures to be taken for the entire system prior to installation.

Regarding the choice of a suitable operating system and other system requirements, see Ch. 4.1.

The following overview summarizes the properties and functionality of APT-COM™ 4 that are to be considered at this stage.

- 1. When taking the record of APT-COM<sup>™</sup> 4 and, with GLP Edition, Alarm Center installation, some system modifications need to be considered.
- 2. APT-COM<sup>™</sup> 4 can communicate with the connected BINDER temperature chambers via Ethernet, USB, or COM port (RS232). Dependant on the interface type, connection to the computer is established via an interface converter. Interface converters are available at BINDER.
  - APT-COM™ 4 saves all recording data together with system settings selected by the APT-COM™ administrator or a user to a secured database.
- 3. If accordingly configured by the APT-COM<sup>™</sup> 4 administrator, APT-COM<sup>™</sup> 4 GLP Edition can periodically copy the recording data and configuration settings database to another directory (backup routine). Backup directories can be created on all sort of storage medium to which the operating system has access and can create directory structures. Following creation by APT-COM<sup>™</sup> 4 the backup directories can be manually copied to any data medium for security reasons. Backups can be restored.
- 4. APT-COM<sup>™</sup> 4 GLP Edition: Following functions are selectable by the APT-COM<sup>™</sup> 4 administrator and not necessary for the basic functions of the APT-COM<sup>™</sup> 4 software.

Recording supervision carried out independently from APT-COM<sup>™</sup> 4 and, if desired, from a different location is offered by the Alarm Center. This program monitors from the same or a second network computer if the tolerance limits of the parameters of each recording are respected, if the computer is operating without any error, and if the communication between APT-COM<sup>™</sup> 4 and the connected BINDER chambers runs without any error.

If the Alarm Center is used, data from APT-COM<sup>™</sup> 4 are read from the recording computer to the monitoring computer on which Alarm Center is running.

Recommendation: The recording computer should have access in the local network (intranet) to a server sufficiently protected according to the security requirements of the user in order to generate backup files (GLP Edition). Also local storage media (e.g., a second hard disk, USB-Stick) can be used. It must be possible for APT-COM™ 4 to generate directory structures and files on those media.

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5. If accordingly configured by the APT-COM<sup>™</sup> 4 administrator APT-COM<sup>™</sup> 4 Professional and GLP Edition offer an e-mail service. APT-COM<sup>™</sup> 4 communicates with the internals e-mail server (SMTP host).

Depending on the configuration of the internal computer network, automatically generated e-Mails can be sent via Intranet and Internet. The used port is adjustable, not predefined. APT-COM™ 4 will not receive e-mails. The e-mail messages inform the receiver, depending on the selected configuration, about the recording course, a leaving of tolerance limits, and error messages.

The monitoring program Alarm Center also provides an e-mail service. Alarm messages are transmitted independently from APT-COM<sup>™</sup> 4 to an e-mail address configured in the Alarm Center. A modified configuration (chambers, recordings) in APT-COM will also take effect on the AlarmCenter.

Recommendation: By using the Alarm Center monitoring software (GLP Edition) the existence of a wrong functioning can be automatically transmitted to staff qualified to remove the error cause, e.g., a service technician. Examples are communication errors between BINDER chambers and the recording computer or between the recording and monitoring computer or a failure of the APT-COM<sup>TM</sup> 4 software or of the recording computer. Other errors are possible wrong functions of the temperature chambers that lead to exceed the set tolerance limits. Information transfer is done by use of the e-mail system of the Alarm Center or via the Alarm Kit.

6. APT-COM<sup>™</sup> 4 Professional and GLP Edition can generate a web page, thus functioning as a proper web server. This page informs about the recording course and provides links to pages with a tabular display of the recording data.

With according sharing of the recording computer allowed by the system administrator this web page can be accessed via the local network.

Recommendation: If the web server function of APT-COM<sup>™</sup> 4 Professional and GLP Edition are used, it is recommended to protect the recording computer against unauthorized access via the intranet.

It is generally recommended to assure protection of the computer against any influences from outside and to guarantee adequate network security.

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#### 4.3 Installation of APT-COM™ 4

Secure your data with a system backup, as BINDER GmbH is not liable for potential data losses. The installation of APT-COM<sup>™</sup> 4 should take place in the presence of the system administrator.

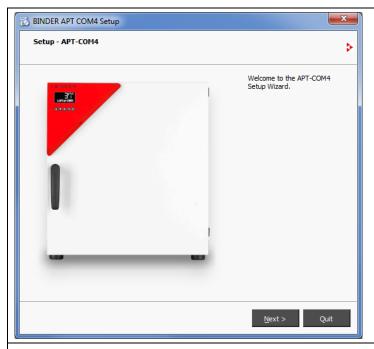
Start the computer with the potentially newly installed hardware components (Ch. 3).

In the event that you carry out installation from a USB stick, connect this with the computer.

Choose the directory "APT-COM4" and start the file "AptCom4-Installer.exe" there. The setup assistant opens.



Follow the instructions of the wizard. The representation depends on the national language of your operating system.



(Sample pictures)

Start the installation procedure with "Next".

In the following windows you can accept the entries or suggestions respectively with "**Next**" and continue the individual steps of the installation or return to the previous step with "**Back**".

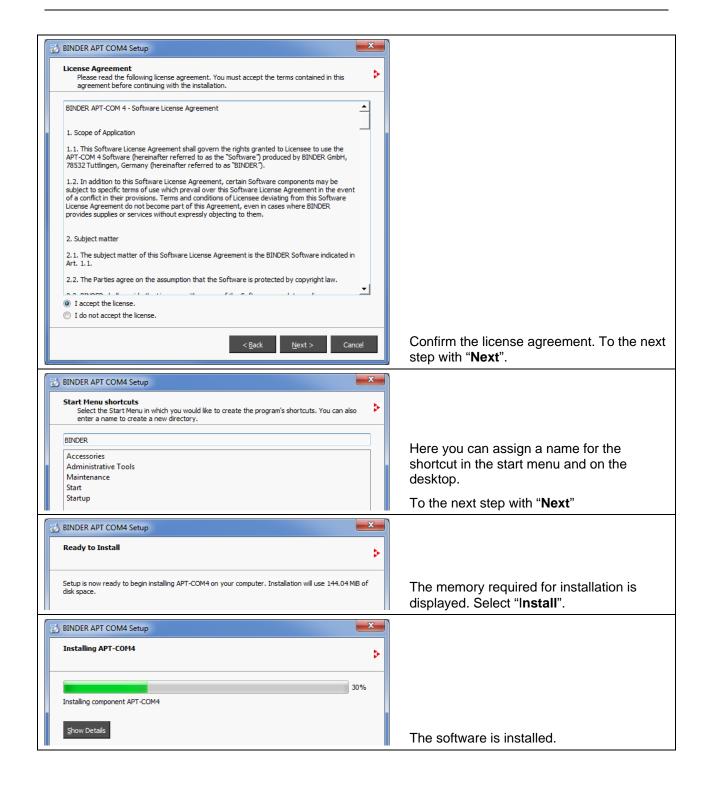
With "Cancel" you can end the installation at any time. In this case confirm the confirmation message with "Yes".



An installation directory is suggested. You can accept the recommended directory or enter a different path. To the next step with "Next".

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A window subsequently shows the successful installation of APT-COM 4.

Click "Finish" to end the installation

If you want to use the trial version "APT-COM™ 4 DEMO" the installation is now completed.

You can use the trial version for 30 days.

In order to use the purchased edition BASIC, PROFESSIONAL, or GLP you need to select the desired edition in the APT-COM™ 4 configuration menu "Licenses" and activate it (Ch. 4.4).

#### 4.4 Selecting and activating BASIC, PROFESSIONAL, or GLP Edition

Following installation of APT-COM™ 4 the license status is the trial version "APT-COM™ 4 DEMO". To be able to use the BASIC, PROFESSIONAL or GLP edition you must first change the license status.

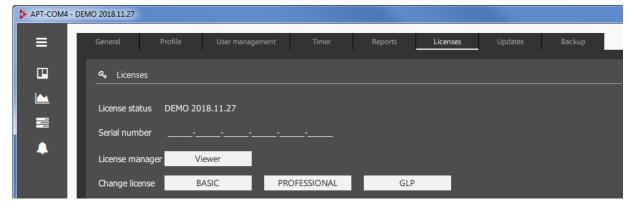
Required authorization: Administrator

#### 4.4.1 Selecting the edition

Start up APT-COM™ 4 and enter the password as described in Ch. 5.1 and 5.2. Select the "Configuration" menu in the overview window (Ch. 5.3) .



In the configuration menu "Licenses" the license status "DEMO" is indicated.



Under "Change license" select the desired edition BASIC, PROFESSIONAL or GLP.

APT-COM<sup>™</sup> 4 shuts down and a program to activate your license opens up.

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#### 4.4.2 License activation

Double-click with left mouse button on the "APT-COM4" icon (or selected name) on the desktop or the corresponding link in the start menu.



Now you can activate the installed product with the serial number.

In the event that no serial number is present, select the "Purchase a serial number" button.

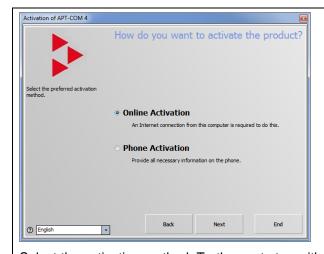
To the next step with "Next"

#### Select the activation method

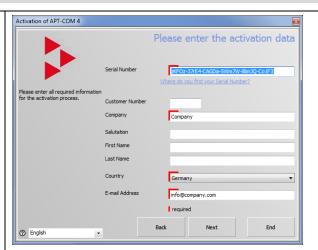
You have the choice between online activation, for which an Internet connection is required, and activation by telephone.

Select the desired activation method.

#### Online activation



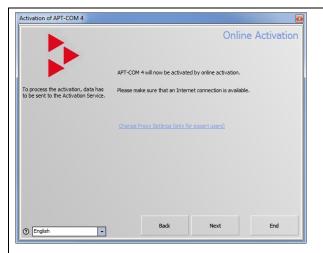
Select the activation method. To the next step with "Next"



Enter the information required for activation. The fields marked red are mandatory fields. To the next step with "**Next**"

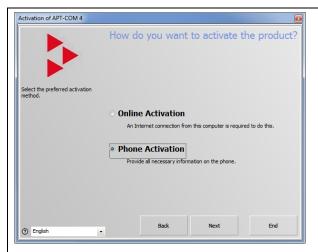
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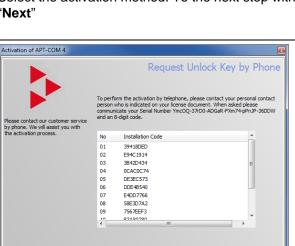


The activation starts now. Ensure that an Internet connection exists. To the next step with "Next"

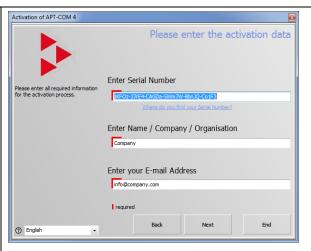
#### **Activation by telephone**



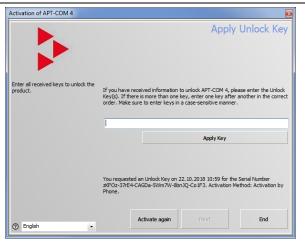
Select the activation method. To the next step with "Next"



Select an appropriate phone number and dial it. Note down the code. To the next step with "Next".



Enter the information required for activation. The fields marked red are mandatory fields. To the next step with "Next"

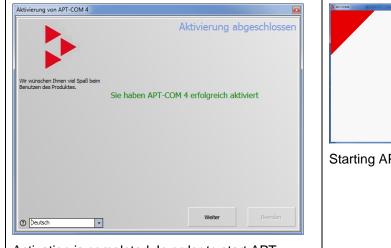


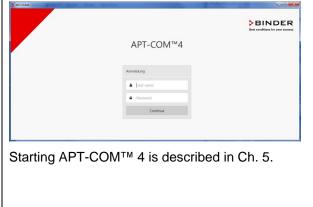
Now enter the key you received by phone. and press "Apply key". To the next step with "Next".

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#### **Completing activation**





Activation is completed. In order to start APT- $COM^{TM}$  4, select "**Next**".

The start screen appears. Enter the password as described in Ch. 5.2.

Then the desired range of functions is available.

## 4.5 Updates of APT-COM™ 4



Configuration

Updates of APT-COM<sup>™</sup> 4 are published at regular intervals, so that you can bring your version up to the current state of development and it is ensured that you have access to all features of the software.



When carrying out an update, the configuration settings for the connected chambers and all recordings are retained.

## 4.5.1 Identification of the present version of APT-COM™ 4

Required authorization to display the versions: Basic / Advanced / Administrator

Required authorization for updates: Administrator



Configuration

<u>Updates</u>

The current versions of the program components are indicated under "Installed versions".



Note: To perform the update, APT-COM™ 4 must be closed.

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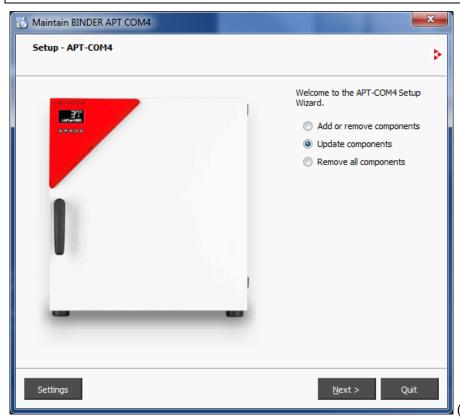
#### 4.5.2 Carrying out an update

Required authorization: Administrator

Program updates are provided via the configuration menu "Updates" (Ch. 4.5.1) and on the BINDER website www.binder-world.com and can be downloaded and installed.

ı

Follow the instructions of the wizard. The representation depends on the national language of your operating system.



(Sample picture)

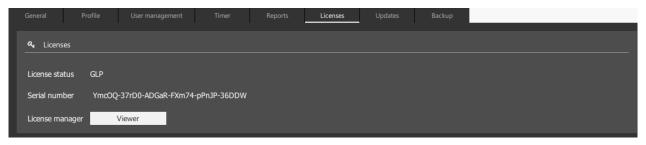
#### 4.5.3 Information on the installed version

Required authorization: Basic / Advanced / Administrator

#### Serial number of the APT-COM and current license



In the "Licenses" menu, the edition (BASIC, PROFESSIONAL, or GLP) and the serial numbers of the software are indicated.



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Select the "Viewer" button to view further information.

The "Lizenz Betrachter" (Licence viewer) opens.



This is a purely informational window. Select the "Close" button to close it.

Note: If the window "Lizenz Betrachter" remains open for more than 20 minutes, APT-COM 4 will be closed.

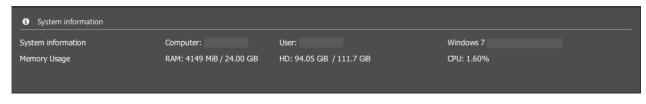
## **System information**



Configuration

**Updates** or **Licenses** 

In the "System information" menu, data is provided for the computer on which APT-COM 4 is installed.



## 4.6 Data backup and resetting to factory settings



Configuration

**Backup** 

Required authorization: Administrator

You can select between manual and automatic backup creation.

#### 4.6.1 Manual backup

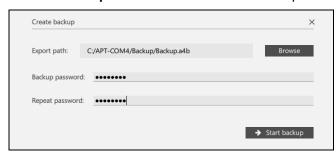


In the "Manual backup and restore" menu you can create backups of the entire APT-COM 4 configuration with all data and restore them. It is also possible to reset the software to the factory settings.

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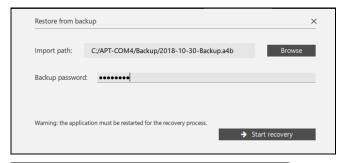
"Create backup": Select the "Save" button to open the menu "Create backup".



Enter the path and a password for the backup file to be created.

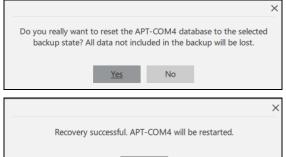
Then select the "**Start backup**" button. The backup is created. When it is complete, the message "Backup successful" briefly appears.

• "Restore backup": Select the "Restore" button to open the menu "Restore from backup".



Enter the path and password for the existing backup file.

Then select the "Start recovery" button.



Ok

Confirm the security question with "**Yes**". The recovery starts.

When the recovery is complete, the message "Recovery successful" appears...

Confirm the note window with "Ok".

APT-COM 4 shuts down and then restarts.

• "Factory state": Select the "Reset" button to reset the entire APT-COM™ 4 to factory settings



Confirm the security question with "**Yes**". All existing data is deleted.



If you select "Yes", all chamber data, recordings, programs, and configurations are deleted!

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### 4.6.2 "Automatic backup"



In the "Automatic backup" menu you can configure and activate the automatic backup.

"Mode": Selection between "deactivated" (no automatic backup) and the intervals "daily," "weekly,"
 "biweekly," and "monthly."

Having selected the desired mode, further setting options are available.



How to select the desired interval depends on the selected mode.



- "Backup directory", "Backup password", "Repeat password": Enter the path and a password for the backup files to be created.
- "Keep backups": Selection between "All" (all backups will be kept), number of backups (only the last backups up to the desired quantity will be kept) and the backup age in days (older backups will be deleted).

Select the "Apply" button to apply all settings.

#### 4.7 Uninstallation of APT-COM™ 4

Uninstall the program APT-COM™ 4 via the Windows® control panel as required.

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## 5. Start, settings, user management

#### 5.1 Start APT-COM™ 4

Double-click with left mouse button on the "APT-COM4" icon (or selected name) on the desktop or the corresponding link in the start menu.

Activation must first take place when starting APT-COM 4 for the first time (Ch. 4.4.2).

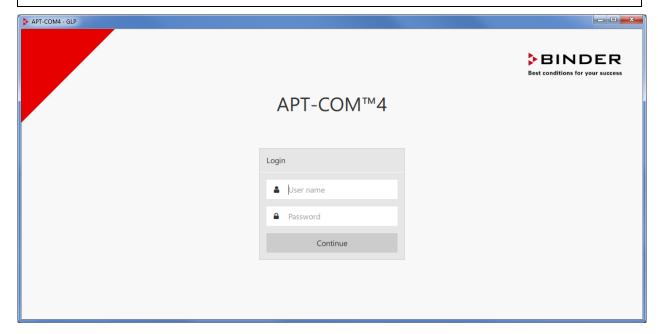
#### 5.2 Password entry



APT-COM™ 4 cannot be operated prior to entry of the correct password or user name and password.

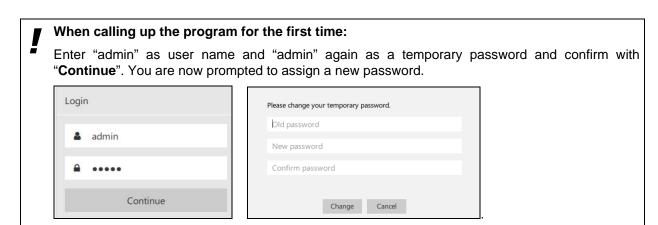
The login window appears following the start of the program. Enter user name and password.

The windows may appear in a different language for the very first login.



You can log in as administrator with your previously entered password.

This also applies for other users, insofar as these were created prior in the configuration settings. Confirm with "Continue".



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#### Criteria for a suitable password:

- Upper/lower case letters are differentiated. It must contain at least one upper case letter.
- All ASCII characters can be used, meaning letters, numbers, spaces, and special characters
- The password must have at least 8 characters
- · It must contain at least one number.

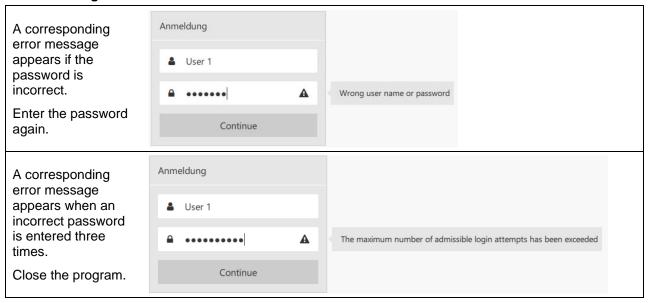


Please note the position of the caps lock key of your computer keyboard when entering the password.



The combination of user name and password fulfills the criteria of an electronic signature pursuant to the FDA guideline 21 CFR 11, Part C. Pursuant to 21 CFR 11 §11.100 (c) (1), the electronic signature serves as a replacement for a handwritten signature. Their use is to be submitted in paper form and with a traditional handwritten signature to the Office of Regional Operations (HFC-100), 5600 Fishers Lane, Rockville, MD 20857.

## **Error messages:**



Following three false entries of the password, the corresponding user name is identified as locked ("Unlock") in the user overview menu and must first be cleared by the administrator. (Ch. 5.4.8).

The overview window appears following a correct login (Ch. 5.3).

## Password expiration:

If your password has expired, after logging in with your previous password, a window will appear asking you to enter a new password.

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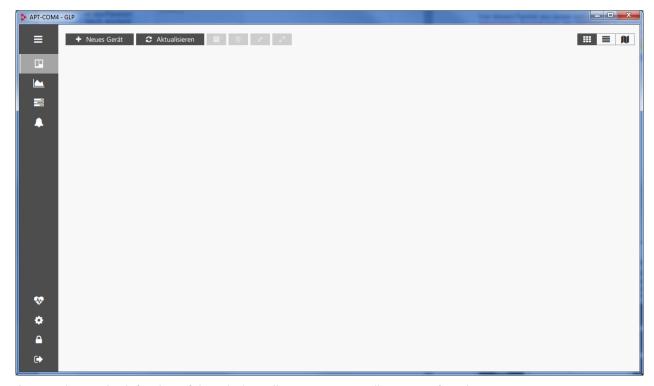


# 5.3 The overview window

Following the start of APT-COM 4 and a successful login, the overview window appears in the chamber view.

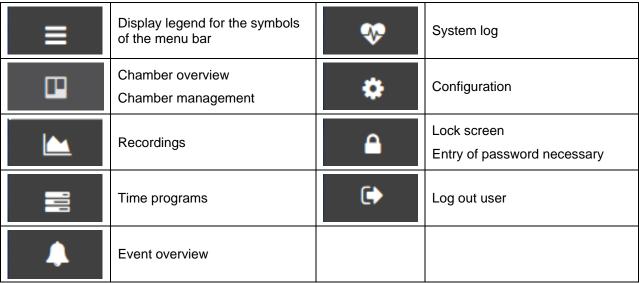
All program functions can be called up from the overview window. Here you can change the settings of APT-COM™ 4. **Hint:** Depending upon your existing APT-COM™ 4 edition (BASIC, PROFESSIONAL, GLP) and the assigned user rights ("Basic," "Advanced," "Administrator"), the number of menus contained in the program varies. There can also be differences in the individual menus that correspond to the functional scope of the respective edition.

**Hint:** When not otherwise indicated, the illustrations in this manual correspond to the APT-COM 4 GLP version and the authorization "Administrator".



A menu bar at the left edge of the window allows access to all program functions.

When you click on a symbol, the overview window shows the corresponding view. When you click on the symbol again, the legend for this is displayed (toggle function, meaning that one click opens the legend and clicking again closes it again. A double-click would thus mean that the legend opens and closes again consecutively).



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# 5.4 User management and individual configuration

All created users are listed under "User management". Here the administrator has the possibility to create new users and to provide them with access rights, assign and change passwords, and to delete users.

Under "General," the administrator can select the program language and make other country-specific settings. These are overwritten by individual user settings.

Under "Profile," any user can select their language in their own profile and make other country-specific settings.



## 5.4.1 Access rights

APT-COM™ 4 makes three access hierarchies available in normal program operation.

"Basic" and "Advanced" are defined for persons who work with the chambers created by the administrator, meaning especially, those that carry out recordings. Each user logs in with their own user name and password and then has access only to those recordings they have created themselves

The "Administrator" configures the software, creates chambers, and manages users. He should not carry out any recordings himself, in order to maintain the separation between administrator and user level.

#### **Basic**

- Create, start, and stop recordings
- Start and stop programs

## **Advanced**

- Create, start, and stop recordings
- Create, start and stop programs

#### Administrator

- Configuration
- User management: Create user
- Access to the system log
- · Configure and create reports
- Create, configure, archive, and delete chambers. Manage room plan
- Create, start, stop, archive, and delete recordings
- · Create, start and stop programs

Only one person at a time can work with the APT-COM<sup>™</sup> 4 software. So-called simultaneous multi-user operation isn't possible.

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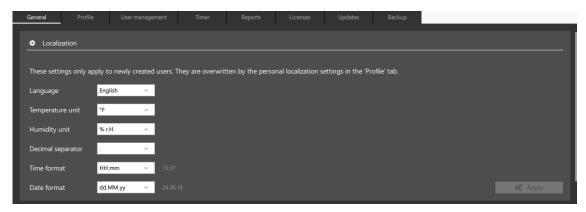


## 5.4.2 General, country-specific settings

The program language can be chosen and additional country-specific settings made in this menu. These initially apply for all users. As soon as individual users have made individual settings (Ch. 5.4.4), these are adopted accordingly following the login.

Required authorization: Administrator





- "Language": Language choice of German, English, French, Spanish, Italian
- "Temperature unit": degree Celsius, degree Fahrenheit, Kelvin
- "Humidity unit": % r.H., % r.F.
- "Decimal separator": , .
- "Time format": HH:mm, HH:mm:ss, h:mm AP, h:mm:ss AP
- "Date format": dd.MM.yy, M/d/yy

Select the "Accept" button to accept changed settings.

## 5.4.3 Creating users

All created users are listed under the tab "User management" in the configuration menu. Here it is possible to create new users and to provide them with access rights, assign and change passwords, and to delete users.

Required authorization: Administrator



#### **User management**

- Add user
- List of users with rights

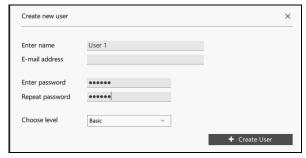
With the function " + Add," new users can be created in the APT-COM™ 4.

**Note:** When using the Basic Edition, only 1 user can be created.

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- "Enter name": Enter a user name
- "E-mail address": If desired, enter an e-mail address (not required).
- "Enter password" "Repeat password": Enter a password and repeat the entry.

As soon as the password has been entered twice, the "+ Create user" is active.

Hint: This is a temporary password. When logging in for the first time, the user is prompted to assign a new password.

• "Choose level": Select the desired authorization level of the user "Basic," "Advanced," "Administrator".

# Criteria for a suitable password:

- Upper/lower case letters are differentiated. It must contain at least one upper case letter.
- All ASCII characters can be used, meaning letters, numbers, spaces, and special characters
- The password must have at least 8 characters
- It must contain at least one number.

event of a deviation of the first from the

again.

second password entry. Enter the password

Select the button " + Create user". The new user is displayed in the overview:



#### **Error messages:** Each user name may only be used once. An appropriate error message appears with User name already used repeated entry. <u>Ok</u> Confirm the note window with "Ok" and enter another user name. An appropriate error message appears in the × event that the password does not correspond Password guidelines not fulfilled to the entry criteria. Confirm the note window with "Ok" and enter a Ok suitable password. A corresponding error message appears in the

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Enter password

Repeat password

•••••

Passwords do not match



#### 5.4.4 E-mail configuration

In this menu you can select and configure an e-mail address. As soon as a correct confirmation has been entered, starting APT-COM<sup>TM</sup> 4 and alarm events will trigger e-mails to be sent to the address specified when creating the user (Ch. 4.5.3). Notification when starting APT-COM<sup>TM</sup> 4 is only available to users with administrator authorization.

Required authorization: Administrator



In the "User management" menu (chap. 5.4.3) a valid e-mail address must be entered for the registered user.



- "Host name": Name or IP address of the customer's e-mail server
- "Server port": Port of the customer's e-mail server
- "Connection type": Select between TCP, TLS, SSL
- "User name", "Password": Authentication information for the customer's e-mail server
- "Return address": Freely selectable address (no reply), e.g., APT-COM4@company.com

Select the "Apply" button to apply the settings.

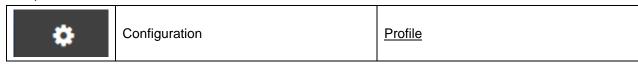
You can use the "Test" button to send a test e-mail.

# 5.4.5 User-specific settings

In this menu, each user can change his password assigned by the administrator.

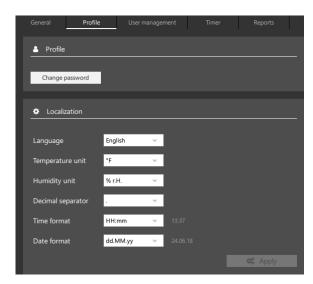
Any user can select their language in their own profile and make other country-specific settings. The settings are adjusted with the login. Changes can be made at any time.

Required authorization: Basic / Advanced / Administrator



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## Profile of the logged in user

Change password

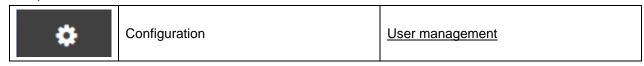
#### Localization of the logged in user

- "Language": German, English, French, Spanish, Italian
- "Temperature unit": degree Celsius, degree Fahrenheit, Kelvin
- "Humidity unit": % r.H., % r.F.
- "Decimal separator": , .
- "Time format": HH:mm, HH:mm:ss, h:mm AP, h:mm:ss AP
- "Date format": dd.MM.yy, M/d/yy

Select the "Accept" button to accept changed settings.

## 5.4.6 Changing of user data by the administrator

Required authorization: Administrator





In order to change a password of a user, select a user from the user overview and click on the "Edit user" button.

This function cannot be applied to the preset administrator "admin," and in this case a note window appears.

Confirm the note with "Ok".

The "Change user data" window appears. You can change the e-mail address, password, and authorization level of the selected user.

Confirm the changes with "Change user".





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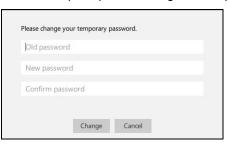


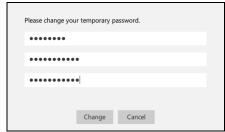
#### 5.4.7 Changing of user data by the user

Required authorization: Basic / Advanced / Administrator

The password assigned by the administrator when creating a user is a temporary password. When logging in for the first time, the user is prompted to assign a new password.







Select the "Change" button to change the password.

### 5.4.8 Unlocking of users following invalid login attempts

Required authorization: Administrator

After the maximum number (3) of login attempts have been exceeded due to incorrect entry of the password, the user can no longer log in himself.

He is identified in the user overview by the notification "Unlock".



Select the button "Unlock". The user is now once again cleared for login and can log in with his password.



#### 5.4.9 Deletion of users

Required authorization: Administrator



In order to delete a user, select the user in the user overview and click the button "Delete user".

Confirm the confirmation message with "Yes".

The selected user is removed from the user overview and thus no longer has access authorization to the APT-COM $^{\text{TM}}$  4.

This function cannot be applied to the preset administrator "admin," and in this case a note window appears.

Confirm the note with "Ok".



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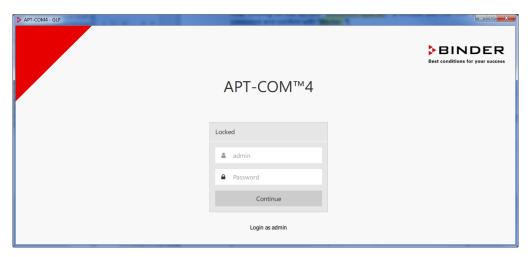


## 5.5 Lock screen

Required authorization: Basic / Advanced / Administrator



After clicking on the symbol "Lock screen," a window with the note "Locked" appears. Enter the password and confirm with "Continue".



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APT-COM™ 4 cannot be operated prior to entry of the correct password. Previously started recordings and other processes remain active. This also ensures operation protected against unauthorized access when the user is absent.

After crash and restart of the APT-COM 4, the recordings will continue automatically, even without user login.

# General information on enabling APT-COM™ 4 auto start after a power failure:

- Change the PC BIOS to enable automatic PC restart after a power failure, according to the PC user manual
- Configure Windows<sup>®</sup> for Auto-Login
- Place a link to APTCOM4.exe in the Windows<sup>®</sup> Auto Start folder

## 5.5.1 Safety settings

Required authorization: Administrator

In this menu you can enter a period of validity for the user passwords. In addition, an automatic screen lock after an adjustable time can be activated.



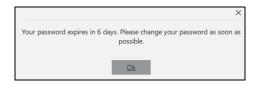
• "Period of validity": Enter the validity period for passwords in days. Setting range: 30 up to 999 days. Factory setting: 30 days.

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Before the validity period expires, a corresponding message appears after login every time the APT-COM <sup>™</sup> 4 is started.

If the password is not changed within the validity period, the access will be blocked!



For the procedure in this case, see chap. 5.5.2

- "Time until automatic screen lock": Enter the duration in minutes. Once a time has been entered, the automatic screen lock will be activated.
- "Maximum number of incorrect logins": Enter the number of permitted incorrect login attempts until
  the user is locked. Factory setting: 30 days.
- Basic and Professional Edition: "Access control": The password function can be switched off. This
  gives every user access to APT-COM™ 4 without entering a password. This function is not available
  in the GLP edition.

### 5.5.2 Procedure in case of blocked access due to expiration of the password

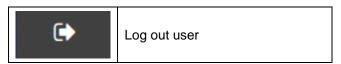
If the validity period of the password has expired, access to APT-COM<sup>™</sup> 4 will be blocked. If this concerns the admin password, you can proceed as follows:

- When using a licensed APT-COM<sup>™</sup> 4 version (Basic, Professional, GLP) send the serial number of your APT-COM<sup>™</sup> 4 to BINDER Service. BINDER Service will send you a temporary valid password.
- When using the DEMO version send the database ("C:\APT-COM4\Database\apt-com4.sqlite3") to BINDER Service. BINDER Service is going to reset the locked user and sends the database file back to you. Then please copy the database to the specified (see above) directory.

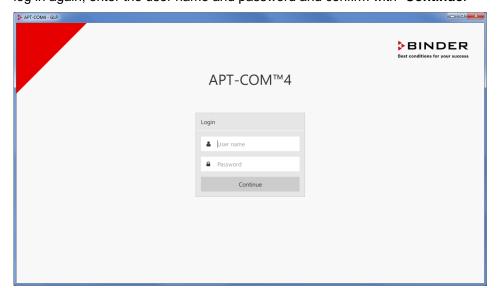
Alternatively you can also uninstall and then reinstall APT-COM<sup>TM</sup> 4. However, in this case, all recordings and configurations will be deleted. To do this, first save the license file ("C:\APT-COM4\Licence\APT-COM4.lic") to another location. After uninstalling and reinstalling APT-COM<sup>TM</sup> 4 you need to copy the saved license file to the specified directory (see above).

# 5.6 Log out user

Required authorization: Basic / Advanced / Administrator



The login window appears after clicking. The language depends on the configuration settings. In order to log in again, enter the user name and password and confirm with "**Continue**."



(sample picture:)

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# 5.7 End APT-COM™ 4

Required authorization: Basic / Advanced / Administrator

In order to end APT-COM<sup>TM</sup> 4, close the overview window by selecting the "x" button in the top right corner of the program window.



As soon as at least one recording is running, a confirmation message prevents the accidental closing of the program window, and thus the interruption of the recordings.



Select "Ok" and initially end the running recordings and/or programs.

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# 6. Creating, configuring, and displaying chambers

APT-COM 4 enables a clearly structured chamber system with several identification filters. A simple, intuitive menu offers easy identification of the chamber (e.g. Via the article number). The representation appears following selection with an image of the chamber.

Multiple selection enables the creation of several chambers in one step.



When the program starts, the overview window always opens in the "Chamber overview" view.

+ New chamber	Add chamber (Ch. 6.1)
<b>₽</b> Refresh	Update recording values (Ch. 7)

# 6.1 Create new chamber

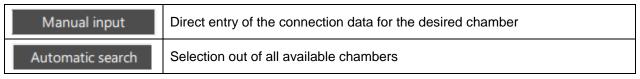
Required authorization: Administrator

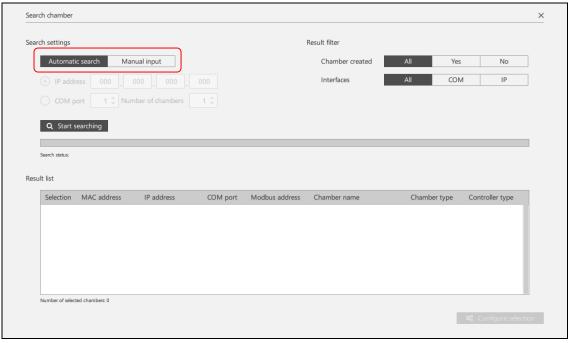
In order to create a new chamber, select the "+ New chamber" button and change to the "Search chamber" menu.

This menu serves the purpose of creating chambers in APT-COM<sup>™</sup> 4. The chambers must be connected to an interface of the computer via a converter or be available in the network. As soon as a chamber has been created, it is available to any user for recordings.

#### Settings for chamber selection

Choose the type of chamber selection under "Search settings."





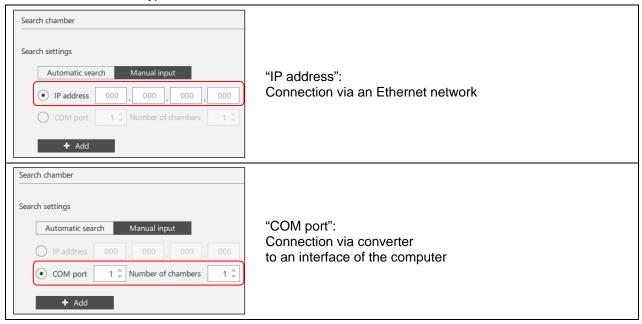
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# 6.1.1 "Manual input": Direct entry of the connection data for the desired chamber

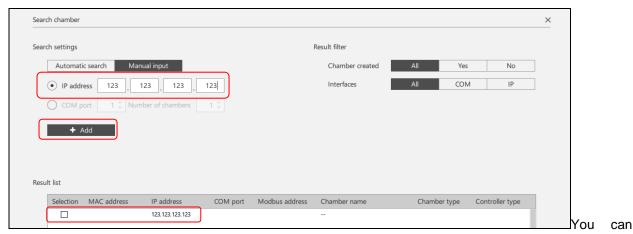
For this method, you must know the connection data of the chamber (e.g. IP address).

Select the connection type of the chamber:



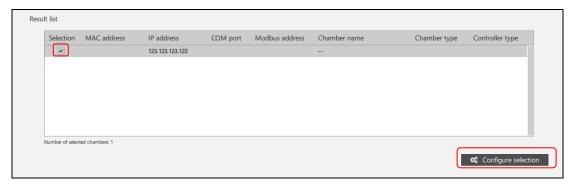
## **Example: Manual entry of the IP address**

Enter the connection data in keeping with your selection and select the "+ Add" button. The chamber is added to the results list.



Add further chambers to the results list.

Select the desired chambers by marking the box under "Selection" and select the "Configure selection" button.



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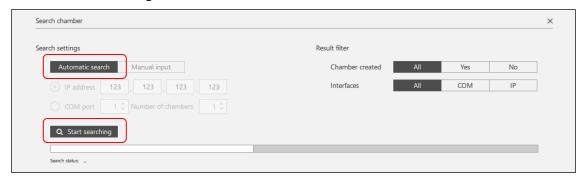


## 6.1.2 "Automatic search": Selection of all available chambers

Make use of this possibility when you don't know the connection data (e.g. IP address of the chamber) or don't want to enter it manually.

APT-COM 4 carries out an automatic search and displays all connected chambers or chambers available in the network for selection.

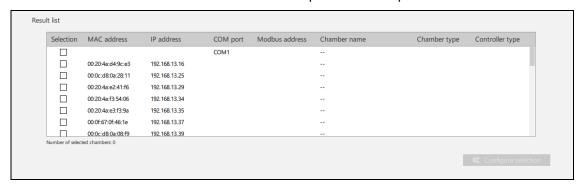
## Select "Start searching"



The "Search status" bar indicates that existing COM ports and chambers connected via the Ethernet are being searched for.

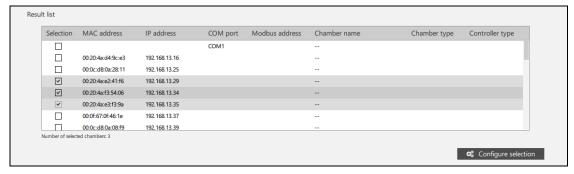
#### **Result list**

Shows chambers that are connected via the COM port of the computer or the Ethernet.



In this menu you can either select the appropriate COM port of your computer, to which the selected chamber is connected, or directly address this chamber via its IP / MAC address, in the event that it is equipped with an internal Ethernet interface or is connected via the W&T Ethernet / RS422-RS485 converter.

You can select and simultaneously create several chambers.



- Connection of chambers with RS422 / RS485 interface via RS232 / RS422 Phoenix converter, RS232 / RS422-RS485 W&T converter, or USB / RS422-RS485 W&T converter:
  - Select the COM connection of the computer to which the converter is plugged for all chambers.
  - The chambers are recognized by their RS422 / RS485 MOD bus addresses

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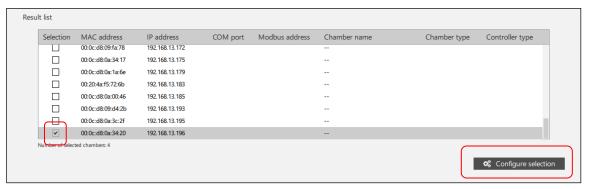
- Connection of chambers with RS422 / RS485 interface via the external Ethernet converter W&T (TCP port 8000):
  - Select the MAC address of the converter.
  - The chambers are recognized by their RS422 / RS485 MOD bus addresses.
  - APT-COM<sup>™</sup> 4 uses UDP port 8513 to locate the chambers. A broadcast telegram is sent in the process. When APT-COM communicates with the chambers through a firewall, it must be ensured that this port is open.
- Connection of chambers with Ethernet interface and MB1, MB2, RD3, R4, RD4 controller (TCP port 10001):
  - Select the MAC address indicated on the chamber or in the controller.
  - The chambers are recognized through their IP addresses.
  - APT-COM<sup>™</sup> 4 uses UDP port 30718 to locate the chambers. A broadcast telegram is sent in the process. When APT-COM communicates with the chambers through a firewall, it must be ensured that this port is open.
- Connection of chambers with Ethernet interface and T4.12 controller (BCW) (TCP Port 9000):
  - APT-COM<sup>™</sup> 4 uses UDP port 9001 to locate the chambers. A broadcast telegram is sent in the process. When APT-COM communicates with the chambers through a firewall, it must be ensured that this port is open.

## Note regarding networking via the Ethernet:

APT-COM™ 4 saves the relevant IP address for each chamber. In the event of a changed IP address, communication with the chamber is no longer possible. It must first be created again.

- The IP address for each chamber must thus be assigned permanently via the DHCP server.
- In the event that no IP address is recognizable for the selection of the IP address (representation IP 0.0.0.0), this means that no IP address has as of yet been assigned for the relevant chamber. In the case of chambers with an internal Ethernet interface (Lantronix X-Port), you can, for example, assign the IP address yourself with the Lantronix DeviceInstaller software (Ch. 2.2).
- In the event of a chamber with a T 4.12 controller (BINDER Controller World) with Ethernet interface, additional information on the chamber type and controller is displayed.

Select the desired chambers by marking the check box under "Selection" and start the configuration with the "Configure selection" button.



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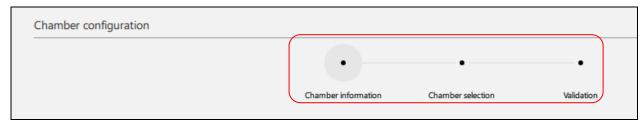


## 6.1.3 Configure selected chamber

Chamber configuration takes place in three steps:

- Entry of chamber information
- · Selection of the deice type
- · Checking the entered data

For purposes of orientation, the phase you are presently in will be shown to you during these steps at the top in the window:



With "Continue," the information is adopted and the configuration is continued. You can cancel the procedure with the "Finish configuration" button.

#### 1st step: Chamber information

IP address and MAC address of the chamber are displayed. You can enter a chamber name and the serial number of the chamber.

The **Chamber name** can be chosen as desired. It can have a maximum length of 240 characters and may consist of numbers and letters, as well as empty spaces. Each name may only be used once.

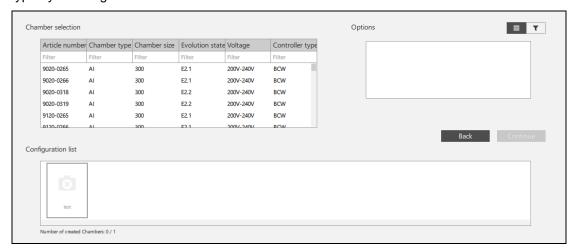
The **Serial number** may have the syntax XX-YYYYY or XXXXYYYYYYYYYY.

To the next step with "Continue."



#### 2nd step: Chamber selection

A list of all of the BINDER chambers available in APT-COM 4 is shown. Select the appropriate chamber type by scrolling.



# Filter:

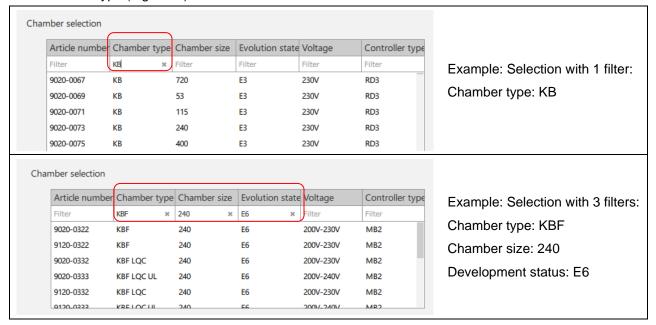
Under "Chamber selection" you can enter some information about the chamber into the list in order to find your chamber quickly:

• Article number (e.g. 9020-0322)

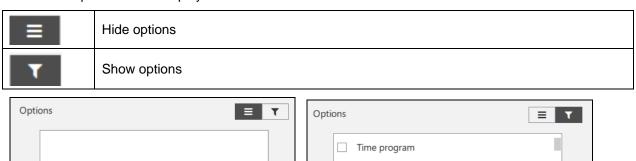
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- Chamber type (e.g. KBF)
- Chamber size (e.g. 240)
- Development status (e.g. E6)
- Voltage variants (e.g. 200-230 V)
- Controller type (e.g. MB2)



Under "**Options**" you can select the optional equipment of the chamber. Only chamber types equipped with these options will be displayed in the chamber list.



Week program

Interpreted time program

Then mark the desired chamber to select it. An illustration of the chamber appears in the "Configuration list." The possible equipping of this chamber type is shown to you under "Options." This also includes existing program functions of the chamber

Hint: Article numbers that start with "90..." refer to a standard setting of the chamber. Article numbers that begin with "91..." are assigned to option chambers.

## Entry of the chamber address (RS422 or RS485 modbus address)

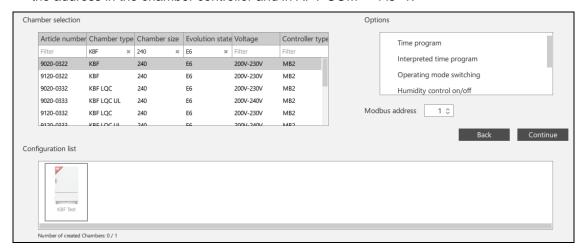
Depending upon the chamber type, you can enter the chamber address that was previously assigned in the controller of the chamber under "Modbus address."

Chambers with RS422 or RS485 interface: Chambers that are connected via the same COM port
must each receive their own RS422 or RS485 modbus address. This address (Ch. 2.1) individually
assigned at the controller is now entered under "Modbus address." In the event that the entered
address has already been assigned in combination with the COM port, a corresponding error
message appears during the check.

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- Chambers with BCW controller T4.12 and Ethernet interface: There is no input window here.
- Chambers with integrated Ethernet interface (except with BCW T4.12 controller): The default setting of the address in the chamber controller and in APT-COM™ 4 is "1."



To the next step with "Continue".

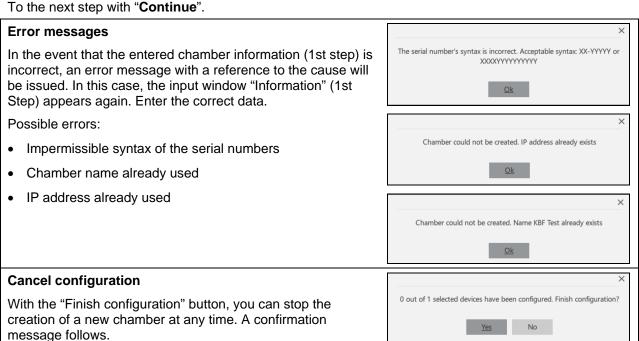
#### 3rd step: Check

The entered data is displayed in the following view. You can carry out a communications test. APT-COM 4 also checks whether the entered data has already been used before and if it is plausible.

#### **Communications test**

With the "Communication test" button you can test whether all data has been correctly entered and whether the computer or APT-COM™ 4 has a connection with the chamber.





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#### Confirmation

A confirmation message appears when all data is correct. The chamber has been created.



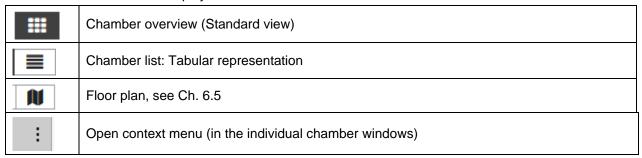
All chambers connected to the APT-COM™ 4 computer are thus configured consecutively and the connection is tested.

All created chambers are subsequently displayed in the chamber overview. In the event that several chambers have been configured, you can select any chamber by clicking the line and have the information displayed.

# 6.2 Display chambers

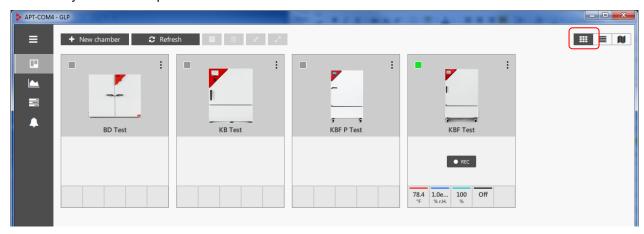
Required authorization: Basic / Advanced / Administrator

All created chambers are displayed in the "Chamber overview".



#### 6.2.1 Standard view

This clearly structured representation shows all created chambers in individual chamber windows.



**Active chambers** (meaning a connection exists between controller and APT-COM) are identified by a green signal. The actual values are shown directly in the overview representation. A settings menu is called up by clicking on a value. A quick recording is possible.

To activate and deactivate the connection, please refer to Ch. 7.1.4.

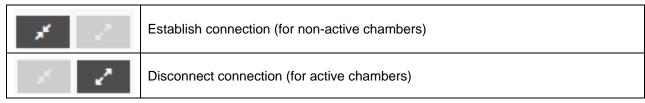
**Change to the floor plan view:** As soon as a chamber is represented in the room plan, a change to its representation in the floor plan can be made by clicking on the chamber.

**Quick recording:** As soon as a connection with the created chamber exists, the immediate recording can be started with the "**REC**" button. This takes place with a click, without a recording having to be created.

Archive symbol: Archive chamber
Delete symbol: Delete chamber

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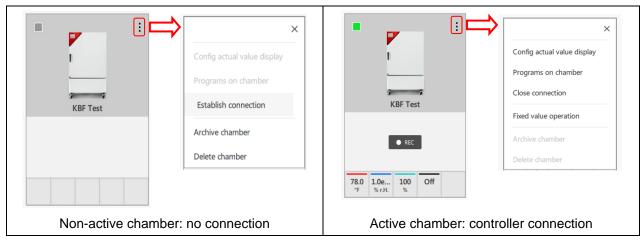




It is possible to select several chambers and then perform the desired function for these chambers together.

#### Context menu

Irrespective of whether a connection with the created chamber exists, the available functions in the context menu differ.



Select "Configure actual value display". The window "Actual value display signal assignment" opens. You can move the parameters to be displayed in the chamber window by drag-and-drop. Select button "Apply" to adopt the changes.



- "Programs on chamber": The window "Programs on chamber" shows the current programs on the chamber controller. They can be transferred to APT-COM<sup>™</sup> 4 (Ch. 12.2.1) and started via APT-COM<sup>™</sup> 4 in the chamber controller and will then run completely on the chamber (Ch. 12.3.1).
- Use "Close connection" and "Establish connection" to activate and deactivate the connection to the chamber controller (Ch. 7.1.4).
- Select "Archive chamber" to archive the chamber (Ch. 6.3).
- Select "Delete chamber" to delete the chamber (Ch. 6.4).

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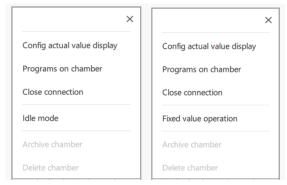
#### Chambers with RD4 / MB1 / MB2 controller:

 When the chamber is in fixed value operating mode, select "Idle mode" to change to "Idle mode" operating mode. This is then indicated by a standby symbol.



 When the chamber is Idle mode, select "Fixed value operation" to change to fixed value operating mode. This is then indicated by a hand symbol.



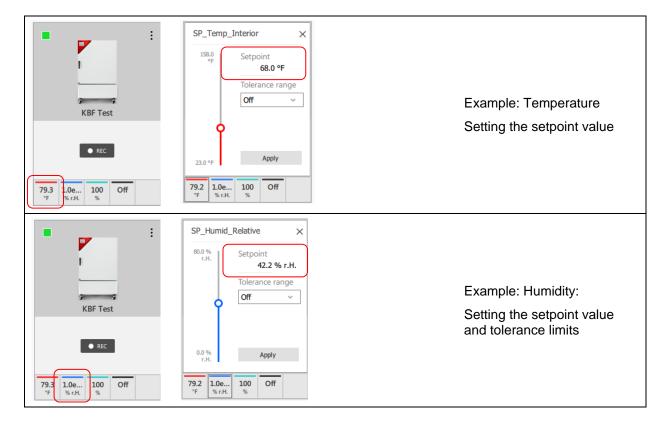


This function is not available for UF V (E3).

## Setpoint value entry and definition of limit values

In the case of active chambers, the settings menu for these parameters are called up by clicking on a parameter in the representation of the actual values. With this, the values can be changed directly in the overview representation.

- "Setpoint": Numerical entry or setting with the slider bar
- "Tolerance range": Entry of limit values (minimum and maximum value). Setpoint values can then no longer be set outside of these limits.



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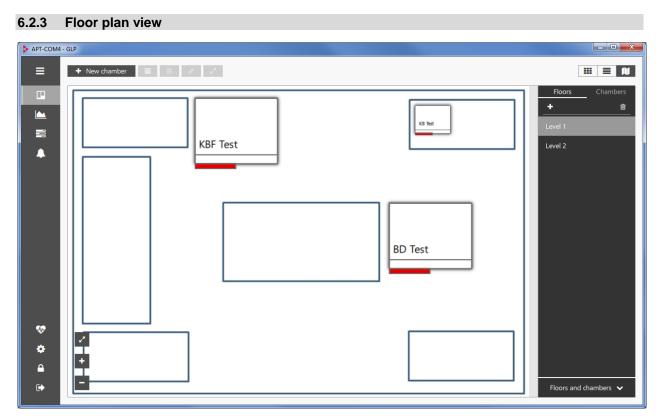




Select button "Apply" to adopt the changes.



**Active chambers** (meaning a connection exists between controller and APT-COM): These are identified by a green signal and the chamber status "Online" or "Connecting...."

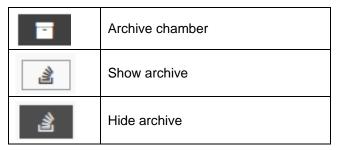


For configuration see Ch. 6.5.

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# 6.3 Archiving and restoring a chamber



Recordings are always linked with the respective chamber. All related recordings must therefore also be deleted when deleting a chamber. If you would like to retain the recordings, you can archive the recordings (Ch. 7.1.5) and the chamber.

### **Archiving chambers**

- In the standard overview representation: Call up the context menu (Ch. 6.2.1) and select "Archive chamber".
- In the standard overview representation or list representation: Mark the chamber and then click on the archive symbol.





The chamber is no longer displayed in the overview list.

## **Restoring chambers**

Select the "Archive" button. The archived chambers are displayed in an overview list.





Mark the desired chamber in the overview list and select the "Restore" button.

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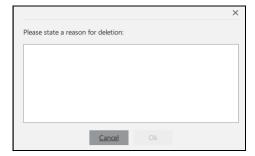
## 6.4 Delete chamber

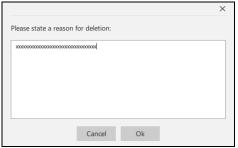
End all recordings for this chamber before deleting a chamber, disconnect the connection, and delete all recordings that use this chamber (Ch.7.1.6)

- In the standard overview representation: Call up the context menu (Ch. 6.2.1) and select "Delete chamber".
- In the standard overview representation or list representation: Mark the chamber and then click on the delete symbol.









You will then be prompted to enter a reason for the deletion of the chamber. This must be at least 20 characters long, or an error message will appear. The reason will be saved in the system log.



Then click on the "Ok" button. The chamber is deleted.

#### Chambers with an active connection:

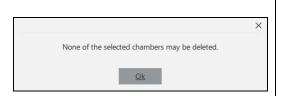
As long as there is an active connection to the chamber controller, the chamber cannot be deleted in APT-COM<sup>™</sup> 4. An error message appears.

Deactivate the connection (Ch. 7.1.4). Then you can delete the chamber.

# Chambers in current recordings:

A chamber cannot be deleted when it is used in a recording. An error message appears.

Go to the "Recordings" menu and delete the recording. Then you can delete the chamber.



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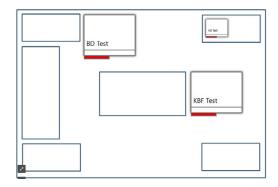
# 6.5 Floor plan

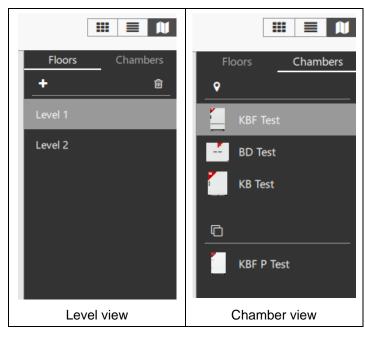


The floor plan can be easily created and configured. Various setup areas (levels) can be created. An image file (.jpg) is thereby loaded for each room. The chambers can then be placed in this background view. This makes it possible to quickly find a particular chamber. With a double-click on a chamber in the floor plan it is possible to configure this in the standard view of the chamber overview. Conversely, from there you can change back to the representation of the chamber in the floor plan by clicking on the chamber.

In the **level view** it is possible to create various rooms or levels.

The created chambers are represented in the **chamber view**. They can be placed in the levels.

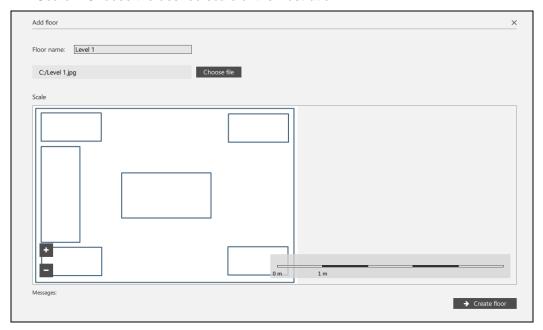




#### 6.5.1 Create level

In the level view, select the "+" symbol to create a new level and to go to the "Add floor" menu.

- "Floor name": Enter a name for the setup area.
- "Choose file": Here you can load the desired background image.
- "Scale": Choose the desired scale of the illustration.



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Then select the "Create floor" button.

The level will now be displayed in the level view.



#### 6.5.2 Delete level

In order to delete a level, mark the desired level in the level view and click on the "Delete" button.

The level is removed from the list.



## 6.5.3 Layout of the chambers in the room plan

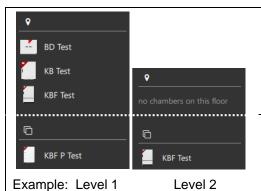
Change to the chamber view. You can see all created chambers on the right side of the window.



Location symbol: Chambers that have already been placed on a level



Level choice symbol: Chambers that cannot yet be placed on arbitrary levels

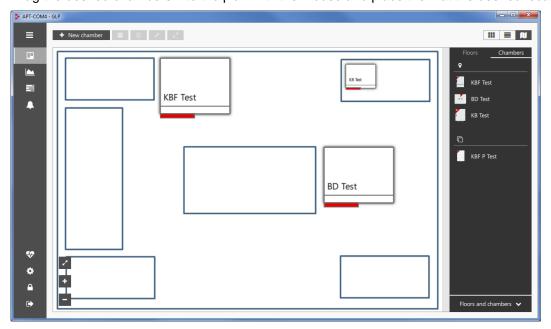


Already placed chambers are represented under the location symbol.

Chambers that can still be placed on arbitrary levels in the floor plan are represented under the level choice symbol

Place chamber in the room plan

Drag the desired chambers into the plan with the mouse and place them at the desired location.



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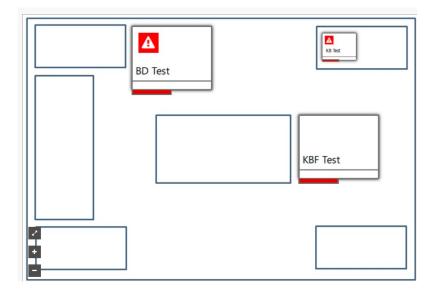


## Relocate chamber in the room plan

In order to retroactively relocate a chamber, click on the chamber and relocate it with the plus symbol.

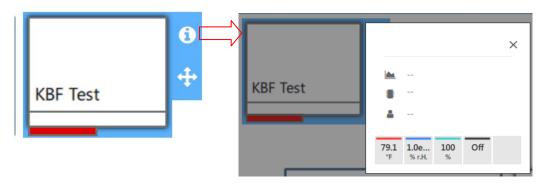


# Display of alarm messages



### Display of nominal and actual values

Click on the chamber and select the "i" button.



# Remove chamber from the room plan

In order to remove a chamber from the room plan, simply drag it out of the plan. It will then once again be displayed underneath the level choice symbol on the right side of the window and is available for renewed placement on any level desired.

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# 7. Recordings



Functions: Documentation and graphic representation of the recording values for all parameters (temperature, relative humidity, pressure,  $CO_2$ ,  $O_2$ , controller outputs...) of up to 100 connected chambers

### Graphic representation of the recording values

- Recordings of all chambers, combination via meta-recordings
- Display of the remaining time until the next recording value
- The representation can be chosen freely. Line type and line colors can be set
- Freely scalable
- Range information: Following the selection of two points, the resulting delta, the time and the minimal and maximal values are displayed.

#### **Comments**

Notes concerning data points can be added to the graphic.

#### **Alarms**

· Alarms are represented in the graphic. The period of time is marked

# **Setting options**

· Setpoint values and switching states of the control contacts can be set directly

# 7.1 Create and manage recordings

In the overview window, change to the "Recordings" view.

+ Recording	Create a new recording
+ Rec. based on controller da	Create a new recording from data already found in the controller
O Stop All	Stop all recordings

•	Start selected recordings
	Stop selected recordings
	Archive selected recordings
	Delete selected recordings
ň.	Create meta-recording from the selected recordings
	Create reports for the selected recordings (see Ch. 10.2)
<b>~</b>	Expand (detail view)
^	Collapse (overview representation)

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## 7.1.1 Create new recording for an active chamber

Required authorization: Basic

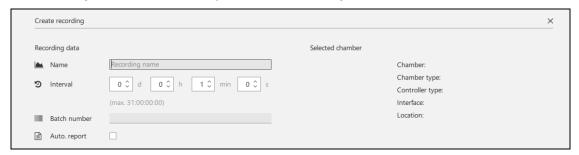
This menu serves the purpose of creating recordings in APT-COM<sup>™</sup> 4. At least one chamber must be created prior to this (Ch. 6.1) in order to be available for recordings.

To create a new recording, select the "+ Recording" button in the "Recordings" view and go to the "Create recording" menu.

## Configure recording

Enter the following information to configure the new recording:

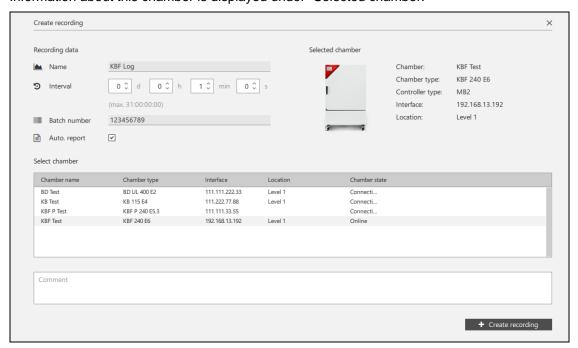
- "Name": Enter the recording under the desired name.
- "Interval": you can enter how often data is read from the chamber controller and saved (default value: 1 minute). Minimum: 1 minute.
- "Batch number": Here you can enter any information for the recording
- "Auto. report": An automatic report is created when you activate the box. See Ch. 10.2.2.



# Select chamber

Under "Select chamber," select the chamber from the list of already created chambers for which the recording should be created. The selected chamber can be online or offline.

Information about this chamber is displayed under "Selected chamber."

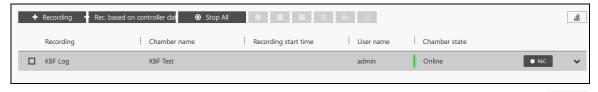


Then select the button " + Create recording".

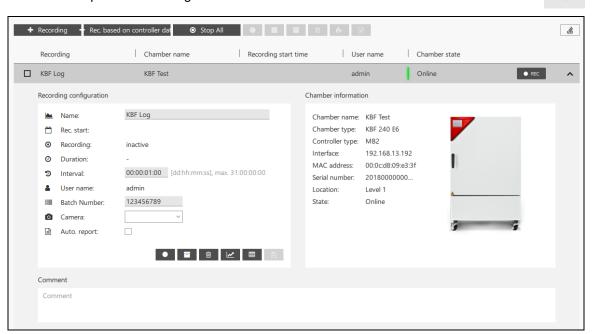
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The recording is now displayed in the list of recordings:



## Select the "Expand" button to go to the detail view



- "Name": Name of the recording
- "Rec. start": Start of the recording
- "Recording": active / inactive
- · "Duration": Duration of the recording
- "Interval": Frequency of reading and saving data from the chamber controller
- "User name": Name of the user who created the recording
- "Batch number": Any entered information for the recording
- "Camera": Selection of the USB camera
- "Auto. report": Creation of an automatic report

# 7.1.2 Create a new recording from data already found in the controller

Required authorization: Basic

This function is only available for chambers that have controllers with internal memory. The data from this internal memory is read out and is then available in APT-COM 4 as a recording.

The desired chamber must have already been created (Ch. 6.1) in order to be available for the recording.

To create a new recording, select the "+ Rec. based on controller data" button in the "Recordings" view and go to the "Create recordings from controller data" menu.

**Note:** For reasons of data consistency, recordings from controller data can not be continued. The REC button remains inactive.

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#### Configure recording



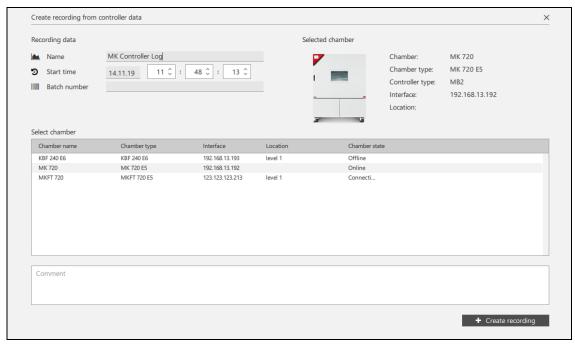
Enter the following information to configure the new recording:

- "Name": Enter the recording under the desired name.
- "Start time": Enter the date and time to define the commencement of the imported recording data.
- "Batch number": Here you can enter any information for the recording

#### Select chamber

Under "Select chamber," select the chamber from the list of already created chambers for which the recording should be created. The selected chamber can be online or offline.

Information about this chamber is displayed under "Selected chamber."



Then select the button " + Create recording"

An information window indicates that the recording creation has started.



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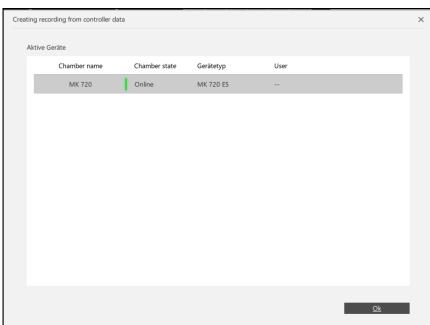
# Representation of a recording creation in the recording view

During a recording creation from controller data the icon indicating a running recording creation is highlighted



Select this button. The information window "Creating recording from controller data" opens and indicates the running data transfers.





An information window indicates that the recording creation is finished.



The recording is now displayed in the list of recordings:



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#### 7.1.3 Create meta-recording

In order to be able to directly compare the recordings of several chambers, these can be represented together in a meta-recording.

#### Examples:

- The recordings from one vacuum drying chamber and the vacuum pump can be linked with one another within the meta-recording.
- Several chambers with an identical work flow can be drawn together in one graphic. You can, for example, superimpose the temperature curves of all recordings on top of one another and determine any deviations at a glance.

Mark the desired recordings in the overview list and select the "Create meta-recording" button.



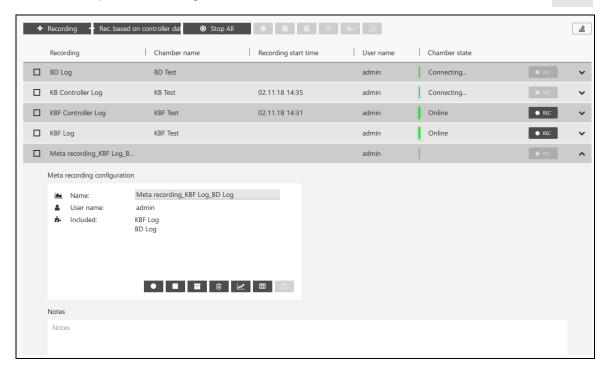


The desired meta-recording is now displayed in the list of recordings:



## Select the "Expand" button to go to the detail view





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## 7.1.4 Activating and deactivating the connection to the chamber controller

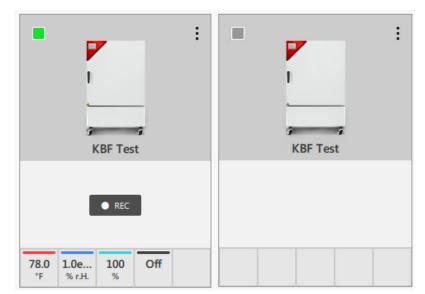
Open context menu

#### **Active connection:**

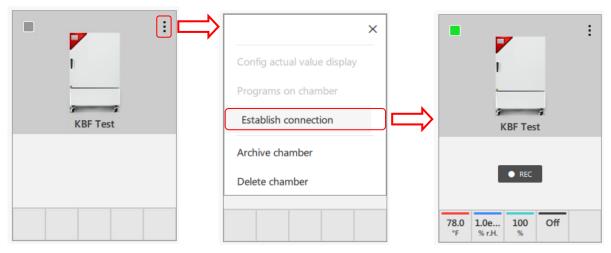
- The green indicator in the chamber window is lit
- The current values are shown below in the chamber window
- The "REC" button can be used to start a recording

#### No connection:

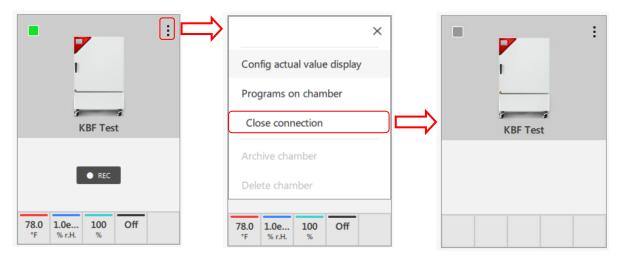
- The green indicator in the chamber window is off or flashing slowly
- No values are shown in the chamber window



To establish the connection to the chamber controller, select the "Open context menu" button. In the context menu select "Establish connection".



To disconnect the connection, select the "Open context menu" button. In the context menu select "Close connection".



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## 7.1.5 Archiving and restoring recordings

Recordings are always linked with the respective chamber. All related recordings must therefore also be deleted when deleting a chamber. If you would like to retain the recordings, you can archive the recordings and the chamber (Ch. 6.3).



#### **Archive recordings**

Mark the desired recordings in the overview list and select the "Archive selection" button.



#### **Restore recordings**

Select the "Archive" button. The archived recordings are displayed in an overview list.





Mark the desired recording in the overview list and select the "Restore" button.

# 7.1.6 Delete recordings

Mark the desired recordings in the overview list and select the "Delete selection" button.







You will then be prompted to enter a reason for the deletion of the recording(s). This must be at least 20 characters long, or an error message will appear. The reason will be saved in the system log.

If the recording is part of a meta-recording, it can not be deleted.

First delete the meta-recording.



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Then click on the "Ok" button. The recording is deleted.

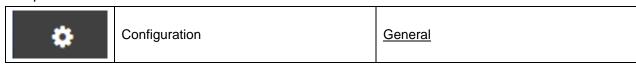
The recording is now no longer displayed in the list of recordings. All of the related recording data has been deleted!

Hint: All of the recordings belonging to a chamber must be deleted before the chamber can be deleted (Ch. 6.4).

# 7.2 Configuration of the quick recording

A quick recording can be started from the overview of the recordings with the "**REC**" button (Ch. 7.3.1). This takes place in accordance with the implemented configuration.

Required authorization: Administrator





- "Standard interval": Definition of the recording interval
- "Template for name": Adjustment of the standard name of the recording

Select the "Apply" button to apply the settings.

# 7.3 Start, and stop recordings

Required authorization: Basic / Advanced / Administrator

## 7.3.1 Start recording

#### In the overview list:

 Select the "REC" button to start a single recording. The chamber status must be "Online"



• In order to start a single or several recordings, mark the desired recordings and select the "Start selection" button.



# In the recording window:

 The recording window opens when you click on the name of the recording. Select the "Start recording" button.



## 7.3.2 Start meta-recording

In order to be able to start the created meta-recording, all chambers for the incorporated individual recordings must be online.

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#### In the overview list:

You can start the meta-recording directly with the "REC" button.



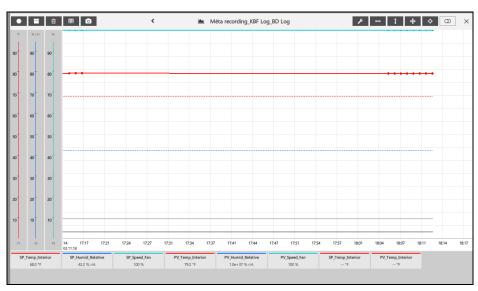
• Mark the desired meta-recording and select the "Start selection" button.

# •

#### In the recording window:

 The recording window opens when you click on the name of the recording. Select the "Start recording" button.





# 7.3.3 Stop recordings

#### In the overview list:

Select the "STOP" button to end a single recording.



• In order to end a single or several recordings, mark the desired recordings and select the "Stop selection" button.



In order to end all running recordings simultaneously, select the "Stop all" button.



# In the recording window:

• The recording window opens when you click on the name of the recording. Select the "Stop recording" button.





Confirm the confirmation message with "Yes."

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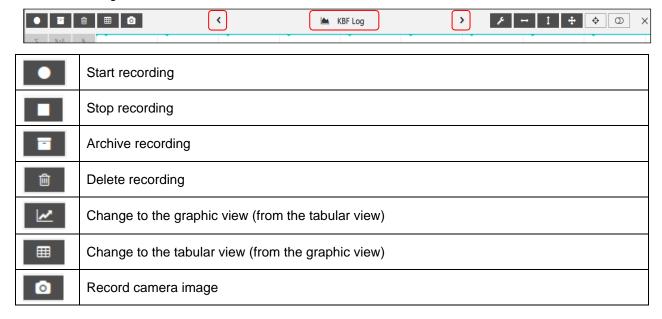
Before you can end APT-COM 4, all running records must be stopped.

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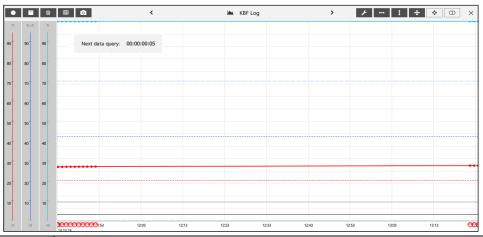


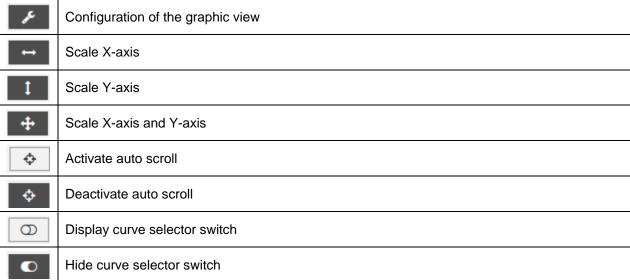
# 7.4 Recording window

The name of the actual recording is shown at the top of the recording window. You can change to other active recordings with the arrows:



#### 7.4.1 Graphic view





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Under "Next data query" the remaining time according to the selected recording interval (chap. 7.1.1, 7.2) is indicated, until data is read from the chamber controller and saved (default value: 1 minute).

The time of the next data query is displayed correctly when changing from summer to winter time and vice versa.

# Adjust representation of the graphic view

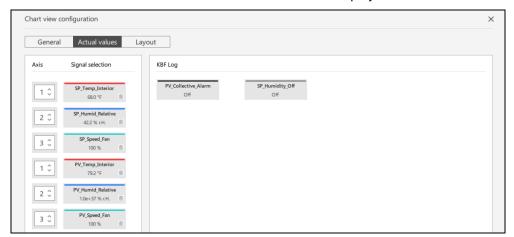
Select the "Configuration" button to adjust the graphic view in accordance with your wishes. You change to the "Chart view configuration" menu.



 "General": You can choose whether limit value violations should be marked with colors and select a background color for the graphic view.



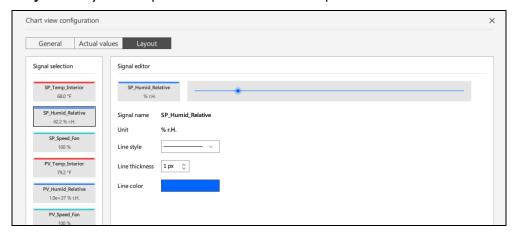
"Actual values": Selection of which values should be displayed



The values in the left field are represented in the graphic. In order to remove a value, mark it and select the "Delete" symbol. The value is then moved to the right window.

The values in the right field are not represented in the graphic. In order to display a value, move it into the left window with the mouse.

"Layout": Adjust the representation of the individual parameters



Mark the desired value in the left field. You can adjust the line representation in the "Signal editor" menu.

All settings are adopted immediately.

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alles

Close the menu with the close button in the top right corner or with the "Close" button.

With the "Reset" button, the adjustments made in the currently open tab in the "Chart view configuration" menu are reset to the factory settings.

When the recording window is closed, the adjustments of the graphic view are saved.

#### Scaling the graphic view

As soon as the mouse cursor is in the recording window, you can scale the representation via the X-axis by turning the mouse wheel:



As soon as the mouse cursor is on the Y-axis of the respective parameter (e.g. humidity), you can scale the representation of this parameter via the Y-axis by turning the mouse wheel:

The displays can also be moved in the window with a pressed mouth button.

For user-defined scaling, select the respective button to scale the graphic view according to your wishes.

Scale X-axis: The desired period of time can be selected:

The scaling takes place in such a way that all recording values are visible.

Scale Y-axis: The scaling takes place in such a way that all recording values are visible.

Scale X-axis and Y-axis

#### Display of the point of time of individual recording values

When you click on a recording point, you will be shown the related point of time and the parameter value:



#### Automatic adjustment of the display

In the case of the activated "Autoscroll" function, new recording values are added in the graphic view and the window excerpt moves automatically in accordance with the chosen scaling, so that the new values are always visible.

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Select the "Autoscroll on" button to switch on the Autoscroll function



Select the "Autoscroll off" button to switch off the Autoscroll function again





If the "Autoscroll" function is activated, it will be deactivated by manually selecting a value or by manually moving it with the mouse.

#### Showing and hiding individual curves

The curves of all parameters and functions are shown in the graphic view as a standard. With this function you can hide individual curves (e.g. for collective alarm).

Select the "Show curve selector switch" button to activate the selection option. Blue curve selector switches appear in the window, with which you can show and hide the related curves individually.



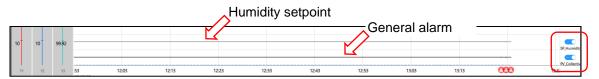
Then use the curve selector switches to show or hide the desired curve in the graphic view.



	Curve shown
×	Curve hidden

**Example:** In the case of KBF, the curves for the humidity setpoint value and the collective alarm are activated as a standard. With the curve selector switches "SP\_Humid\_Relative" or "PV\_Collective\_Alarm," you can show and hide these displays independently of one another.

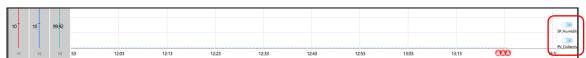
• Humidity setpoint value display and collective alarm display shown:



Collective alarm display shown, humidity setpoint value display hidden



Humidity setpoint value display and collective alarm display hidden:



When you subsequently deactivate the selection option again, the curve selector switch is no longer visible. The setting made remains in effect.

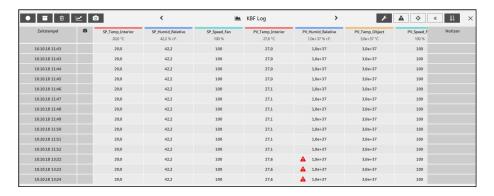
Select the "Show curve selector switch" button to deactivate the selection option.



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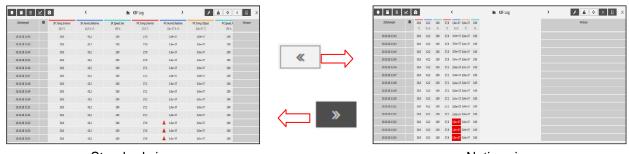
#### 7.4.2 Tabular view



۶	Configuration of the graphic view (in the table view without a function)		
A	Only display data points with warning messages		
<b>•</b>	Activate Autoscroll (in the table view without a function)		
<b></b>	Deactivate Autoscroll (in the table view without a function)		
<b>«</b>	Collapse: change to the notice view		
<b>»</b>	Expand: Restore standard view		
J <sup>1</sup> <sub>9</sub>	Sorting: Oldest values first		
<b>↓</b> <sup>9</sup> <sub>1</sub>	Sorting: Newest values first		

#### Change between standard and notice view

Select the "Collapse" or "Expand" button to change between the standard view and the notice view:



Standard view Notice view

Select the "Sorting" button to change the sequence of the displayed values

**↓**19

### 7.4.3 Close recording window

You close the recording window with the plus in the top right corner and you will once again see the overview of all created recordings in the "Recordings" view.

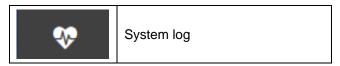
I

**Note:** When the recording window is closed, the adjustments of the graphic view are reset. They are not saved.

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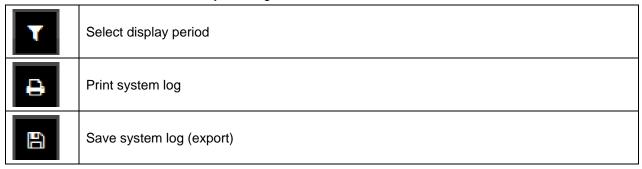


# 8. System log



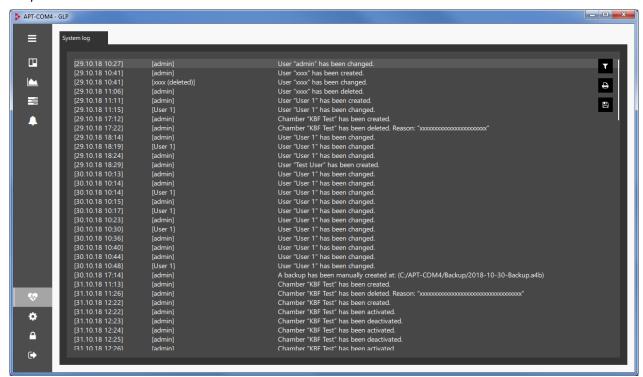
The automatically created system log shows an overview of important procedures, which are automatically documented by the system. This data, together with the commentable recordings, is a central component of the audit trail.

No data can be deleted from the system log.



# 8.1 Display system log

Required authorization: Basic / Advanced / Administrator



#### 8.1.1 Selection of the display period

To select the display period, select the "Display period" button





In the case of the "1 day" selection, the procedures of the last 24 hours are displayed.

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# 8.2 Issue system log

You can print out the data of the system log for a desired period of time or save it in a file. Independently of this, the complete system log is saved encoded with all data and configurations of APT-COM<sup>™</sup> 4.

### 8.2.1 Print system log

For issuing on the Windows standard printer, select the "Print system log" button





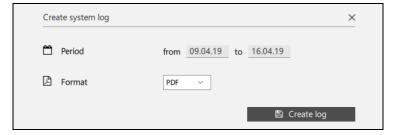
In order to print the data of the selected period (Ch. 8.1.1), select the "Create log" button.

"Period": Select the desired period of the system log for the printout

# 8.2.2 Save system log

Save system log





In order to save the data of the selected period (Ch. 8.1.1), select the "Create log" button.

- "Period": Select the desired period of the system log
- "Format": Select the file format csv, pdf or html

The system log is stored in the APT-COM<sup>™</sup> 4 installation directory in the "Reports" folder under the name "systemprotocol.xxx" (extension according to the selected file format)

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# 9. Reminder and timer function

In this menu, any user can create reminders that appear upon expiration of a selected period of time as a reminder notification. In addition, you can stop a recording and / or have a report created at this time.

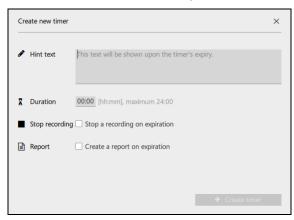
You can activate up to 10 reminders.

Required authorization: Basic / Advanced / Administrator



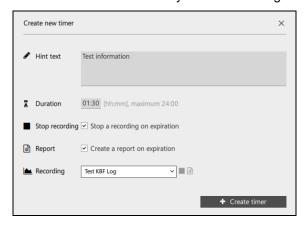


Select the button " + Add" to open the "Create new timer" menu and create a new reminder.



- "Hint text": Enter the desired text for the reminder notification.
- "Duration": enter the desired duration until the appearance of the reminder notification
- "Stop recording": Check the box to stop recording when the timer time expires.
- "Report": Check the box to generate a report when the timer time expires
- "Recording" (visible only if the "Stop recording": and / or "Report" fields are enabled): Select the desired recording for these functions.

Note: You can select only active recordings.

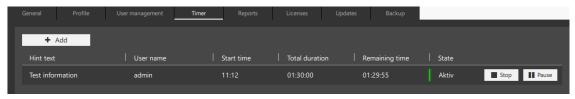


Select the button " + Create timer".

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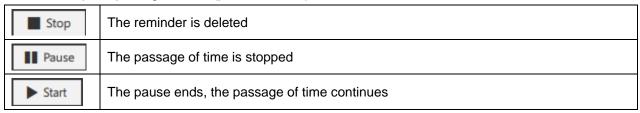
The created reminder is now displayed with some information in the list of created reminders:



- · Hint text: entered reminder text
- User name: logged in user who created the reminder
- Start time, Total duration, Remaining time: Information concerning the passage of time
- State:
  - Green marking and "Active" message: The time until the reminder message is running
  - "Inactive" message: The passage of time has been stopped (pause function)



You can stop the passage of time (pause function) and continue it or delete the reminder:



The reminder notification appears as soon as the entered period of time expires:



Confirm with "Ok." The reminder is deleted from the list.

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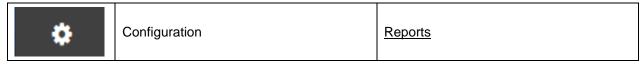
# 10. Reports: Protocol issue / documentation

APT-COM 4 offers a GLP-compatible system log that is suitable for the documentation of manipulation-free data. This documentation with a customer-specific cover sheet can be compiled individually. You can record graphic representations, values, alarms, notices, and photos and incorporate an electronic signature.

# 10.1 Configure template

In this menu you can configure the content and format of the reports.

Required authorization: Administrator



In the "Report configuration" menu you can make the following settings:

#### **Definition of the file format:**

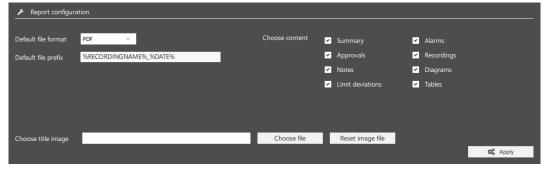
- "Default file format": pdf, csv, html
- "Default file prefix": Any text

#### Selection from the available content

- "Summary": Overview data of report, user, chamber, and load, recording, notices, alarms.
- "Approvals": List of employees responsible for the approval of the report, who enter themselves with name, qualification, creation date of the report, and signature fields.
- "Notes": List of the values of the entered notices to be defined with indication of date, time of day, recording value, and notice text
- "Limit deviations": List of the limit deviations with indication of date, time of day, deviation, and tolerance limits
- "Alarms": List of additional alarms with indication of date, time of day, type of alarm, and duration
- "Images": Photos (recordings can be created automatically with a USB camera and incorporated into the recording protocol)
- "Diagrams": Graphics of the writer representation with all selected parameters and indication of the recording and the period of time
- "Tables": List of the recording values with all selected parameters and time stamp

#### Incorporating a logo

"Choose title image": Load image file (jpg, png) for the title of the report



Select the "Apply" button to apply the settings.

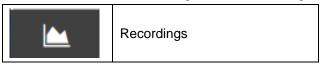
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# 10.2 Create report

After the template has been configured (Ch. 10.1), you can have a report created for all created recordings.

In the overview window, change to the "Recordings" view.



Mark the desired recordings in the overview list and select the "Create report" button.



In the "Create report" menu, select the type of creation of the report.

Manual creation	Direct creation of an individual report
Automatic generation	Regular, automatic creation of reports

#### 10.2.1 "Manual creation"

A report for the selected recording can be created at any time with this method.



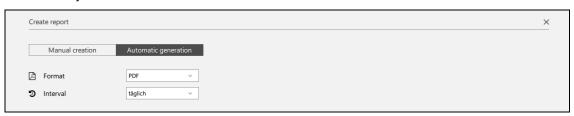
- "Format": Definition of the file format (Selection: pdf, csv, html). This can deviate from the standard format of the report template (Ch. 10.1).
- "Report period": Indicate the date and time of day for the beginning and the end of the period of time for which the report should be created.
- "Table": Entry of the decimal places of the recording values (Selection: 0, 1, 2, 3 decimal places)
- "Select images": Select camera recordings from the list

Select the "Preview" button to see the report in a preview.

Select the "Create report" button to create the report in the desired format.

#### 10.2.2 "Automatic generation"

Regular, automatically issued reports for the selected recording can be configured with this method. As soon as the first report has been created with the "Create report" button, additional reports are automatically issued at the entered intervals.



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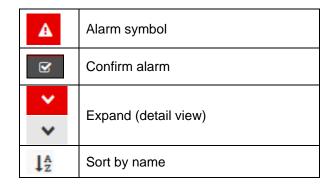


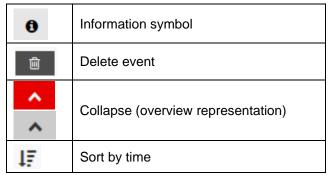
- "Format": Definition of the file format (Selection: pdf, csv, html). This can deviate from the standard format of the report template (Ch. 10.1).
- "Interval": Frequency of the automatic issue of reports (Selection: daily, weekly, monthly, when recording stops)

Select the "Apply" button to save the report settings.

# 11. Event overview







# 11.1 Representation of events

# Active alarm:

- · Emphasis of the line in red
- Identification with the alarm symbol
- "Alarm active": "Yes"
- The "Confirm alarm" button is shown



#### Confirmed alarm:

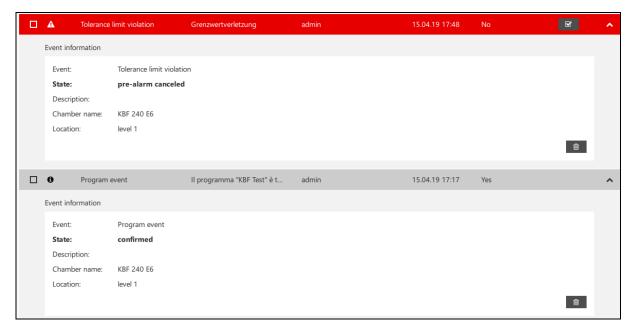
- · Identification with the information symbol
- "Alarm active": "Yes", as long as the cause of the alarm exists
   "No", when the cause of the alarm no longer exists
- The "Confirm alarm" button is no longer shown



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# Display of detail information



### 11.2 Confirmation of an active alarm

#### Confirm individual alarm:

Select the "Confirm alarm" in the message line to confirm the alarm message.



It doesn't play a role whether the alarm is displayed in the detail view or the overview representation.

#### Confirm alarms in the overview:

You can confirm individual or multiple alarms in the overview.

Mark the corresponding line(s) and select the "Confirm alarm" button.



#### 11.3 Delete event

#### Delete an individual event in the detail view:

You can delete the event as soon as the alarm has been confirmed. To this purpose, select the "Delete event" button in the detail view.



#### Delete events in the overview:

You can delete individual or multiple events in the overview, irrespective of whether the alarm has been confirmed.

Mark the corresponding line(s) and select the "Delete event" button.

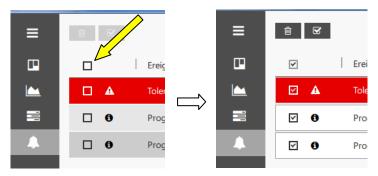


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#### Delete all events in the overview:

Mark the checkbox in the headline. The checkboxes in all lines are marked simultaneously.



Then select the "Delete event" button.



# 11.4 Configuration of event messages

Required authorization: Administrator



- "Repeat unacknowledged events": Activating the repetition function
- "Repetition interval of events": the entered interval becomes effective when the repetition function is activated.

#### **Activation:**

Set the switch to position "Activated repetition function" and enter the desired interval In.





Select the "Apply" button to apply the settings.

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# 12. Time program function

The "Time programs" menu offers a **program editor** to create programs and transfer them to the chamber controller.

To control **program operation** via APT-COM<sup>TM</sup> 4, there are basically two options:

#### Program operation in APT-COM™ 4 ("interpreted program")

The program runs in APT-COM™ 4, the individual setpoints and other configurations (e.g., switching states of the operation lines) are sent to the chamber controller in real time at the beginning of the respective program section. This also allows running programs on chambers that do not bear a program controller. Another advantage is that in this way larger programs can be executed which exceed the number of program sections available on the chamber controller.

For VD and VDL with RD4 program controller: with interpreted programs, program tolerances and repetitions of sections can additionally be used.

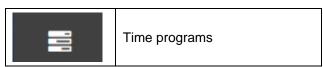
The program is started in the "Time programs" menu in the program editor (Ch. 12.3.2).

#### · Program operation in the chamber controller

The program is located in the chamber controller and is started there via APT-COM<sup>TM</sup> 4. For this, the device must have a program controller. After starting the program runs in the controller independent on the connection to APT-COM<sup>TM</sup> 4. This connection is required to record the values; and the program can be stopped via APT-COM<sup>TM</sup> 4.

The program is started in the view "Chamber overview" via the context menu of the standard view of the chamber (Ch. 12.3.1).

# 12.1 Program editor



The time program editor offers the possibility to create, change, and save time programs for temperature chambers and to transfer them to the chamber controller. The creation of the program is thus possible in a simple, graphic manner or through numerical value entries. Individual program segments can also be copied or deleted.

**Chamber-specific creation of the program:** Set those parameters (temperature, humidity, fan rotational speed, CO<sub>2</sub>, etc.) and values that are in the performance scope of the chamber.

Limit values therefore can't be exceeded, as the parameters are preallocated chamber-specific.

**Graphic or numerical programming:** Simple and quick programming possibility directly in the graphic. The numerical values can then be adjusted in the table. Manual entry of values in tabular form is also possible.

Tolerance range: Entry takes place directly in the programming menu.

It is also possible to create, modify and save programs for non-programmable chamber controllers.

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# 12.1.1 Create new time program

Required authorization: Advanced / Administrator



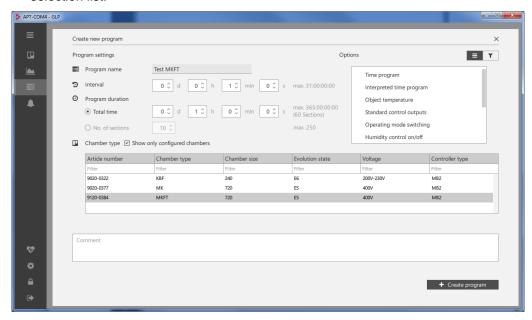
Create new time program

In order to create a new time program, select the "+ **Program**" button and change to the "Create new program" menu. A program can be configured here, where it is configured and assigned to a chamber type. The values are entered at a later point in time (Ch. 12.1.3).

You can configure the program in the "Program settings" in the menu:

- "Program name": Enter a name for the program.
- "Interval": Entry of the time after the expiration of which the program should be repeated
- "Program duration": Entire running time of the program and number of program sections
- "Chamber type": Select the chamber type for which the program should be created. All chambers appear in the selection list, even when they have not yet been configured in the software.

If you select "Show only configured chambers" only configured chambers will appear in the selection list.



When the program has been configured, select "+ Create program".

The program now appears in the list of programs.

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#### 12.1.2 Information on program management

After the program is marked in the list of programs, more information can be displayed by expanding.

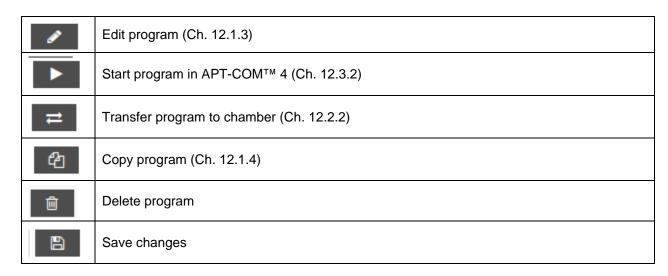


Select the "Expand" button to go to the detail view



Under "Program information" the program name, chamber type, program duration, number of program sections, author of the program, controller type, and program options are displayed. Here you will find the buttons for entering values (Ch. 12.1.3).

Under "Chamber list" the chambers will be shown onto which programs have already been transferred.



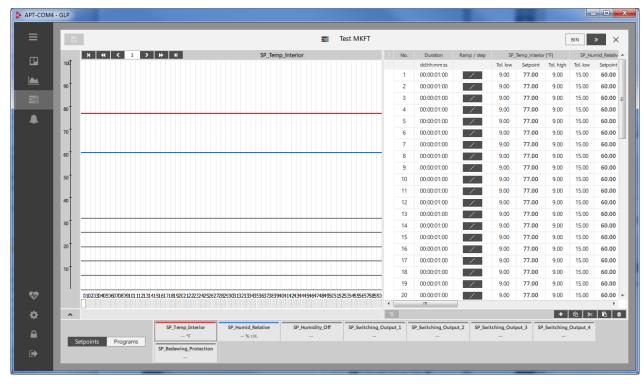
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#### 12.1.3 Value entry

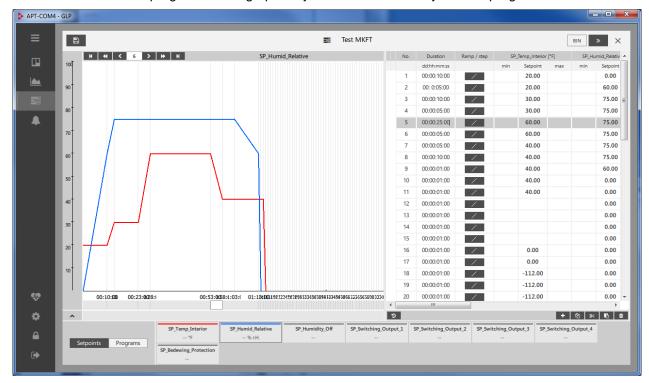
Select the "Edit program" button.





The display of the programmable parameters corresponds to the selected chamber type (e.g. temperature, humidity, fan speed, CO<sub>2</sub>, O<sub>2</sub>, anti-condensation...).

You can now enter the program values graphically and/or or numerically into the program window.



Each parameter is represented in graphical form. At the right side of the graphical display, the corresponding values are listed in a table. Values can be entered either into the graphic by dragging with the mouse (entry of parameter value and section length) or numerically into the table.

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The graphical value entry is suitable for the approximate design of the program. For precise input, use the tabular value entry, which allows entry of further variables concerning the program section

Information on numerical entry (table view):

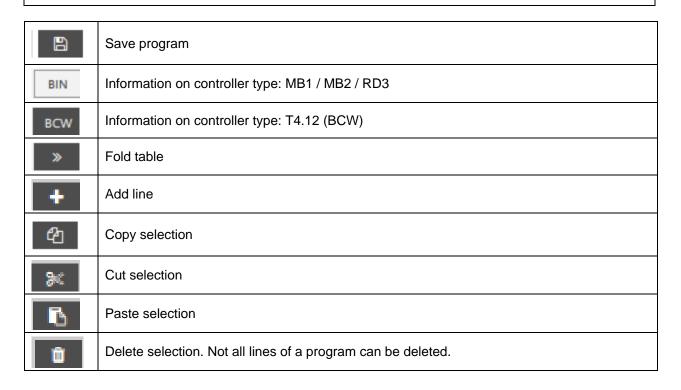
- "No.": Section number
- "Duration": Section duration
- "Ramp/step": Setpoint course

With controllers RD3, MB1, MB2, the selected setpoint course applies to the entire program.

• "SP\_Temp\_Interior": Temperature setpoint

Further parameters depending on the chamber type.

Save the settings before closing the program window.



#### 12.1.4 Copying a program

This function is available in the program editor.

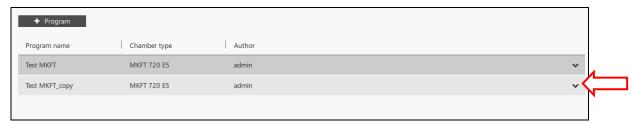
Mark the desired program and select the "Expand" button to go to the detail view



Select the "Copy program" button.



The copied program now appears in the list of programs.



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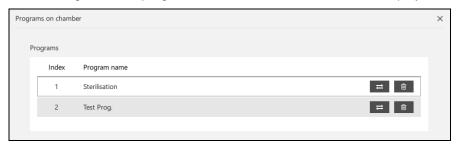
# 12.2 Program transfer

# 12.2.1 Program transfer from the chamber controller to APT-COM™ 4



In the standard view of the chamber overview: Open the context menu (Ch. 6.2.1) and select "Programs on chamber". The window "Programs on chamber" opens.

Under "Programs" the programs on the chamber controller are displayed.



Select the "Download programm from chamber" button.



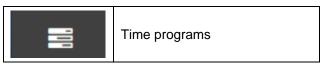
Note: Each program must be transmitted individually.

In the "Time programs" view the loaded programs appear in the list of programs.



Each program can now be edited with the program editor, transmitted back to the chamber controller, started in APT-COM™ 4 and executed or deleted.

# 12.2.2 Program transfer from APT-COM™ 4 to the chamber controller



This function is available in the program editor.

Mark the desired program and select the "Expand" button to go to the detail view.

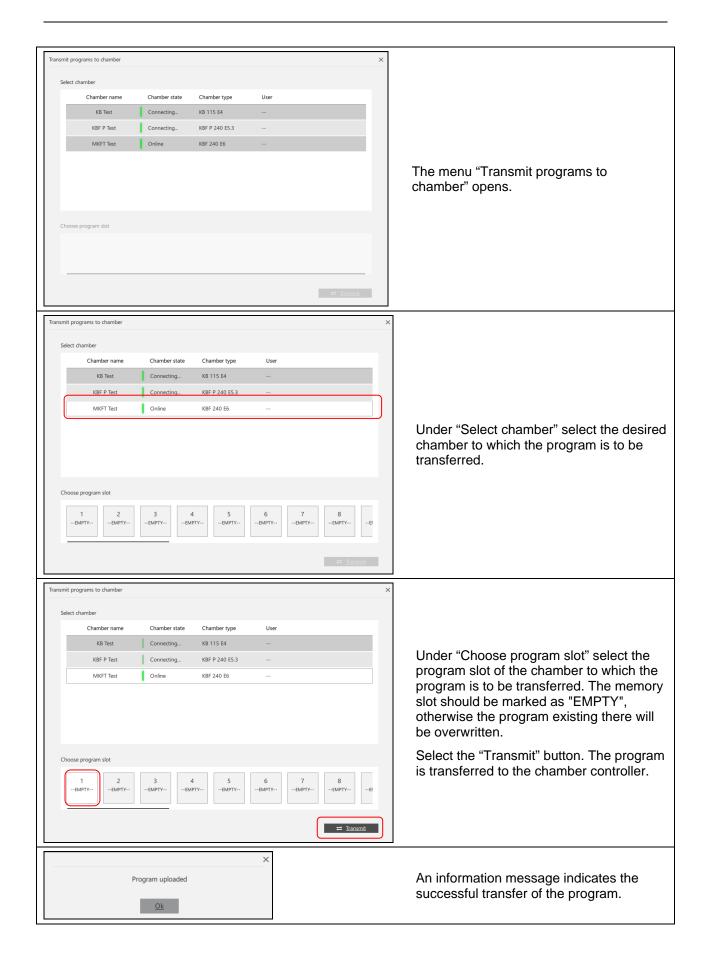


Select the "Transfer program to chamber" button.



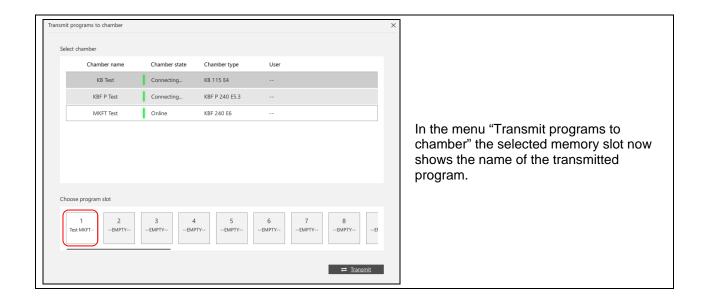
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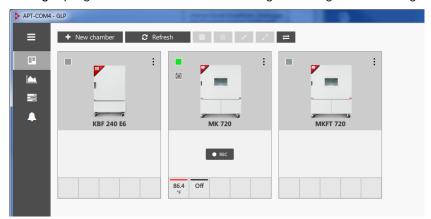
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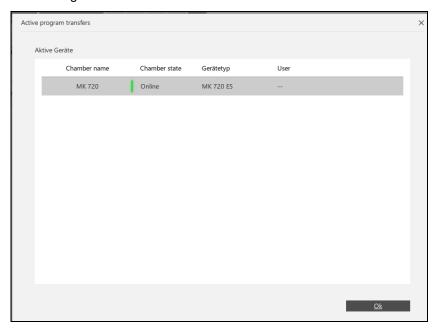
### 12.2.3 Representation of program transfers in the standard chamber view

During a program transfer the icon indicating a running transfer is highlighted.



Select this button. The information window "Active program transfers" opens and indicates the running transfers.





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# 12.3 Starting and executing a program

#### 12.3.1 Starting and executing a program on the chamber



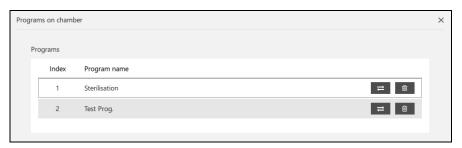
Chamber overview

In the standard view of the chamber overview: Open the context menu (Ch. 6.2.1) and select "Programs on chamber". The window "Programs on chamber" opens.

Under "Programs" the programs on the chamber controller are displayed.

**[** 

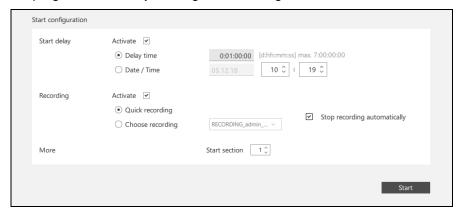
If the program was created and / or edited in the program editor, it must first be transferred to the chamber controller (Ch. 12.2.2).



Mark the desired program.

Under "Start configuration" you can make further settings for this program.

If a program is currently running, these settings are inactive. First close the running program (see below).



- "Start delay": Configure a start delay.
  - "Delay time": Enter a duration after which the program shall start
  - "Date/Time": Enter date and time of the start moment.
- "Recording": Configure program recording.
  - "Quick recording": Start quick recording
  - · "Choose recording": Continue an existing recording
  - "Stop recording automatically": When the program is finished, recording will stop automatically.
- "More":
  - "Start section": Select the program section for the program start

Select button "Start" to start the program. The program is running on the chamber controller.

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The window "Programs on chamber" is closed

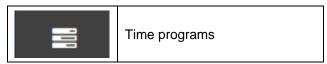
In the standard view of the chamber overview the program progress is displayed.

To cancel the program, press the button in the upper right corner above the progress bar (see illustration).



(sample picture)

# 12.3.2 Starting and executing a program in APT-COM™ 4



This function is available in the program editor.

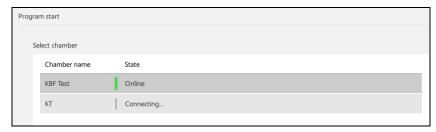
Mark the desired program and select the "Expand" button to go to the detail view.



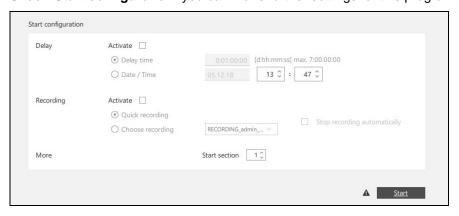
Select the "Start program" button.

The "Program start" window opens.

Select the chamber on which the program shall run, under "Select chamber".



Under "Start configuration" you can make further settings for this program.



- "Delay": Configure a start delay.
  - "Delay time": Enter a duration aftre which the program shall start
  - "Date / Time": Enter date and time of the start momen.

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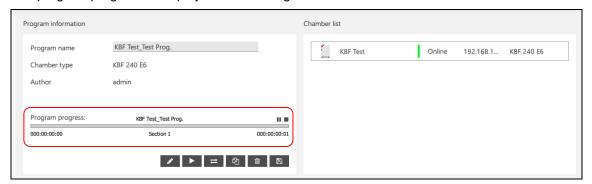


- "Recording": Configure the program recording.
  - "Quick recording": Start quick recording
  - "Choose recording": Continue an existing recording
  - "Stop recording automatically": When the program is finished, recording will stop automatically.
- "More":
  - "Start section": Select the program section for the program start.

Select the "Start" button to start the program. The message "Program started" appears briefly.

The program is now executed in APT-COM 4.

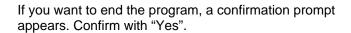
The program progress is displayed under "Program information".



You can pause or stop the program in this view:



If you try to start a running program again on the same chamber, an error message appears





Starting interpreting program 'KBF Test\_Test Prog.' is attempted on chamber 'KBF Test' which already has a running program

<u>Ok</u>

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# 12.4 Deleting a program

### 12.4.1 Deleting a program from the chamber controller



Chamber overview

In the standard view of the chamber overview: Open the context menu (Ch. 6.2.1) and select "Programs on chamber". The window "Programs on chamber" opens.

Under "Programs" the programs on the chamber controller are displayed.

Mark the desired program and select the "Delete program" button.



The program is deleted from the chamber controller.

# 12.4.2 Deleting a program from APT-COM™ 4



Time programs

This function is available in the program editor.

Mark the desired program and select the "Expand" button to go to the detail view.



Select the "Delete program" button.



The program is deleted from APT-COM 4.

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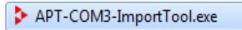


# 13. Importing recordings from APT-COM™ 3 (GLP-Edition)

The program "APT-COM 3-Import-Tool" can be used to import recordings created with APT-COM™ 3 into APT-COM™ 4. The data is then available in APT-COM™ 4 and can be viewed and exported as a report.

# 13.1 Procedure for importing records

You can find the import tool in your APT-COM™ 4 installation folder in subdirectory "Bin". You can create a shortcut on your desktop or in any directory



Note: Before starting the import tool, APT-COM™ 4 must be closed.

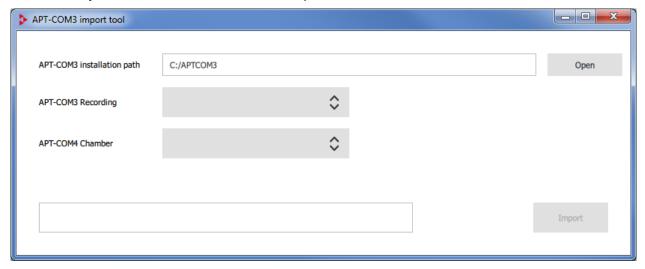
Start the file "APT-COM 3-Import-Tool.exe".

**Г** 

The representation takes place in the national language of your operating system.

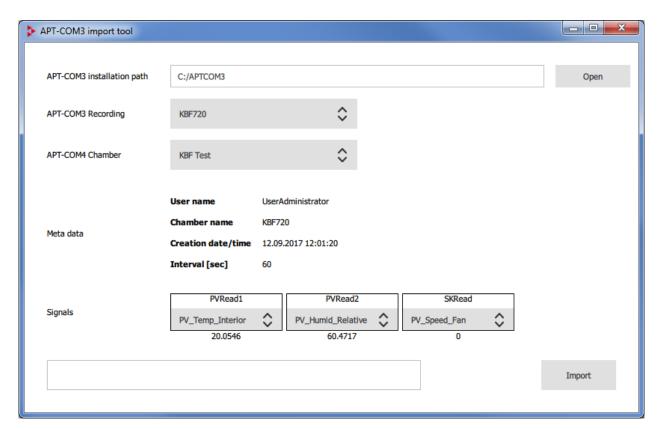


Select the "Open" button to select the installation path of APT-COM™ 3.



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- "APT-COM3 installation path": Select the path of APT-COM™ 3
- "APT-COM3 Recording": Select the desired recording from APT-COM™ 3
- "APT-COM4 Chamber": Select a suitable chamber in APT-COM™ 4 to which the recording is to be assigned
- "Meta data": In addition, the following information about the recording is displayed:
  - "User name": User who created the recording in APT-COM™ 3
  - "Chamber name": Name of the chamber on which the recording was created in APT-COM™ 3
  - "Creation date/time": Moment of creation of the recording in APT-COM™ 3
  - "Interval [sec]": Data recording interval
- "Signals": Select the desired parameters for which recording data shall be imported.

To start importing the recording, select the "Import" button.

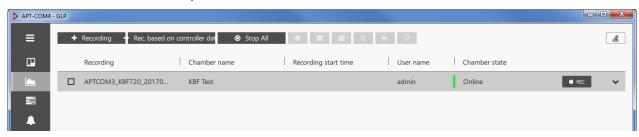
You can then exit the import tool and open APT-COM™ 4.

### 13.2 Imported records in APT-COM<sup>™</sup> 4

The imported record is displayed in the "Recordings" window.

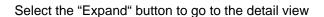
The name of the recording contains an indication of APT-COM<sup>TM</sup> 3, the name of the chamber on which the recording was made in APT-COM<sup>TM</sup> 3, and the creation date.

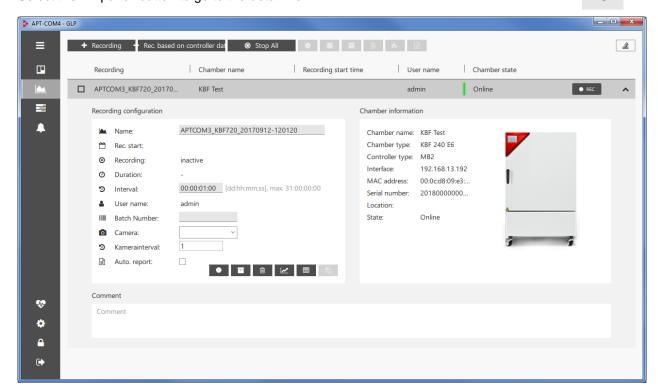
Further metadata will not be imported.



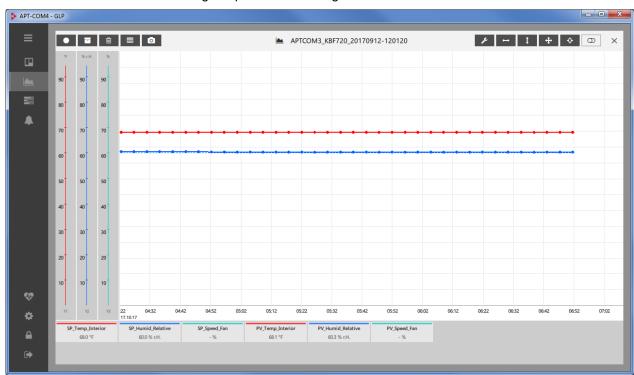
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Click on the name of the recording to open the recording window.



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# 13.3 Notes on data security

#### 13.3.1 Metadata of the imported recording

The name of the recording contains an indication of APT-COM<sup>™</sup> 3, the name of the chamber on which the recording was made in APT-COM<sup>™</sup> 3, and the creation date.

Further recording metadata will not be imported.

The name of a recording in APT-COM™ 4 can generally be changed by the administrator.

If you do not want to continue using APT-COM<sup>TM</sup> 3 in the future, we recommend that you also save the recording in APT-COM<sup>TM</sup> 3 using the export function, e.g., as a printout, so that the metadata (creator, creation date, etc.) can be stored safely.

#### 13.3.2 Manipulation and access security

The import tool reads the data directly from the protected APT-COM<sup>™</sup> 3 database. This ensures that only unmanipulated original data are imported.

Then the imported records are created in APT-COM<sup>TM</sup> 4. Here they can be viewed by all users and exported in the form of a report. The administrator can also delete the recordings.

If an access protection of the imported data against other authorized users of the APT-COM<sup>TM</sup> 4 is desired (for reasons of confidentiality), the use of the import tool might not be considered appropriate. In this case, we recommend that you remove or move the import tool from the installation directory of APT-COM<sup>TM</sup> 4 so that it is only available to users with the required authorization.

This also applies if APT-COM™ 3 shall continue to be used in the future and APT-COM™ 4 is only used as a test.

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# 14. Measures for data security (GLP Edition)

The following is an overview about the software functions of APT-COM<sup>™</sup> 3 DataControlSystem GLP Edition that have been described in this manual, as far as security aspects are concerned as those needed to comply with GMP / GLP (Good Manufacturing Practice / Good Laboratory Practice) guidelines or with guideline 21 CFR part 11 released by the American "Food and Drug Administration" (FDA).

**Admission control:** Access to the APT-COM™ 3 system is limited by determination of a group of authorized users.

**Selective assignment of rights of use:** Next to the users that can carry out configurations only with respect to their recordings, an administrator will do all system configurations. Each user has access only to his own data.

**Electronic signature:** Every user must authenticate himself by his individual username and secret password in order to get access to the user interface. The combination of user name and password meets the conditions of an electronic signature according to FDA guideline 21 CFR 11T part C. According to 21 CFR 11 §11.100 (c) (1), an electronic signature serves to replace a handwritten signature.

Raw data format protected against manipulation: The recording and system data are saved in an encrypted database format. These databases are protected by a software internal password and encrypted. Manipulating the raw data by use of an editor is not possible.

**Automatic backups of recording and system data:** The automatic backup system assures that the recording data file, the automatically generated system log and all system settings are saved as a backup in intervals of choice on any network directory. A backup can easily be related to the moment of its creation. Backup copies allow to restore the backed up data.

Automatic part of the Audit Trail: Comments can be added to the recording data during the recording course. These comments become part of the raw data. They are equally encrypted and saved together with the recording data in the recording database. Actions in the recording important for documentation can thus be comfortably documented. So explanations for modification of the software settings can become part of the raw data. System modifications executed at the software are automatically recorded in an event database ("trace" file). The commented recording data together with the time synchronous system log form the part of the des Audit Trail that can be automatically supplied by this sort of documentation software.

Periodically and automatically generated printouts or electronic documents supply protocols easily to overlook for each recording. The respect of tolerance limits which can be defined as well as alarm events are already summarized for the reported.

**Process security:** The continuity of recording data acquisition and the respect of the tolerance limits that can be defined for each controlled parameter of each recording and connected chamber is monitored by many supervision and alarm functions. Also a crash of the recording computer or any communication error between temperature chambers and the recording computer as well as in the connection of the monitoring computer will be reported as an alarm.

A second computer with a monitoring program supplies an independent second security level for the data communication and respect if tolerance limits.

All alarm messages can be actively transmitted in different manners (alarm contact, e-mail) also over long distances. The automatic generation of a homepage as an information platform of all running recordings (functions can be added for each individual recording) – if the recording computer or its APT-COM<sup>TM</sup> partition has been allowed to be shared – allows remote monitoring of the recording by each computer with a standard browser that is connected to the network.

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# 15. Appendix

# 15.1 List of BINDER chambers for configuration in APT-COM™ 4

If you cannot find your chamber in this list, or if you are not sure, please contact the BINDER Service. This is especially important if your chamber has been modified with a project not listed here.

Model	Article No.	Voltage	Equipment
AI (E2.1)		<b>J</b>	4
Al 300 (E2.1)	9020/9120-0265	200V-240V	
Al 300 (E2.1)	9020/9120-0266	200V-240V	
AI 300 (E2.2)	9020/9120-0318	200V-240V	
Al 300 (E2.2)	9020/9120-0319	200V-240V	
C (E2) MB1 controller			
C 150 (E2)	9040/9140-0078	230V	
C UL 150 (E2)	9040/9140-0079	115V	
C 150 (E2)	9040/9140-0080	100V	
C 150 (E2)	9040/9140-0081	230V	
C UL 150 (E2)	9040/9140-0082	115V	
C 150 (E2)	9040/9140-0083	100V	
C (E3) MB1 controller			
C 170 (E3)	9040/9140-0112	230V	
C UL 170 (E3)	9040/9140-0113	120V	
C 170 (E3)	9040/9140-0115	230V	
C UL 170 (E3)	9040/9140-0116	120V	
C RU 150 (E3)	9040/9140-0117	230V	
C RU 150 (E3)	9040/9140-0118	230V	
C (E7) RD4 controller			
C 170 (E7)	9040/9140-0163	230V	T
C 170 (E7)	9040/9140-0164	120V	
C 170 (E7)	9040/9140-0165	230V	
C 170 (E7)	9040/9140-0166	120V	
CB 56 (E7)	9040/9140-0167	230V	
CB O2 56 (E7)	9040/9140-0168	230V	
CB 56 (E7)	9040/9140-0169	120V	
CB O2 56 (E7)	9040/9140-0170	120V	
CB-S (E7) RD4 controller			
CB-S 170 (E7)	9040/9140-0189	230V	
CB-S 170 (E7)	9040/9140-0190	120V	
CB-S 260 (E7)	9040/9140-0191	230V	
CB-S 260 (E7)	9040/9140-0192	120V	
CB (E2) MB1 controller			
CB 150 (E2)	9040/9140-0012	230V	
CB 150 (E2.2)	9040/9140-0014	230V	copper
CB UL 150 (E2.2)	9040/9140-0056	115V	copper
CB UL 150 (E2)	9040/9140-0016	115V	
CB 150 (E2)	9040/9140-0020	230V	divided glass door
CB UL 150 (E2)	9040/9140-0024	115V	divided glass door
CB UL 150 (E2)	9040/9140-0030	115V	Fail-Safe
CB 150 (E2)	9040/9140-0032	100V	
CB 210 (E2)	9040/9140-0013	230V	

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Model	Article No.	Voltage	Equipment
CB 210 (E2)	9040/9140-0015	230V	copper
CB UL 210 (E2)	9040/9140-0017	115V	
CB 210 (E2)	9040/9140-0021	230V	divided glass door
CB UL 210 (E2)	9040/9140-0025	115V	divided glass door
CB 210 (E2)	9040/9140-0033	100V	
CB O2 150 (E2)	9040/9140-0018	230V	O <sub>2</sub> control
CB O2 UL 150 (E2)	9040/9140-0022	115V	O <sub>2</sub> control
CB O2 150 (E2)	9040/9140-0026	230V	O <sub>2</sub> control, divided glass door
CB O2 UL 150 (E2)	9040/9140-0028	115V	O <sub>2</sub> control, divided glass door
CB O2 210 (E2)	9040/9140-0019	230V	O <sub>2</sub> control
CB O2 UL 210 (E2)	9040/9140-0023	115V	O <sub>2</sub> control
CB O2 210 (E2)	9040/9140-0027	230V	O <sub>2</sub> control divided glass door
CB O2 UL 210 (E2)	9040/9140-0029	115V	O <sub>2</sub> control, divided glass door
CB (E3) MB1 controller		-	
CB 53 (E3)	9040/9140-0069	230V	
CB 53 (E3)	9040/9140-0073	230V	divided glass door
CB UL 53 (E3)	9040/9140-0070	100V-120V	
CB UL 53 (E3)	9040/9140-0074	100V-120V	divided glass door
CB 150 (E3)	9040/9140-0038	230V	l surrect grade de co
CB 150 (E3)	9040/9140-0068	100V	
CB 210 (E3)	9040/9140-0039	230V	
CB 210 (E3)	9040/9140-0041	100V	
CB UL 150 (E3)	9040/9140-0042	115V	
CB UL 210 (E3)	9040/9140-0043	115V	
CB 150 (E3)	9040/9140-0046	230V	divided glass door
CB 210 (E3)	9040/9140-0047	230V	divided glass door
CB UL 150 (E3)	9040/9140-0050	115V	divided glass door
CB UL 210 (E3)	9040/9140-0051	115V	divided glass door
CB O2 53 (E3)	9040/9140-0071	230V	O <sub>2</sub> control
CB O2 UL 53 (E3)	9040/9140-0072	100V-120V	O <sub>2</sub> control
CB O2 53 (E3)	9040/9140-0075	230V	O <sub>2</sub> control, divided glass door
CB O2 UL 53 (E3)	9040/9140-0076	100V-120V	O <sub>2</sub> control, divided glass door
CB O2 150 (E3)	9040/9140-0044	230V	O <sub>2</sub> control
CB O2 210 (E3)	9040/9140-0045	230V	O <sub>2</sub> control
CB O2 UL 150 (E3)	9040/9140-0048	115V	O <sub>2</sub> control
CB O2 UL 210 (E3)	9040/9140-0049	115V	O <sub>2</sub> control
CB O2 150 (E3)	9040/9140-0052	230V	O <sub>2</sub> control, divided glass door
CB O2 210 (E3)	9040/9140-0053	230V	O <sub>2</sub> control, divided glass door
CB O2 UL 150 (E3)	9040/9140-0054	115V	O <sub>2</sub> control, divided glass door
CB O2 UL 210 (E3)	9040/9140-0055	115V	O <sub>2</sub> control, divided glass door
CB (E6 + E6.1) T4.12 (BCW)	controller		January annual grace acc
CB 60 (E6, E6.1)	9040/9140-0088	200V-240V	
CB UL 60 (E6, E6.1)	9040/9140-0089	100V-120V	
CB O2 60 (E6, E6.1)	9040/9140-0090	200V-240V	O <sub>2</sub> control
CB O2 UL 60 (E6, E6.1)	9040/9140-0091	100V-120V	O <sub>2</sub> control
CB 60 (E6, E6.1)	9040/9140-0104	200V-240V	divided inner door
CB UL 60 (E6, E6.1)	9040/9140-0105	100V-120V	divided inner door
CB O2 60 (E6, E6.1)	9040/9140-0106	200V-240V	divided inner door, O <sub>2</sub> control
CB O2 UL 60 (E6, E6.1)	9040/9140-0107	100V-120V	divided inner door, O <sub>2</sub> control
CB 160 (E6, E6.1)	9040/9140-0092	200V-240V	
· · , <b> ·</b> · /	30.0,01.00002		

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Model	Article No.	Voltage	Equipment
CB O2 160 (E6, E6.1)	9040/9140-0094	200V-240V	O <sub>2</sub> control
CB O2 UL 160 (E6, E6.1)	9040/9140-0095	100V-120V	O <sub>2</sub> control
CB 160 (E6, E6.1)	9040/9140-0100	200V-240V	divided inner door
CB UL 160 (E6, E6.1)	9040/9140-0101	100V-120V	divided inner door
CB O2 160 (E6, E6.1) Isolator	9040/9140-0114	230V	O <sub>2</sub> control
CB O2 160 (E6, E6.1)	9040/9140-0102	200V-240V	divided inner door, O <sub>2</sub> control
CB O2 UL 160 (E6, E6.1)	9040/9140-0103	100V-120V	divided inner door, O <sub>2</sub> control
CB 220 (E6, 6.1)	9040/9140-0096	200V-240V	
CB UL 220 (E6, 6.1)	9040/9140-0097	100V-120V	
CB O2 220 (E6, E6.1)	9040/9140-0098	200V-240V	O <sub>2</sub> control
CB O2 UL 220 (E6, E6.1)	9040/9140-0099	100V-120V	O <sub>2</sub> control
CB 02 0E 220 (E6, E6.1)	9040/9140-0108	200V-240V	divided inner door
CB UL 220 (E6, E6.1)	9040/9140-0109	100V-120V	
,			divided inner door
CB O2 220 (E6, E6.1)	9040/9140-0110	200V-240V	divided inner door, O <sub>2</sub> control
CB O2 UL 220 (E6, E6.1)	9040/9140-0111	100V-120V	divided inner door, O <sub>2</sub> control
CB RU 53 (E6, E6.1)	9040/9140-0119	200V-240V	
CB RU 53 (E6, E6.1)	9040/9140-0120	200V-240V	divided inner door
CB O2 RU 53 (E6, E6.1)	9040/9140-0121	200V-240V	divided inner door, O <sub>2</sub> control
CB O2 RU 53 (E6, E6.1)	9040/9140-0122	200V-240V	O <sub>2</sub> control
CB RU 150 (E6, E6.1)	9040/9140-0123	200V-240V	
CB RU 150 (E6, E6.1)	9040/9140-0124	200V-240V	divided inner door
CB O2 RU 150 (E6, E6.1)	9040/9140-0125	200V-240V	divided inner door, O <sub>2</sub> control
CB O2 RU 150 (E6, E6.1)	9040/9140-0126	200V-240V	O <sub>2</sub> control
CB RU 210 (E6, E6.1)	9040/9140-0127	200V-240V	
CB RU 210 (E6, E6.1)	9040/9140-0128	200V-240V	divided inner door
CB O2 RU 210 (E6, E6.1)	9040/9140-0129	200V-240V	divided inner door, O <sub>2</sub> control
CB O2 RU 210 (E6, E6.1)	9040/9140-0130	200V-240V	O <sub>2</sub> control
CB (E7) MB2 controller			
CB 170 (E7)	9040/9140-0131	230V	
CB O2 170 (E7)	9040/9140-0132	230V	
CB 170 (E7)	9040/9140-0133	230V	
CB O2 170 (E7)	9040/9140-0134	230V	
CB RU 150 (E7)	9040/9140-0135	230V	
CB O2 RU 150 (E7)	9040/9140-0136	230V	
CB RU 150 (E7)	9040/9140-0137	230V	
CB O2 RU 150 (E7)	9040/9140-0138	230V	
CB 170 (E7)	9040/9140-0139	120V	
CB O2 170 (E7)	9040/9140-0140	120V	
CB 170 (E7)	9040/9140-0141	120V	
CB O2 170 (E7)	9040/9140-0142	120V	
CB 260 (E7)	9040/9140-0147	230V	
CB O2 260 (E7)	9040/9140-0148	230V	
CB 260 (E7)	9040/9140-0149	230V	
CB O2 260 (E7)	9040/9140-0150	230V	
CB 260 (E7)	9040/9140-0152	120V	
CB O2 260 (E7)	9040/9140-0153	120V	
CB 260 (E7)	9040/9140-0154	120V	
CB O2 260 (E7)	9040/9140-0155	120V	
Vacuum controller CVC 3000			
CVC 3000 (hPa)		230V	
CVC 3000 (mbar)		230V	

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Model	Article No.	Voltage	Equipment
CVC 3000 (hPa)		115V	
CVC 3000 (mbar)		115V	
BD (E2) R3, R3.2 controll	with RS422 interface		
BD 23 (E2)	9010/9110-0187	230V	
BD UL 23 (E2)	9010/9110-0189	115V	
BD 53 (E2)	9010/9110-0081	230V	
BD UL 53 (E2)	9010/9110-0179	115V	
BD 115 (E2)	9010/9110-0088	230V	
BD UL 115 (E2)	9010/9110-0181	115V	
BD 240 (E2)	9010/9110-0095	230V	
BD UL 240 (E2)	9010/9110-0183	115V	
BD 400 (E2)	9010/9110-0073	230V	
BD UL 400 (E2)	9010/9110-0176	115V	
BD 720 (E2)	9010/9110-0074	230V	
BD UL 720 (E2)	9010/9110-0177	115V	
BD (E3, E3.1) R4 controlle	er		also with optional object temperature display
BD 56 (E3.1)	9010/9110-0323	230V	
BD UL 56 (E3.1)	9010/9110-0324	115V	
BD 115 (E3.1)	9010/9110-0325	230V	
BD UL 115 (E3.1)	9010/9110-0326	115V	
BD 170 (E3)	9010/9110-0327	230V	
BD UL 170 (E3)	9010/9110-0328	115V	
BD 260 (E3.1)	9010/9110-0329	230V	
BD UL 260 (E3.1)	9010/9110-0330	115V	
BD 720 (E3.1)	9010/9110-0331	230V	
BD UL 720 (E3.1)	9010/9110-0332	240V	
BD RU 53 (E3.1)	9010/9110-0350	230V	
BD RU 240 (E3.1)	9010/9110-0351	230V	
BF (E1) R3.1, R3.2 contro	ller		
BF 53 (E1)	9010/9110-0235	230V	
BF UL 53 (E1)	9010/9110-0236	115V	
BF 115 (E1)	9010/9110-0237	230V	
BF UL 115 (E1)	9010/9110-0238	115V	
BF 240 (E1)	9010/9110-0239	230V	
BF UL 240 (E1)	9010/9110-0240	115V	
BF 400 (E1)	9010/9110-0241	230V	
BF UL 400 (E1)	9010/9110-0242	115V	
BF 720 (E1)	9010/9110-0243	230V	
BF UL 720 (E1)	9010/9110-0244	115V	
BF (E3, E3.1) R4 controller			also with optional object temperature display
BF 56 (E3.1)	9010/9110-0313	230V	
BF UL 56 (E3.1)	9010/9110-0314	115V	
BF 115 (E3.1)	9010/9110-0315	230V	
BF UL 115 (E3.1)	9010/9110-0316	115V	
BF 170 (E3)	9010/9110-0317	230V	
BF 170 (E3)	9010/9110-0318	120V	

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Model	Article No.	Voltage	Equipment
BF 260 (E3.1)	9010/9110-0319	230V	•
BF UL 260 (E3.1)	9010/9110-0320	115V	
BF 720 (E3.1)	9010/9110-0321	230V	
BF UL 720 (E3.1)	9010/9110-0322	240V	
BF RU 53 (E3.1)	9010/9110-0352	230V	
BF RU 240 (E3.1)	9010/9110-0353	230V	
ED (E2) R3, R3.2 controller			with RS422 interface
ED 23 (E2)	9010/9110-0191	230V	
ED UL 23 (E2)	9010/9110-0193	115V	
ED 53 (E2)	9010/9110-0079	230V	
ED UL 53 (E2)	9010/9110-0132	115V	
ED 115 (E2)	9010/9110-0097	230V	
ED UL 115 (E2)	9010/9110-0165	115V	
ED 240 (E2)	9010/9110-0101	230V	
ED 240 (E2) Fresenius	9010/9110-0163	230V	
ED UL 240 (E2)	9010/9110-0167	208V	
ED 400 (E2)	9010/9110-0075	400V	
ED UL 400 (E2)	9010/9110-0168	208V	
ED 720 (E2)	9010/9110-0076	400V	
ED UL 720 (E2)	9010/9110-0169	208V	
ED (E3, E3.1) R4 controller			also with optional object temperature display
ED 56 (E3.1)	9010/9110-0333	230V	
ED UL 56 (E3.1)	9010/9110-0334	115V	
ED 115 (E3.1)	9010/9110-0335	230V	
ED UL 115 (E3.1)	9010/9110-0336	115V	
ED 170 (E3)	9010/9110-0337	230V	
ED UL 170 (E3)	9010/9110-0338	240V	
ED 260 (E3.1)	9010/9110-0339	230V	
ED UL 260 (E3.1)	9010/9110-0340	240V	
ED 720 (E3.1)	9010/9110-0341	400V	
ED RU 53 (E3.1)	9010/9110-0344	230V	
ED RU 240 (E3.1)	9010/9110-0345	230V	
FD (E2) R3, R3.2 controller			with RS422 interface
FD 23 (E2)	9010/9110-0195	230V	
FD UL 23 (E2)	9010/9110-0197	115V	
FD 53 (E2)	9010/9110-0083	230V	
FD UL 53 (E2)	9010/9110-0135	115V	
FD 115 (E2)	9010/9110-0103	230V	
FD 115 (E2) MTT	9010/9110-0251	230V	
FD UL 115 (E2)	9010/9110-0149	115V	
FD 240 (E2)	9010/9110-0107	230V	
FD 240 (E2) Otto Bock	9010/9110-0198	230V	
FD 240 (E2) MTT	9010/9110-0252	230V	
FD UL 240 (E2)	9010/9110-0150	208V	
FD 400 (E2) Otto Bock	9010/9110-0199	400V	
FD UL 400 (E2)	9010/9110-0151	208V	
FD 720 (E2) MTT	9010/9110-0253	400V	

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Model	Article No.	Voltage	Equipment
FD 720 (E2) MTT	9010/9110-0254	400V	reinforced
FD 720 (E2) Otto Bock	9010/9110-0245	400V	
FD UL 720 (E2)	9010/9110-0161	208V	
FD (E3, E3.1) R4 controller	also with optional object temperature display		
FD 56 (E3.1)	9010/9110-0303	230V	
FD UL 56 (E3.1)	9010/9110-0304	115V	
FD 115 (E3.1)	9010/9110-0305	230V	
FD UL 115 (E3.1)	9010/9110-0306	115V	
FD 170 (E3)	9010/9110-0307	230V	
FD UL 170 (E3)	9010/9110-0308	240V	
FD 260 (E3.1)	9010/9110-0309	230V	
FD 260 (E3.1) Otto Bock	9010/9110-0174	230V	
FD UL 260 (E3.1)	9010/9110-0310	240V	
FD 720 (E3.1)	9010/9110-0311	400V	
FD RU 53 (E3.1)	9010/9110-0346	230V	
FD RU 240 (E3.1)	9010/9110-0347	230V	
FDL 115 (E2) RD3 controller			
FDL 115 (E2)	9010/9110-0269	230V	
FDL 115 (E2.1) RD3 controller			
FDL 115 (E2.1)	9010/9110-0292	230V	230V
FED (E2) R3.1, R3.2 controlled			
FED 23 (E2)	9010/9110-0208	230V	
FED 23 (E2)	9010/9110-0209	115V	
FED 53 (E2)	9010/9110-0210	230V	
FED UL 53 (E2)	9010/9110-0211	115V	
FED 115 (E2)	9010/9110-0212	230V	
FED UL 115 (E2)	9010/9110-0213	115V	
FED 240 (E2)	9010/9110-0214	230V	
FED UL 240 (E2)	9010/9110-0215	208V	
FED 400 (E2)	9010/9110-0216	400V	
FED UL 400 (E2)	9010/9110-0217	208V	
FED 720 (E2)	9010/9110-0218	400V	
FED UL 720 (E2)	9010/9110-0219	208V	
FED 240 (E2) Otto Bock	9010/9110-0248	208V	
FED 400 (E2) Otto Bock	9010/9110-0249	208V	
FED 462 (E2) Otto Bock	9010/9110-0277	400V	
FED 720 (E2) PM-DM	9010/9110-0250	230V	
FED (E3, E3.1) R4 controller			also with optional object temperature display
FED 56 (E3.1)	9010/9110-0295	230V	
FED UL 56 (E3.1)	9010/9110-0296	115V	
FED 115 (E3.1)	9010/9110-0293	230V	
FED UL 115 (E3.1)	9010/9110-0294	115V	
FED 170 (E3)	9010/9110-0297	230 V	
FED UL? 170 (E3)	9010/9110-0298	240 V	
FED 260 (E3.1)	9010/9110-0299	230V	
FED UL 260 (E3.1)	9010/9110-0300	240V	

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Model	Article No.	Voltage	Equipment
FED 720 (E3.1)	9010/9110-0301	400V	
FED UL 720 (E3.1)	9010/9110-0302	208V	
FED RU 53 (E3.1)	9010/9110-0348	230V	
FED RU 240 (E3.1)	9010/9110-0349	230V	
FP (E1) RD3 controller w	ithout week program timer		also with optional object temperature display
FP 53 (E1)	9010/9110-0225	230V	
FP UL 53 (E1)	9010/9110-0226	115V	
FP 115 (E1)	9010/9110-0227	230V	
FP UL 115 (E1)	9010/9110-0228	115V	
FP 240 (E1)	9010/9110-0229	230V	
FP UL 240 (E1)	9010/9110-0230	208V	
FP 400 (E1)	9010/9110-0231	400V	
FP UL 400 (E1)	9010/9110-0232	208V	
FP 720 (E1)	9010/9110-0233	400V	
FP UL 720 (E1)	9010/9110-0234	208V	
FP (E1.1) RD3 controller			
FP 53 (E1.1)	9010/9110-0153	230V	
FP UL 53 (E1.1)	9010/9110-0175	115V	
FP 115 (E1.1)	9010/9110-0255	230V	
FP 115 (E1.1) TTC	9010/9110-0290	230V	
FP UL 115 (E1.1)	9010/9110-0262	115V	
FP 240 (E1.1)	9010/9110-0263	230V	
FP UL 240 (E1.1)	9010/9110-0264	208V	
FP 400 (E1.1)	9010/9110-0265	400V	
FP UL 400 (E1.1)	9010/9110-0266	208V	
FP 720 (E1.1)	9010/9110-0267	400V	
FP UL 720 (E1.1)	9010/9110-0268	208V	
KB (E3) RD3 controller	3010/3110 0200	200 v	
KB 23 (E3)	9020/9120-0095	230V	
KB UL 23 (E3)	9020/9120-0098	115V	
KB 53 (E3)	9020/9120-0098	230V	
KB UL 53 (E3)	9020/9120-0009	115V	
KB 115 (E3)	9020/9120-0070	230V	
KB UL 115 (E3)	9020/9120-0071	115V	
KB 240 (E3)	9020/9120-0072	230V	
KB UL 240 (E3)	9020/9120-0073	115V	
KB 400 (E3)	9020/9120-0074	230V	
` ,	9020/9120-0076	115V	
KB UL 400 (E3)	9020/9120-0076	230V	
KB 720 (E3)			
KB 720 (E3) PM-DM	9020/9120-0067	230V	
KB UL 720 (E3)	9020/9120-0078	115V	
KB (E3.1) RD3 controller		2201/	
KB 23 (E3.1)	9020/9120-0112	230V	
KB UL 23 (E3.1)	9020/9120-0113	115V	
KB 53 (E3.1)	9020/9120-0114	230V	
KB 53 (E3.1)	9020/9120-0243	230V	
KB UL 53 (E3.1)	9020/9120-0115	115V	

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Model	Article No.	Voltage	Equipment
KB UL 53 (E3.1)	9020/9120-0252	115V	Equipment
KB 115 (E3.1)	9020/9120-0116	230V	
KB 115 (E3.1)	9020/9120-0242	230V	
KB UL 115 (E3.1)	9020/9120-0117	115V	
KB UL 115 (E3.1)	9020/9120-0253	115V	
KB 240 (E3.1)	9020/9120-0118	230V	
KB UL 240 (E3.1)	9020/9120-0119	115V	
KB 400 (E3.1)	9020/9120-0120	230V	
KB UL 400 (E3.1)	9020/9120-0121	115V	
KB 720 (E3.1)	9020/9120-0122	230V	
KB 720 (E3.1) PM-DM	9020/9120-0126	115V	
KB UL 720 (E3.1)	9020/9120-0123	115V	
KB (E4) T4.12 (BCW) control		11104	
KB 53 (E4)	9020/9120-0199	230V	
KB UL 53 (E4)	9020/9120-0302	115V	
KB 115 (E4)	9020/9120-0302	230V	
KB UL 115 (E4)	9020/9120-0397	115V	
KB (E5) RD3 controller with w		1130	
KB 240 (E5)	9020/9120-0136	200V-240V	
KB UL 240 (E5)	9020/9120-0137	100V-120V	
` '		1007-1207	
KB (E5.1) RD3 controller with	<del>, , , , , , , , , , , , , , , , , , , </del>	2001/ 2401/	
KB 240 (E5.1)	9020/9120-0162	200V-240V	
KB 240 (E5.1)	9020/9120-0241	200V-230V	
KB UL 240 (E5.1)	9020/9120-0163	100V-120V	
KB UL 240 (E5.1)	9020/9120-0254	100V-120V	
KB 400 (E5.1)	9020/9120-0178	200V-230V	
KB UL 400 (E5.1)	9020/9120-0179	100V-120V	
KB 720 (E5.1)	9020/9120-0111	200V-230V	
KB UL 720 (E5.1)	9020/9120-0167	200V-240V	200-240V
KB (E6) T4.12 (BCW) control		1	
KB 240 (E6)	9020/9120-0202	200V-	
KB UL 240 (E6)	9020/9120-0304	100V-120V	
KB 400 (E6)	9020/9120-0203	200V-230V	
KB UL 400 (E6)	9020/9120-0305	100V-120V	
KB 720 (E6)	9020/9120-0204	200V-230V	
KB UL 720 (E6)	9020/9120-0306	200V-240V	
KBF (E2) MB1 controller with	out program		
KBF 115 (E2)	9020/9120-0038	230V	with optional program controller (8012-0352, 8012- 0352, 8012-0352)
KBF 240 (E2)	9020/9120-0039	230V	with optional program controller (8012-0352, 8012- 0352, 8012-0352)
KBF 720 (E2)	9020/9120-0040	230V	with optional program controller (8012-0352, 8012- 0352, 8012-0352)
KBF (E2.1) MB1 controller, pr	rogram		
KBF 115 (E2.1)	9020/9120-0093	230V	
KBF UL 115 (E2.1)	9020/9120-0155	115V	

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Model	Article No.	Voltage	Equipment
KBF 240 (E2.1)	9020/9120-0094	230V	
KBF UL 240 (E2.1)	9020/9120-0103	240V	
KBF 720 (E2.1)	9020/9120-0096	230V	
KBF UL 720 (E2.1)	9020/9120-0153	240V	
KBF Datacolor (E2.1) MB1 co	ntroller		
KBF 115 Datacolor (E2.1)	9020/9120-0097	230V	Datacolor with lights
KBF 115 Datacolor (E2.1)	9020/9120-0135	230V	Datacolor without lights
KBF Datacolor (E2.2) RP1 co	ntroller		
KBF 115 Datacolor (E2.2)	9020/9120-0101	230V	Datacolor without lights
KBF 115 Datacolor (E2.2)	9020/9120-0102	230V	Datacolor with lights
KBF (E3) MB1 controller, pro	gram		
KBF 240 (E3)	9020/9120-0099	230V	
KBF (E5) MB1 controller, pro	gram		
KBF 240 (E5)	9020/9120-0105	200V-240V	
KBF UL 240 (E5)	9020/9120-0144	200V-240V	
KBF (E5.1) MB1 controller, po	rogram		
KBF 240 (E5.1)	9020/9120-0109	200V-240V	
KBF UL 240 (E5.2)	9020/9120-0176	200V-240V	
KBF (E5.2) MB1 controller, p	rogram		
KBF 115 (E5.2)	9020/9120-0139	200V-240V	
KBF UL 115 (E5.2)	9020/9120-0184	200V-240V	
KBF 240 (E5.2)	9020/9120-0150	200V-240V	
KBF UL 240 (E5.2)	9020/9120-0176	200V-240V	
KBF 720 (E5.2)	9020/9120-0108	200V-240V	
KBF UL 720 (E5.2)	9020/9120-0168	200V-240V	
KBF (E5.3) MB1 controller, pr	rogram		
KBF 115 (E5.3)	9020/9120-0267	200V-230V	
KBF UL 115 (E5.3)	9020/9120-0268	200V-240V	
KBF 240 (E5.3)	9020/9120-0269	200V-230V	
KBF UL 240 (E5.3)	9020/9120-0270	200V-240V	
KBF 720 (E5.3)	9020/9120-0271	200V-230V	
KBF UL 720 (E5.3)	9020/9120-0272	200V-240V	
KBF 1020 (E5.3)	9020/9120-0264	200V-230V	
KBF 1020 (E5.3)	9020/9120-0315	200V-240V	USA
KBF (E6) MB2 controller			also with optional object temperature display
KBF 115 (E6)	9020/9120-0320	200V-230V	
KBF 115 (E6) Datacolor	9020/9120-0190	200V-240V	Datacolor with lights
KBF 115 (E6) Datacolor	9020/9120-0129	200V-240V	Datacolor without lights
KBF UL 115 (E6)	9020/9120-0321	200V-240V	
KBF 240 (E6)	9020/9120-0322	200V-230V	
KBF UL 240 (E6)	9020/9120-0323	200V-240V	
KBF 720 (E6)	9020/9120-0324	200V-230V	
KBF UL 720 (E6)	9020/9120-0325	200V-240V	
KBF 1020 (E6)	9020/9120-0326	200V-230V	
KBF 1020 (E6)	9020/9120-0327	200V-240V	USA
KBF-ICH (E2.1) MB1 controlle	<b>er</b> , program		
KBF ICH 240 (E2.1)	9020/9120-0066	230V	

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Model	Article No.	Voltage	Equipment
KBF ICH UL 240 (E2.1)	9020/9120-0104	240V	Equipment
KBF ICH 720 (E2.1)	9020/9120-0068	230V	
KBF ICH UL 720 (E2.1)	9020/9120-0008	240V	
KBF-ICH (E5) MB1 controlle		240 V	
KBF ICH 240 (E5)	9020/9120-0133	200V-240V	
KBF-ICH (E5.1) MB1 contro		2007-2407	
•		2001/ 2401/	
KBF ICH 240 (E5.1)	9020/9120-0160	200V-240V	
KBF ICH UL 240 (E5.1)	9020/9120-0106	200V-240V	
KBF-ICH (E5.2) MB1 contro		000)/040)/	
KBF ICH 240 (E5.2)	9020/9120-0160	200V-240V	
KBF ICH UL 240 (E5.2)	9020/9120-0106	200V-240V	
KBF ICH 720 (E5.2)	9020/9120-0143	200V-240V	
KBF ICH UL 720 (E5.2)	9020/9120-0169	200V-240V	
KBF P (E5.2) MB1 controlle		1	
KBF P 240 (E5.2)	9020/9120-0160	200V-240V	
KBF P 240 (E5.2)	9020/9120-0244	200V-240V	
KBF P UL 240 (E5.2)	9020/9120-0106	200V-240V	
KBF P 720 (E5.2)	9020/9120-0143	200V-240V	
KBF P 720 (E5.2)	9020/9120-0246	200V-240V	
KBF P UL 720 (E5.2)	9020/9120-0169	200V-240V	
KBF P (E5.3) MB1 controlle	<b>r</b> , program		
KBF P 240 (E5.3)	9020/9120-0273	200V-230V	
KBF P UL 240 (E5.3)	9020/9120-0274	200V-240V	
KBF P 720 (E5.3)	9020/9120-0275	200V-230V	
KBF P UL 720 (E5.3)	9020/9120-0276	200V-240V	
KBF P (E6) MB2 controller			also with optional object temperature display
KBF P 240 (E6)	9020/9120-0328	200V-230V	230 V
KBF P UL 240 (E6)	9020/9120-0329	200V-240V	200-240V
KBF P 720 (E6)	9020/9120-0330	200V-230V	230 V
KBF P UL 720 (E6)	9020/9120-0331	200V-240V	200-240V
KBF ICH (E2.1) with light in controller, program	tegration option (8012-0	0409) <b>MB1</b>	
KBF ICH 240 (E2.1)	9020/9120-0066	230V	
KBF ICH UL 240 (E2.1)	9020/9120-0104	240V	
KBF ICH 720 (E2.1)	9020/9120-0068	230V	
KBF ICH UL 720 (E2.1)	9020/9120-0154	240V	
KBF-LQC (E2.1) MB1 contro			
KBF LQC 240 (E2.1)	9020/9120-0157	230V	
KBF LQC 720 (E2.1)	9020/9120-0158	230V	
KBF-LQC (E5) MB1 control	1	1 = 50 :	
KBF LQC 240 (E5)	9020/9120-0159	200V-240V	
KBF-LQC (E5.1) MB1 contro		200 / 240 /	
KBF LQC 240 (E5.1)	9020/9120-0177	200V-240V	
KBF LQC 240 (E5.1)	9020/9120-0177	200V-240V 200V-240V	
, ,		Z00V-Z40V	
KBF-LQC (E5.2) MB1 control		2001/ 2401/	
KBF LQC 240 (E5.2)	9020/9120-0177	200V-240V	
KBF LQC 240 (E5.2)	9020/9120-0248	200V-240V	

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Model	Article No.	Voltage	Equipment
KBF LQC UL 240 (E5.2)	9020/9120-0161	200V-240V	
KBF LQC 720 (E5.2)	9020/9120-0171	200V-240V	
KBF LQC 720 (E5.2)	9020/9120-0249	200V-240V	
KBF LQC UL 720 (E5.2)	9020/9120-0170	200V-240V	
KBF-LQC (E5.3) MB1 control	<b>er</b> , program		
KBF LQC 240 (E5.3)	9020/9120-0277	200V-230V	
KBF LQC UL 240 (E5.3)	9020/9120-0278	200V-240V	
KBF LQC 720 (E5.3)	9020/9120-0279	200V-230V	
KBF LQC UL 720 (E5.3)	9020/9120-0280	200V-240V	
KBF-LQC (E6) MB2 controlle	r		also with optional object temperature display
KBF LQC 240 (E6)	9020/9120-0332	200V-230V	230 V
KBF LQC UL 240 (E6)	9020/9120-0333	200V-240V	200-240 V
KBF LQC 720 (E6)	9020/9120-0334	200V-230V	230 V
KBF LQC UL 720 (E6)	9020/9120-0335	200V-240V	200-240 V
KBF S (E6) RD4 controller			
KBF S 240 (E6)	9020/9120-0366	200V-230V	
KBF S UL 240 (E6)	9020/9120-0367	200V-240V	
KBF S 720 (E6)	9020/9120-0368	200V-230V	
KBF S UL 720 (E6)	9020/9120-0369	200V-240V	
KBF S 115 (E6)	9020/9120-0370	200V-230V	
KBF S UL 115 (E6)	9020/9120-0371	200V-240V	
KBF S 1020 (E6)	9020/9120-0372	200V-230V	
KBF S UL 1020 (E6)	9020/9120-0373	200V-240V	
KBW (E3) with light control by without week program timer	y 3 operation contacts,	RD3 controller	illumination 3 steps
KBW 240 (E3)	9020/9120-0084	230V	
KBW 240 (E3)	9020/9120-0085	115V	
KBW 400 (E3)	9020/9120-0087	230V	
KBW 400 (E3)	9020/9120-0088	115V	
KBW 720 (E3)	9020/9120-0090	230V	
KBW 720 (E3)	9020/9120-0091	115V	
KBW (E3) with dimming, RD3	controller without week	program timer	dimming
KBW 240 (E3)	9020/9120-0086	230V	
KBW 400 (E3)	9020/9120-0089	230V	
KBW 720 (E3)	9020/9120-0092	230V	
KBW (E3.1) RD3 controller w	th week program timer		illumination 3 steps
KBW 240 (E3.1)	9020/9120-0124	230V	
KBW 240 (E3.1)	9020/9120-0125	115V	
KBW 400 (E3.1)	9020/9120-0127	230V	
KBW 400 (E3.1)	9020/9120-0128	115V	
KBW 720 (E3.1)	9020/9120-0130	230V	
KBW 720 (E3.1)	9020/9120-0131	115V	
KBW (E5) RD3 controller with	week program timer		illumination 3 steps
KBW 240 (E5)	9020/9120-0140	200V-240V	
KBW UL 240 (E5)	9020/9120-0141	100V-120V	
KBW (E5.1) RD3 controller w	th week program timer		illumination 3 steps

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Model	Article No.	Voltage	Equipment
KBW 240 (E5.1)	9020/9120-0164	200V-240V	
KBW 240 (E5.1)	9020/9120-0256	200V-230V	
KBW 400 (E5.1)	9020/9120-0180	200V-230V	
KBW 720 (E5.1)	9020/9120-0172	200V-230V	
KBW (E6) MB2 controller			also with optional object temperature display
KBW 240 (E6)	9020/9120-0338	200V-230V	
KBW 400 (E6)	9020/9120-0339	200V-230V	
KBW 720 (E6)	9020/9120-0340	200V-230V	
KBWF (E2) MB1 controller,	program		
KBWF 240 (E2)	9020/9120-0051	230V	
KBWF 720 (E2)	9020/9120-0052	230V	
KBWF (E5) MB1 controller,	program		
KBWF 240 (E5)	9020/9120-0149	200V-240V	
KBWF (E5.1) MB1 controlle	er, program		
KBWF 240 (E5.1)	9020/9120-0166	200V-240V	
KBWF (E5.2) MB1 controlle	er, program		
KBWF 240 (E5.2)	9020/9120-0166	200V-240V	
KBWF 240 (E5.2)	9020/9120-0251	200V-240V	
KBWF 720 (E5.2)	9020/9120-0173	200V-240V	
KBWF 720 (E5.2)	9020/9120-0247	200V-240V	
KBWF (E5.3) MB1 controlle	er, program		
KBWF 240 (E5.3)	9020/9120-0281	200V-230V	
KBWF 720 (E5.3)	9020/9120-0282	200V-230V	
KBWF (E6) MB2 controller			also with optional object temperature display
KBWF 240 (E6)	9020/9120-0336	200V-230V	
KBWF 720 (E6)	9020/9120-0337	200V-230V	
KMF (E5.1) MB1 controller,	program		
KMF 240 (E5.1)	9020/9120-0145	200V-240V	
KMF UL 240 (E5.1)	9020/9120-0182	200V-240V	
KMF (E5.2) MB1 controller,	program		
KMF 115 (E5.2)	9020/9120-0187	200V-240V	
KMF UL 115 (E5.2)	9020/9120-0188	200V-240V	
KMF 240 (E5.2)	9020/9120-0145	200V-240V	
KMF 240 (E5.2)	9020/9120-0219	200V-240V	new refrigeration
KMF UL 240 (E5.2)	9020/9120-0182	200V-240V	
KMF 720 (E5.2)	9020/9120-0185	200V-240V	
KMF 720 (E5.2)	9020/9120-0245	200V-240V	
KMF UL 720 (E5.2)	9020/9120-0186	200V-240V	
KMF (E5.3) MB1 controller,	program		
KMF 720 (E5.3)	9020/9120-0192	200V-240V	
KMF (E5.4) MB1 controller,	program		
KMF 115 (E5.4)	9020/9120-0193	200V-230V	
KMF 115 (E5.4)	9020/9120-0307	200V-240V	USA
		0001100011	
KMF 240 (E5.4)	9020/9120-0189	200V-230V	
KMF 240 (E5.4) KMF 240 (E5.4)	9020/9120-0189 9020/9120-0308	200V-230V 200V-240V	USA

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Model	Article No.	Voltage	Equipment
KMF 720 (E5.4)	9020/9120-0309	200V-240V	USA
KMF (E6) MB2 controller			also with optional object temperature display
KMF 115 (E6)	9020/9120-0341	200V-230V	
KMF 115 (E6)	9020/9120-0342	200V-240V	
KMF 240 (E6)	9020/9120-0343	200V-230V	
KMF 240 (E6)	9020/9120-0344	200V-240V	
KMF 720 (E6)	9020/9120-0345	200V-230V	
KMF 720 (E6)	9020/9120-0346	200V-240V	
KT (E6) T4.12 (BCW) controll	er		
KT 53 (E6)	9020/9120-0250	200V-240V	230V
KT UL 53 (E6)	9020/9120-0255	100V-120V	120V
KT 115 (E6)	9020/9120-0209	200V-240V	230V
KT UL 115 (E6)	9020/9120-0227	100V-120V	120V
KT (E6.1) T4.12 (BCW) contro	oller		T4.12 (BCW)
KT 53 (E6.1)	9020/9120-0311	200V-230V	230V
KT UL 53 (E6.1)	9020/9120-0312	100V-120V	120V
KT 115 (E6.1)	9020/9120-0313	200V-230V	230V
KT UL 115 (E6.1)	9020/9120-0314	100V-120V	120V
KT 170 (E6.1)	9020/9120-0289	200V-230V	230V
, ,	9020/9120-0310	100V-120V	120V
M (E2) MR1 controller progra		, , , , , , , , , , , , , , , , , , , ,	also with optional object temperature display (8012- 0334)
M (E2) MB1 controller, progra		, , , , , , , , , , , , , , , , , , , ,	also with optional object temperature display (8012-
, ,		230V	also with optional object temperature display (8012- 0334) also with object temperature control (cascade control) (proj. 04-329, 06-165, 04-
M (E2) MB1 controller, progra	m		also with optional object temperature display (8012- 0334) also with object temperature control (cascade control) (proj. 04-329, 06-165, 04-
M (E2) MB1 controller, progra	m 9010/9110-0201	230V	also with optional object temperature display (8012- 0334) also with object temperature control (cascade control) (proj. 04-329, 06-165, 04-
M (E2) MB1 controller, progra M 53 (E2) M 115 (E2)	9010/9110-0201 9010/9110-0202	230V 230V	also with optional object temperature display (8012- 0334) also with object temperature control (cascade control) (proj. 04-329, 06-165, 04-
M (E2) MB1 controller, progra M 53 (E2) M 115 (E2) M 115-PM (E2)	9010/9110-0201 9010/9110-0202 9010/9110-0247	230V 230V 230V	also with optional object temperature display (8012- 0334) also with object temperature control (cascade control) (proj. 04-329, 06-165, 04-
M (E2) MB1 controller, progra M 53 (E2) M 115 (E2) M 115-PM (E2) M 240 (E2)	9010/9110-0201 9010/9110-0202 9010/9110-0247 9010/9110-0203	230V 230V 230V 230V	also with optional object temperature display (8012- 0334) also with object temperature control (cascade control) (proj. 04-329, 06-165, 04-
M (E2) MB1 controller, progra M 53 (E2) M 115 (E2) M 115-PM (E2) M 240 (E2) M 400 (E2)	9010/9110-0201 9010/9110-0202 9010/9110-0247 9010/9110-0203 9010/9110-0204 9010/9110-0205	230V 230V 230V 230V 230V 400V	also with optional object temperature display (8012- 0334) also with object temperature control (cascade control) (proj. 04-329, 06-165, 04-
M (E2) MB1 controller, program M 53 (E2) M 115 (E2) M 115-PM (E2) M 240 (E2) M 400 (E2) M 720 (E2)	9010/9110-0201 9010/9110-0202 9010/9110-0247 9010/9110-0203 9010/9110-0204 9010/9110-0205	230V 230V 230V 230V 230V 400V	also with optional object temperature display (8012-0334) also with object temperature control (cascade control) (proj. 04-329, 06-165, 04-186)  also with optional object
M (E2) MB1 controller, program M 53 (E2) M 115 (E2) M 115-PM (E2) M 240 (E2) M 400 (E2) M 720 (E2) MDL (E2) MB1 controller, pro	9010/9110-0201 9010/9110-0202 9010/9110-0247 9010/9110-0203 9010/9110-0204 9010/9110-0205 gram 9010/9110-0200	230V 230V 230V 230V 230V 400V 400V	also with optional object temperature display (8012-0334) also with object temperature control (cascade control) (proj. 04-329, 06-165, 04-186)  also with optional object
M (E2) MB1 controller, program  M 53 (E2)  M 115 (E2)  M 115-PM (E2)  M 240 (E2)  M 400 (E2)  M 720 (E2)  MDL (E2) MB1 controller, pro	9010/9110-0201 9010/9110-0202 9010/9110-0247 9010/9110-0203 9010/9110-0204 9010/9110-0205 gram 9010/9110-0200	230V 230V 230V 230V 230V 400V 400V	also with optional object temperature display (8012-0334) also with object temperature control (cascade control) (proj. 04-329, 06-165, 04-186)  also with optional object temperature display  also with object temperature control (cascade control)
M (E2) MB1 controller, program M 53 (E2) M 115 (E2) M 115-PM (E2) M 240 (E2) M 400 (E2) M 720 (E2) MDL (E2) MB1 controller, pro MDL 115 (E2) MK (E2, E2.1) MB1 controller	9010/9110-0201 9010/9110-0202 9010/9110-0247 9010/9110-0203 9010/9110-0204 9010/9110-0205 gram 9010/9110-0200 , program	230V 230V 230V 230V 400V 400V	also with optional object temperature display (8012-0334) also with object temperature control (cascade control) (proj. 04-329, 06-165, 04-186)  also with optional object temperature display  also with object temperature control (cascade control)
M (E2) MB1 controller, program  M 53 (E2)  M 115 (E2)  M 115-PM (E2)  M 240 (E2)  M 400 (E2)  M 720 (E2)  MDL (E2) MB1 controller, pro  MDL 115 (E2)  MK (E2, E2.1) MB1 controller	9010/9110-0201 9010/9110-0202 9010/9110-0247 9010/9110-0203 9010/9110-0204 9010/9110-0205 gram 9010/9110-0200 , program	230V 230V 230V 230V 400V 400V	also with optional object temperature display (8012-0334) also with object temperature control (cascade control) (proj. 04-329, 06-165, 04-186)  also with optional object temperature display  also with object temperature control (cascade control)
M (E2) MB1 controller, program M 53 (E2) M 115 (E2) M 115-PM (E2) M 240 (E2) M 400 (E2) M 720 (E2) MDL (E2) MB1 controller, pro MDL 115 (E2) MK (E2, E2.1) MB1 controller MK 53 (E2) MK 240 (E2)	9010/9110-0201 9010/9110-0202 9010/9110-0203 9010/9110-0204 9010/9110-0205 gram 9010/9110-0200 , program 9020/9120-0006 9020/9120-0021 9020/9120-0027	230V 230V 230V 230V 400V 400V	also with optional object temperature display (8012-0334) also with object temperature control (cascade control) (proj. 04-329, 06-165, 04-186)  also with optional object temperature display  also with object temperature control (cascade control)
M (E2) MB1 controller, program  M 53 (E2)  M 115 (E2)  M 115-PM (E2)  M 240 (E2)  M 400 (E2)  M 720 (E2)  MDL (E2) MB1 controller, promoduler (E2)  MK (E2, E2.1) MB1 controller  MK 53 (E2)  MK 240 (E2)  MK 720 (E2)	9010/9110-0201 9010/9110-0202 9010/9110-0203 9010/9110-0204 9010/9110-0205 gram 9010/9110-0200 , program 9020/9120-0006 9020/9120-0021 9020/9120-0027	230V 230V 230V 230V 400V 400V	also with optional object temperature display (8012-0334) also with object temperature control (cascade control) (proj. 04-329, 06-165, 04-186)  also with optional object temperature display  also with object temperature control (cascade control)
M (E2) MB1 controller, program  M 53 (E2)  M 115 (E2)  M 115-PM (E2)  M 240 (E2)  M 400 (E2)  M 720 (E2)  MDL (E2) MB1 controller, production of the model of the	9010/9110-0201 9010/9110-0202 9010/9110-0203 9010/9110-0203 9010/9110-0204 9010/9110-0205 gram 9010/9110-0200 , program 9020/9120-0006 9020/9120-0021 9020/9120-0027	230V 230V 230V 230V 400V 400V 400V	also with optional object temperature display (8012-0334) also with object temperature control (cascade control) (proj. 04-329, 06-165, 04-186)  also with optional object temperature display  also with object temperature control (cascade control)
M (E2) MB1 controller, program  M 53 (E2)  M 115 (E2)  M 115-PM (E2)  M 240 (E2)  M 720 (E2)  MDL (E2) MB1 controller, production of the model of th	9010/9110-0201 9010/9110-0202 9010/9110-0203 9010/9110-0204 9010/9110-0205 gram 9010/9110-0200 , program 9020/9120-0006 9020/9120-0021 9020/9120-0027 ram 9020/9120-0146	230V 230V 230V 230V 400V 400V 400V 400V 400V	also with optional object temperature display (8012-0334) also with object temperature control (cascade control) (proj. 04-329, 06-165, 04-186)  also with optional object temperature display  also with object temperature control (cascade control)
M (E2) MB1 controller, program  M 53 (E2)  M 115 (E2)  M 115-PM (E2)  M 240 (E2)  M 400 (E2)  M 720 (E2)  MDL (E2) MB1 controller, program  MK 53 (E2)  MK (E2, E2.1) MB1 controller  MK 53 (E2)  MK 240 (E2)  MK 720 (E2)  MK 720 (E2)  MK (E3) MB1 controller, program  MK 115 (E3)  MK 240 (E3)	9010/9110-0201 9010/9110-0202 9010/9110-0203 9010/9110-0204 9010/9110-0205  gram 9010/9110-0200 , program  9020/9120-0006 9020/9120-0021 9020/9120-0027  ram 9020/9120-0146 9020/9120-0148 9020/9120-0156	230V 230V 230V 230V 400V 400V 400V 400V 400V 400V	also with optional object temperature display (8012-0334) also with object temperature control (cascade control) (proj. 04-329, 06-165, 04-186)  also with optional object temperature display  also with object temperature control (cascade control)
M (E2) MB1 controller, program  M 53 (E2)  M 115 (E2)  M 115-PM (E2)  M 240 (E2)  M 720 (E2)  MDL (E2) MB1 controller, production of the model of th	9010/9110-0201 9010/9110-0202 9010/9110-0203 9010/9110-0204 9010/9110-0205  gram 9010/9110-0200 , program  9020/9120-0006 9020/9120-0021 9020/9120-0027  ram 9020/9120-0146 9020/9120-0148 9020/9120-0156	230V 230V 230V 230V 400V 400V 400V 400V 400V 400V	also with optional object temperature display (8012-0334) also with object temperature control (cascade control) (proj. 04-329, 06-165, 04-186)  also with optional object temperature display  also with object temperature control (cascade control)

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Model	Article No.	Voltage	Equipment
MK 720 (E3.1)	9020/9120-0197	400V	
MK (E4) MB2 controller		,	also with optional object temperature display
MK 56 (E4)	9020/9120-0316	230V	
MK 56 (E4)	9020/9120-0395	240V	USA
MK 115 (E4)	9020/9120-0201	400V	
MK 240 (E4)	9020/9120-0205	400V	
MK 720 (E4)	9020/9120-0206	400V	
MK (E5) MB2 controller			
MK 56 (E5)	9020/9120-0374	230V	
MK 56 (E5)	9020/9120-0388	240V	USA
MK 115 (E5)	9020/9120-0375	400V	
MK 240 (E5)	9020/9120-0376	400V	
MK 720 (E5)	9020/9120-0377	400V	
MKF (E1) and MKF (E1.1) MB	1 controller, program		
MKF 240	9020/9120-0065	400V	also with object temperature control (cascade control) (proj. 04-228)
MKF 720	9020/9120-0081	400V	
MKF (E2) MB1 controller, prog	gram		
MKF 240	9020/9120-0100	400 V	
MKF (E3) MB1 controller, prog	9020/9120-0132	400V	also with object temperature control (cascade control
MKF 720 (E3)	9020/9120-0147	400V	
MKF (E3.1) MB1 controller, pr	ogram		also with optional object temperature display also with object temperature control (cascade control
MKF 115 (E3.1)	9020/9120-0107	400V	,
MKF 240 (E3.1)	9020/9120-0183	400V	
MKF 720 (E3.1)	9020/9120-0198	400V	
MKF (E3.2) MB1 controller, pr	ogram		also with optional object temperature display also with object temperature control (cascade control)
MKF 115 (E3.2)	9020/9120-0283	400V	
MKF 240 (E3.2)	9020/9120-0285	400V	
MKF 720 (E3.2)	9020/9120-0287	400V	
MKF (E4) MB2 controller			also with optional object temperature display
MKF 56 (E4)	9020/9120-0317	230V	
MKF 56 (E4)	9020/9120-0396	240V	
MKF 115 (E4)	9020/9120-0207	400V	
MKF 240 (E4)	9020/9120-0208	400V	
MKF 720 (E4)	9020/9120-0210	400V	
MKF (E5) MB2 controller			

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Model	Article No.	Voltage	Equipment
MKF 56 (E5)	9020/9120-0378	230V	Equipment
MKF 115 (E5)	9020/9120-0379	400V	
MKF 240 (E5)	9020/9120-0380	400V	
MKF 720 (E5)	9020/9120-0381	400V	
		<del>1</del> 00 V	
MKFT (E3.1) MB1 controlle MKFT 115 (E3.1)	9020/9120-0152	400V	
MKFT 240 (E3.1)	9020/9120-0132	400V	+
MKFT 720 (E3.1)	9020/9120-0080	400V	+
,		400 V	
MKFT (E3.2) MB1 controlle	— <del>'                                   </del>	400)/	
MKFT 115 (E3.2)	9020/9120-0284	400V	
MKFT 240 (E3.2)	9020/9120-0286	400V	
MKFT 720 (E3.2)	9020/9120-0288	400V	
MKFT (E4) MB2 controller			also with optional object temperature display
MKFT 115 (E4)	9020/9120-0211	400V	
MKFT 240 (E4)	9020/9120-0212	400V	
MKFT 720 (E4)	9020/9120-0228	400V	
MKFT (E5) MB2 controller			
MKFT 115 (E5)	9020/9120-0382	400V	
MKFT 240 (E5)	9020/9120-0383	400V	
MKFT 720 (E5)	9020/9120-0384	400V	
MKT (E1) and MKT (E1.1) M		1.001	
MKT 240 (E1.1)	9020/9120-0079	400V	
MKT (E3) MB1 controller, p		100 V	
MKT 240 (E3)	9020/9120-0110	400V	
MKT (E3.1) MB1 controller,		<del>1</del> 00 V	
MKT 115 (E3.1)	9020/9120-0151	400V	
MKT 240 (E3.1)	9020/9120-0196	400V	
· · · · · · · · · · · · · · · · · · ·		400V	
MKT 720 (E3.1)	9020/9120-0082	400 V	ala a Marada al aldad
MKT (E4) MB2 controller			also with optional object temperature display
MKT 115 (E4)	9020/9120-0229	400V	
MKT 240 (E4)	9020/9120-0230	400V	
MKT 720 (E4)	9020/9120-0258	400V	
MKT (E5) MB2 controller			
MKT 115 (E5)	9020/9120-0385	400V	
MKT 240 (E5)	9020/9120-0386	400V	
MKT 720 (E5)	9020/9120-0387	400V	
UF V (E1, E1.1) RP1 contro	ller		RP1
UF V 500 (E1)	9020/9120-0174	230V	door hinged right
UF V 700 (E1)	9020/9120-0134	230V	door hinged right
UF V 700 (E1.1)	9020/9120-0134	230V	door hinged right
UF V UL 700 (E1)	9020-0217	115V	door hinged right
UF V UL 700 (E1)	9020-0215	208V	door hinged right
UF V (E2) RP1 controller	1	1 = 30 :	RP1
UF V 500 (E2)	9020/9120-0232	230V	door hinged right
UF V UL 500 (E2)	9020/9120-0221	115V	door hinged right
	1	1	acor milged right

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Model	Article No.	Voltage	Equipment
UF V 500 (E2.1)	Article No. 9020/9120-0236	Voltage 230V	Equipment
, ,			door hinged right, with RFID
UF V 500 (E2.1)	9020/9120-0213	230V	door hinged left, with RFID
UF V 700 (E2.1)	9020/9120-0233	230V	door hinged right, with RFID
UF V 700 (E2.1)	9020/9120-0237	230V	door hinged left, with RFID
UF V 500 (E2.1)	9020/9120-0259	230V	door hinged right, with water cooling
UF V 500 (E2.1)	9020/9120-0260	230V	door hinged left, with water cooling
UF V 700 (E2.1)	9020/9120-0261	230V	door hinged right, with water cooling
UF V 700 (E2.1)	9020/9120-0262	230V	door hinged left, with water cooling
UF V UL 500 (E2.1)	9020/9120-0235	115V	door hinged right
UF V UL 500 (E2.1)	9020/9120-0222	115V	door hinged left
UF V UL 500 (E2.1)	9020/9120-0234	208V-240V	door hinged right
UF V UL 500 (E2.1)	9020/9120-0220	208V-240V	door hinged left
UF V UL 700 (E2.1)	9020/9120-0239	115V	door hinged right
UF V UL 700 (E2.1)	9020/9120-0218	115V	door hinged left
UF V UL 700 (E2.1)	9020/9120-0238	208V-240V	door hinged right
UF V UL 700 (E2.1)	9020/9120-0216	208V-240V	door hinged left
UF V 500 (E2.1)	9020/9120-0263	208V	Japan
UF V 700 (E2.1)	9020/9120-0138	208V	Japan
UF V (E3) RD4 controller			
UF V 500 (E3)	9020/9120-0347	230V	
UF V 700 (E3)	9020/9120-0348	230V	
UF V 500 (E3)	9020/9120-0349	230V	
UF V 700 (E3)	9020/9120-0350	230V	
UF V UL 500 (E3)	9020/9120-0351	115V	
UF V UL 700 (E3)	9020/9120-0352	115V	
UF V UL 500 (E3)	9020/9120-0353	208V-230V	
UF V UL 700 (E3)	9020/9120-0354	208V-230V	
VD (E2) RD3 controller w	ithout week program timer		also with optional object temperature display
VD 23 (E2)	9030/9130-0017	230V	
VD UL 23 (E2)	9030/9130-0023	115V	
VD 23 (E2)	9030/9130-0020	230V	acid resistant
VD 53 (E2)	9030/9130-0018	230V	
VD UL 53 (E2)	9030/9130-0024	115V	
VD 53 (E2)	9030/9130-0021	230V	acid resistant
VD 115 (E2)	9030/9130-0019	230V	
VD UL 115 (E2)	9030/9130-0025	115V	
VD 115 (E2)	9030/9130-0022	230V	acid resistant
VD (E2.1) RD3 controller	with week program timer		also with optional object temperature display
VD 23 (E2.1)	9030/9130-0029	230V	
VD 23 (E2.1)	9030/9130-0032	230V	acid resistant
VD 23 (E2.1)-UL	9030/9130-0035	115V	
VD 23 (E2.1)-UL	9030/9130-0041	115V	acid resistant
VD 53 (E2.1)	9030/9130-0030	230V	
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Model	Article No.	Voltage	Equipment				
VD 53 (E2.1)	9030/9130-0033	230V	acid resistant				
VD 53 (E2.1)-UL	9030/9130-0036	115V	adia rodiciani				
VD 53 (E2.1)-UL	9030/9130-0042	115V	acid resistant				
VD 115 (E2.1)	9030/9130-0031	230V	asia isolotaini				
VD 115 (E2.1)	9030/9130-0034	230V	acid resistant				
VD 115 (E2.1)-UL	9030/9130-0037	115V	adia rodictant				
VD 115 (E2.1)-UL	9030/9130-0043	115V	acid resistant				
VD (E3) RD4 controller							
VD 23 (E3)	9030/9130-0044	230V					
VD 53 (E3)	9030/9130-0045	230V					
VD 115 (E3)	9030/9130-0046	230V					
VD 23 (E3)-UL	9030/9130-0047	120V					
VD 53 (E3)-UL	9030/9130-0048	120V					
VD 115 (E3)-UL	9030/9130-0049	120V					
VD (E3.1) RD4 controller, opti	VD (E3.1) RD4 controller, option MB2						
VD 23 (E3.1)	9630-0001	200-230V					
VD 53 (E3.1)	9630-0002	200-230V					
VD 115 (E3.1)	9630-0003	200-230V					
VD 23 (E3.1)-UL	9630-0005	100-120V					
VD 53 (E3.1)-UL	9630-0006	100-120V					
VD 115 (E3.1)-UL	9630-0007	100-120V					
VDL (E2) RD3 controller witho	53 + 115 also with optional object temperature display All also with EX 2 option						
VDL 23 (E2)	9030/9130-0026	230V					
VDL 53 (E2)	9030/9130-0027	230V					
VDL 115 (E2)	9030/9130-0028	230V					
VDL (E2.1) RD3 controller with	also with optional object temperature display						
VDL 23 (E2.1)	9030/9130-0038	230V					
VDL 53 (E2.1)	9030/9130-0039	230V					
VDL 115 (E2.1)	9030/9130-0040	230V					
VDL (E3) RD4 controller							
VDL 23 (E3)	9030/9130-0050	230V					
VDL 53 (E3)	9030/9130-0051	230V					
VDL 115 (E3)	9030/9130-0052	230V					
VDL UL 23 (E3)	9030/9130-0053	120V					
VDL UL 53 (E3)	9030/9130-0054	120V					
VDL UL 115 (E3)	9030/9130-0055	120V					
VDL (E3.1) MB2 controller, op							
VDL 23 (E3.1)	9630-0009	200-230V					
VDL 53 (E3.1)	9630-0010	200-230V					
VDL 115 (E3.1)	9630-0011	200-230V					
VDL 23 (E3.1)-UL	9630-0013	100-120V					
VDL 53 (E3.1)-UL	9630-0014	100-120V					
VDL 115 (E3.1)-UL	9630-0015	100-120V					
VDL EX (E2.1) RD3 controller							
VDL EX 23 (E2.1)	9030/9130-0002	230V					

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Model	Article No.	Voltage	Equipment
VDL EX 53 (E2.1)	9030/9130-0003	230V	
VDL EX 115 (E2.1)	9030/9130-0005	230V	

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